

AMENDMENT OF SOLICITATION/MODIFICATION OF CONTRACT			1. CONTRACT ID CODE	PAGE OF PAGES	
			J	1	3
2. AMENDMENT/MODIFICATION NO. 0002	3. EFFECTIVE DATE 23-Dec-2003	4. REQUISITION/PURCHASE REQ. NO. W68MD9-3311-5303		5. PROJECT NO.(If applicable)	
6. ISSUED BY USA ENGINEER DISTRICT, SEATTLE ATTN: CENWS-CT 4735 EAST MARGINAL WAY SOUTH SEATTLE WA 98134-2329	CODE W912DW	7. ADMINISTERED BY (If other than item 6) <b>See Item 6</b>		CODE	
8. NAME AND ADDRESS OF CONTRACTOR (No., Street, County, State and Zip Code)			X	9A. AMENDMENT OF SOLICITATION NO. W912DW-04-R-0009	
			X	9B. DATED (SEE ITEM 11) 02-Dec-2003	
				10A. MOD. OF CONTRACT/ORDER NO.	
				10B. DATED (SEE ITEM 13)	
CODE			FACILITY CODE		
11. THIS ITEM ONLY APPLIES TO AMENDMENTS OF SOLICITATIONS					
<input checked="" type="checkbox"/> The above numbered solicitation is amended as set forth in Item 14. The hour and date specified for receipt of Offer <input type="checkbox"/> is extended, <input checked="" type="checkbox"/> is not extended.					
Offer must acknowledge receipt of this amendment prior to the hour and date specified in the solicitation or as amended by one of the following methods: (a) By completing Items 8 and 15, and returning _____ copies of the amendment; (b) By acknowledging receipt of this amendment on each copy of the offer submitted; or (c) By separate letter or telegram which includes a reference to the solicitation and amendment numbers. FAILURE OF YOUR ACKNOWLEDGMENT TO BE RECEIVED AT THE PLACE DESIGNATED FOR THE RECEIPT OF OFFERS PRIOR TO THE HOUR AND DATE SPECIFIED MAY RESULT IN REJECTION OF YOUR OFFER. If by virtue of this amendment you desire to change an offer already submitted, such change may be made by telegram or letter, provided each telegram or letter makes reference to the solicitation and this amendment, and is received prior to the opening hour and date specified.					
12. ACCOUNTING AND APPROPRIATION DATA (If required)					
13. THIS ITEM APPLIES ONLY TO MODIFICATIONS OF CONTRACTS/ORDERS. IT MODIFIES THE CONTRACT/ORDER NO. AS DESCRIBED IN ITEM 14.					
A. THIS CHANGE ORDER IS ISSUED PURSUANT TO: (Specify authority) THE CHANGES SET FORTH IN ITEM 14 ARE MADE IN THE CONTRACT ORDER NO. IN ITEM 10A.					
B. THE ABOVE NUMBERED CONTRACT/ORDER IS MODIFIED TO REFLECT THE ADMINISTRATIVE CHANGES (such as changes in paying office, appropriation date, etc.) SET FORTH IN ITEM 14, PURSUANT TO THE AUTHORITY OF FAR 43.103(B).					
C. THIS SUPPLEMENTAL AGREEMENT IS ENTERED INTO PURSUANT TO AUTHORITY OF:					
D. OTHER (Specify type of modification and authority)					
E. IMPORTANT: Contractor <input type="checkbox"/> is not, <input type="checkbox"/> is required to sign this document and return _____ copies to the issuing office.					
14. DESCRIPTION OF AMENDMENT/MODIFICATION (Organized by UCF section headings, including solicitation/contract subject matter where feasible.) Solicitation No. W912DW-04-R-0009 Amendment No. R0002  Title: FIRE/CRASH RESCUE STATION PORTLAND AIR NATIONAL GUARD BASE PORTLAND, OREGON  SEE CONTINUATION PAGE					
Except as provided herein, all terms and conditions of the document referenced in Item 9A or 10A, as heretofore changed, remains unchanged and in full force and effect.					
15A. NAME AND TITLE OF SIGNER (Type or print)			16A. NAME AND TITLE OF CONTRACTING OFFICER (Type or print)		
			TEL: _____ EMAIL: _____		
15B. CONTRACTOR/OFFEROR  (Signature of person authorized to sign)	15C. DATE SIGNED	16B. UNITED STATES OF AMERICA  BY _____ (Signature of Contracting Officer)		16C. DATE SIGNED 23-Dec-2003	

## SECTION SF 30 BLOCK 14 CONTINUATION PAGE

Amendment No. R0002 to Solicitation No. W912DW-04-R-0009, entitled "FIRE/CRASH RESCUE STATION at PORTLAND AIR NATIONAL GUARD BASE, PORTLAND, OREGON."

A. This amendment provides for the following changes:

1) Table of Contents page contains the following revision concerning submittal of a Small Business Plan.

\*Additionally, if you are a large business you are required to submit a "Small Business and Small Disadvantaged Business Subcontracting Plan with your proposal."

2) The Subcontracting Letter "NOTICE TO LARGE BUSINESS FIRMS: (IFB)" is hereby deleted and replaced in it's entirety with "NOTICE TO LARGE BUSINESS FIRMS: (RFP)."

3) Revisions to Drawing Sheets 1, 4, 8, 12, 13, 18, 20, 21, 22, 23, 25, 55, 56, 57, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 73, 74, 76, 79, 82, 83, 84 and 88

4) Corresponding revisions to the index of Drawings in Section 00800, Special Clauses

5) Revisions to Section 15653

6) Revisions to Section 15895

7) Revisions to Section 15951

**B. NOTE: Revisions to Section 00800, Special Clauses, made by Amendment 0003 previously issued are included in Section 00800 as revised by Amendment 0002. The attached version of 00800 supersedes and replaces the version of 00800 in Amendment 0003.**

C. The attached revised specification sections supersede and replace the corresponding specification sections. Specification changes are generally identified, for convenience, by strikeout for deletions, and underlining of text for additions. All portions of the revised or new pages shall apply whether or not changes have been indicated.

**D. PROPOSAL DUE DATE & TIME:**

The Proposal due date and time remain unchanged: 05 January 2003, NLT 2:00 PM Local Time.

**E. NOTICE TO OFFEROR'S:**

Offerors must acknowledge receipt of this amendment by number and date on Standard Form 1442 block 19 submitted with proposal or by telegram.

F. All other terms and conditions of the solicitation remain unchanged.

Enclosures:

**Revised Sections:**

1. Table of Contents Page
2. Subcontracting Letter "NOTICE TO LARGE BUSINESS FIRMS: (RFP)."
3. Revisions to Drawing Sheets 1, 4, 8, 12, 13, 18, 20, 21, 22, 23, 25, 55, 56, 57, 59, 60, 61, 62, 63, 64, 65, 66, 67, 68, 69, 70, 71, 73, 74, 76, 79, 82, 83, 84 and 88
4. Corresponding revisions to the index of Drawings in Section 00800, Special Clauses
5. Section 15653
6. Section 15895
7. Section 15951

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### CAUTION TO OFFERORS

SECTION    TITLE

SF1442 - Pages 00010-1 thru 00010-5 (00010-3 is reserved for use at a later time)  
& Subcontracting Plan , Pages 00010-6 thru 0010-14

Section 00100 introduction to Section 00100

00100    Instructions, Conditions and Notice to Offerors

00110    Proposal Submission and Evaluation

00600    Representations and Certifications and other Statements of Offerors, and  
Pre-Award Information

00700    Contract Clauses

00800    Special Clauses, which include the following:

a) Special Clauses    Pages 00800-i thru 00800-16

b) Davis-Bacon General Wage Decision No.    **OR20030001 & OR20030002**

00823    Leed Certification Requirements

01000    Technical Specifications:

01001 thru 16770

### RETURN THE FOLLOWING WITH YOUR OFFER:

SF1442 - Pages 00010-1 thru 00010-5 (00010-3 is reserved for use at a later time)

Section 00600 - Representations and Certifications and Pre-Award Information

20% Bid Bond

\*Additionally, if you are a large business ~~is the apparent low, it you are will be~~ required to submit a "Small Business and Small Disadvantaged Business Subcontracting Plan with your proposal," ~~no later than 5 working days after offer closing.~~

\*\* BONDS – Matter of All Seasons Construction, Inc. GAO Decision B-291166.2  
Bid Bonds must be accompanied by a Power of Attorney containing an original signature from the surety, which must be affixed to the Power of Attorney after the Power of Attorney has been generated. Computer generated and signed Power's of Attorney will only be accepted if accompanied by an original certification from a current officer of the surety attesting to its authenticity and continuing validity.





REPLY TO  
ATTENTION OF

**DEPARTMENT OF THE ARMY**  
**SEATTLE DISTRICT, CORPS OF ENGINEERS**  
P.O. BOX 3755  
SEATTLE, WASHINGTON 98124-3755

Contracting Division

REV December 22, 2003

SUBJECT: W912DW-04-R-0009, Fire Crash Rescue Station, Bldg 180, Portland Air National Guard Base, Oregon

**NOTICE TO LARGE BUSINESS FIRMS: (RFP)**

Your attention is directed to the contract clauses entitled "Utilization of Small Business Concerns (Oct 2000) (52.219-8) and "Small Business Subcontracting Plan" (Jan 2002) (52.219-9II), which are included in this solicitation. If you are a large business, and your offer is \$500,000 (\$1,000,000 for construction) or more **you are required to submit a subcontracting plan with your proposal**. Award will not be made under this solicitation without a subcontracting plan approved by the Contracting Officer.

For your information, we consider the following recommended goals reasonable and achievable during the performance of the contract resulting from this solicitation. However, final goals will be negotiated prior to contract award. The final goals will then become a material part of your contract.

- a. 70% of planned subcontracting dollars can be placed with all small business concerns.
- b. 9% of planned subcontracting dollars can be placed with those small business concerns owned and controlled by socially and economically disadvantaged individuals or Historically Black Colleges and Universities or Minority Institutions. NOTE: b. is a subset of a.
- c. 5% of planned subcontracting dollars for small women-owned businesses. NOTE: c. is a subset of a. Also, the women-owned business may meet the definition of a small disadvantaged business. If so, c. will also be a subset of a. (Count firm in all applicable areas.)
- d. 5% of planned subcontracting dollars may be placed with HUBZone small business concerns. NOTE: d. is a subset of a. Note: A HUBZone firm may also SDB, women-owned and/or veteran-owned. Count firm in all applicable areas).
- e. 3% of planned subcontracting dollars for veteran-owned small business. NOTE: e. is a subset of a. Go to <http://www.va.gov/osdbu/vetctr.htm> or <http://www.sba.gov/VETS/> for questions concerning the Veterans Business Development program.
- f. 3% of planned subcontracting dollars may be placed with service-disabled veteran-owned small business. NOTE: f. is a subset of a. and e.

Goals included in any proposed plan submitted by you should be at least equal to the ones we are recommending. If lesser goals are proposed, you will have to explain how those goals and your plan represent your best efforts to comply with the policy outlined in the contract clauses. There are a number of equally important aspects of the plan. You should familiarize yourself with the requirements set forth in the contract clauses relating to the subcontracting plan before submitting a proposal.

Your plan will be reviewed and scored in accordance with AFARS Appendix D to ensure it clearly represents your firm's ability to carry out the terms and conditions set forth in the contract clauses. A Subcontracting Plan with a score of less than 70 may not be accepted. It is recommended that you use the enclosed example as a guide to assist you in developing your own subcontracting plan/program. The example is intended to assist you in developing your own subcontracting plan/program. Delete the instructions shown in parenthesis or your plan for subcontracting to small business will not be approved. If discussions during the evaluation of your subcontracting program raises doubts as to your intentions or ability to comply with FAR clause 52.219-9 it could result in your ineligibility for award.

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R0002

Your plan must address how you will maximize subcontracting opportunities with the small business communities to be found within the project location. Demonstrated outreach efforts through conference attendance, use of ProNet, Corporate support of your Small Business Program Liaison Officer and Small Business Program must be addressed in your subcontracting plan.

Your Small Business Program Managers' attendance at DOD Regional Council Meetings for Small Business Education and Advocacy will be a contract requirement. **DOD Policy Guidance:** In accordance with the Small Business Act, it is the policy of the federal government to aid, assist, and counsel small business to ensure that a fair share of contracts are awarded to small business. Consistent with this, it is the policy of DOD to sponsor regional councils as one significant way to aid, assist, and counsel large business through education and advocacy *of its members who are charged with the responsibility of fulfilling this federal policy*. Therefore, be advised that the individual listed in paragraph 7 of the example will be required to attend these regional council meetings and that attendance must be addressed in your subcontracting plan. Your plan must be submitted with your price proposal.

Should you have any questions or need assistance in DEVELOPING YOUR SUBCONTRACTING PLAN please call the undersigned at (206) 764-6807. If you need TECHNICAL ASSISTANCE call Kevin T Mulvihill at (206) 764-6805.

Enclosure

Sincerely,



Susan C. Price  
Deputy for Small Business

**NOTE: This is an example plan.** You may use this example as a guide in developing your own small business program. Delete all the instructions (parenthesis), including this message, or your plan will be returned.

SMALL BUSINESS SUBCONTRACTING PLAN

DATE:

CONTRACTOR:  
ADDRESS:  
PHONE NO:

PROJECT TITLE:  
SOLICITATION NO:

1. In accordance with the contract clauses at 52.219-8 and 52.219-9, (name of contractor) submits the following Subcontracting Plan for Small, Small Disadvantaged, and Women-owned Business Concerns.

2. Corresponding dollar values for percentages cited in para. 3 for the base period only:

- a. Total contract amount is \$\_\_\_\_\_.
- b. Total dollars planned to be subcontracted (to all types of businesses): \$\_\_\_\_\_.
- c. Total dollars planned to be subcontracted to small business concerns (including 2d, 2e, 2f, 2g, and 2h below):  
\$\_\_\_\_\_.
- d. Total dollars planned to be subcontracted to small disadvantaged business concerns: \$\_\_\_\_\_.
- e. Total dollars planned to be subcontracted to small woman-owned business concerns: \$\_\_\_\_\_.
- f. Total dollars planned to be subcontracted to HUBZone small business: \$\_\_\_\_\_.
  
- g. Total dollars planned to be subcontracted to veteran-owned small business concerns \$\_\_\_\_\_.
- h. Total dollars planned to be subcontracted to service-disabled veteran-owned small business concerns.  
\$\_\_\_\_\_.

3. The following percentage goals (expressed in terms of a percentage of total planned subcontracting dollars) are applicable to the contract awarded under the solicitation cited above.

a. Small Business Concerns (2c divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are small business concerns including 3c through 3e.

b. Small Disadvantaged Business Concerns (2d divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are small disadvantaged individuals. **(NOTE: SDB firms must be certified by SBA and meet the definition under clause 52.219-8(c)(3)).**

c. Small Woman-Owned Business Concerns (2e divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are small woman-owned businesses

d. Small HUBZone Business Concerns (2f divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are HUBZone small business contractors. (SEE the definition in contract clause 52.219-8(c) or use the internet: <http://www.sba.gov/hubzone/> for further information.)

e. Veteran-owned small business concerns (2g divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are veteran-owned small business.

f. Service-disabled veteran-owned small business concerns (2h divided by 2b): \_\_\_\_\_% of total planned subcontracting dollars under this contract will go to subcontractors who are service-disabled veteran-owned small business.

4. The principal items or areas we will subcontract under this contract are:

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R0002

a. Of the items or areas stated in 4; the following are planned to be subcontracted to Small Businesses (LIST THE NAME AND RESPONSIBILITY OF FIRM):

b. Of the items or areas stated in 4.a; the following are planned to be subcontracted to Small Disadvantaged Businesses (LIST THE NAME AND RESPONSIBILITY OF FIRM):

c. Of the items or areas stated in 4.a; the following are planned to be subcontracted to Small Women-Owned Businesses (LIST THE NAME AND RESPONSIBILITY OF FIRM):

d. Of the items or areas stated in 4.a; the following are planned to be subcontracted to HUBZone small business concerns (LIST THE NAME AND RESPONSIBILITY OF FIRM):

e. Of the items or areas stated in 4.a; the following are planned to be subcontracted to Veteran-owned Small Business concerns (LIST THE NAME AND RESPONSIBILITY OF FIRM):

f. Of the items or areas stated in 4.a; the following are planned to be subcontracted to Service-disabled veteran-owned small business concerns (LIST THE NAME AND RESPONSIBILITY OF FIRM):

**\*\*NOTE: SEE LAST PAGE IF THIS SOLICITATION HAS OPTION YEARS OR PERIODS (DELETE THIS STATEMENT FROM YOUR PLAN)\*\***

5. Provide a description of the method your firm used to develop the subcontracting goals in paragraph 3:

6. Indirect costs were ( ) were not ( ) used in establishing subcontracting goals. \*\*If indirect costs are included in your goals, furnish a description of the method used to determine the proportionate share of indirect costs to be incurred with (i) small business concerns (ii) small disadvantaged business concerns (iii) women-owned small business concerns (iv) HUBZone small business concerns (v) Veteran-owned small business concerns and (vi) Service-disabled veteran-owned concerns \*\*

7. The following individual will administer (name of contractor) Subcontracting Program: **(NOTE TO OFFERORS: The individual named here will be expected to perform and manage your plan and contract clause 52.219-9). Site Construction project managers may not be acceptable as your small business advocate that manages your Corporate Small Business Program).**

Name: \_\_\_\_\_ Job Title: \_\_\_\_\_  
Address and Telephone Number: \_\_\_\_\_

This individual's specific duties with regard to the conduct of our firm's Subcontracting Plan will include, but will not be limited to, the following:

a. Developing and maintaining bidders lists of small business, HUBZone small business, small disadvantaged business and women-owned small business concerns using sources such as the Small Business Administration's ProNet (<http://pro-net.sba.gov/>) Washington State Office of Minority and Women-owned Business Enterprises (<http://www.wsdot.wa.gov/omwbe/>) Minority Business Development Agency, US Department of Commerce, Local Minority Business Development Centers, Economic Development Centers, and National Center for American Indian Enterprise Development.

b. Assuring the inclusion of small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns in all solicitations for products or services which they are capable of providing; and ensuring that all solicitations are structured to permit the maximum possible participation by small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns.

c. Establishing and maintaining records of all solicitations and subcontract awards to ensure that the members of the firm who review bidders proposals documents their reasons for selecting or not selecting a bid submitted by a small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns.

d. Preparing and submitting the Subcontracting Report for Individual Contracts (SF 294) and the Summary Subcontract Report (SF 295) in accordance with instructions provided, and coordinating and preparing for all compliance reviews by Federal agencies.

e. Attendance at DOD sponsored training programs in order to develop guidance and training to firm personnel on the policy of the federal government to aid, assist, and counsel small business under this and other government contracts.

f. Conducting or arranging for all other activities necessary to further the intent and attainment of the goals in the Plan to include motivational training of the firm's purchasing personnel, attendance at workshops, seminars and trade fairs conducted by or on behalf of small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns.

8. The following steps will be taken to ensure that small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns receive notice of and have an equitable opportunity to compete for intended awards of subcontracts and/or purchase orders for the products and/or services describe in paragraph 4 above:

a. Sources will be requested through SBA's ProNet system, business development organizations, minority and small business trade associations and at small, minority, veteran small business and women-owned small business procurement conferences; sources will be contacted; and bidding materials will be provided to all responding parties expressing an interest.

b. Internally, motivational training will be conducted to guide and encourage purchasing personnel; source lists and guides to small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns will be maintained and utilized by purchasing personnel while soliciting subcontracts and purchase orders; activities will be monitored to ensure sufficient time is allowed for interested bidders to prepare their proposals and to evaluate continuing compliance with the Subcontracting Plan.

9. [Name of contractor] agrees that the clause entitled "Utilization of Small Business Concerns" (Oct 2000) will be included in all subcontracts that offer further subcontracting opportunities. All subcontractors, except small business concerns, who receive subcontracts in excess of \$500,000 (\$1,000,000 in the case of construction) will be required to adopt a subcontracting plan that complies with the requirements of this clause. Such plans will be reviewed to assure that all minimum requirements of an acceptable subcontracting plan have been satisfied.

10. (Name of contractor) agrees to submit such periodic reports and cooperate in any studies or surveys as may be required by the Contracting agency or Small Business Administration in order to determine the extent of compliance by the offeror with the subcontracting plan and with the clause entitled "Utilization of Small Business Concerns" contained in the contract.

11. (Name of Contractor) agrees to maintain at least the following types of records to document compliance with the Subcontracting Plan:

a. The names of all organizations, agencies, and associations contacted for small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns,

veteran-owned small business concerns and service-disabled veteran-owned small business concerns along with records of attendance at conferences, seminars and trade fairs where additional sources were developed.

b. Source lists, guides, and other data identifying small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns.

c. Records on all subcontract solicitations resulting in an award of more than \$100,000 on a contract-by-contract basis, indicating (1) whether small business concerns were solicited, and if not, why not; (2) whether veteran-owned small business concerns were solicited, and if not, why not; (3) whether service-disabled veteran-owned small business concerns were solicited, and if not, why not; (4) whether HUBZone small business were solicited, and if not, why not; (5) whether small disadvantaged business concerns were solicited, and if not, why not; and (6) whether small women-owned business concerns were solicited, and if not, why not; and (7) reasons for the failure of solicited small business concerns, veteran-owned small business concerns, service-disabled veteran-owned small business concerns, HUBzone small business concerns, small disadvantaged business concerns, and women-owned small business concerns to receive a subcontract award.

d. Records of all subcontract award data to include subcontractor's name and address, to be kept on a contract-by-contract basis.

e. Minutes of internal motivational and training meetings held for the guidance and encouragement of purchasing personnel, and records of all monitoring activities performed for compliance evaluation.

f. Copies of SF 294 and SF 295 showing date and place of filing and copies of all other reports or results of reviews conducted by the contracting agency or other interested agencies of the Federal government to monitor our compliance with this Subcontracting Plan.

12. (Name of Contractor) will submit a SF 295, Summary Subcontract Report, on Corps of Engineers projects only. The SF 295 shall be completed and distributed in accordance with the Corps of Engineers Supplemental Instructions. (Name of Contractor) will not report Corps of Engineers projects through any other Agency unless authorized by the Contracting Officer.

13. In closing, (Name of contractor) states that it will be the policy of (Name of contractor) to afford every practicable opportunity for small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns to participate in contracts awarded to (Name of contractor) by the Federal Government, to ensure that equitable opportunity is provided small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns to compete for award of subcontracts and purchase orders, and to diligently pursue the achievement of our goals of participation by small business concerns, small disadvantaged business concerns, women-owned small business concerns, HUBZone small business concerns, veteran-owned small business concerns and service-disabled veteran-owned small business concerns in the dollars available for subcontract/purchase order awards under this contract.

BY: \_\_\_\_\_  
\_\_\_\_\_  
Signature and Title of CEO  
Company Name

DATE: \_\_\_\_\_

**NOTE:** If this solicitation has options (or option periods) , the plan must contain separate goals for each option or option period (year). EXAMPLE:

	<u>Dollars</u>	<u>Percentage</u>
1. Optional Yr_____total:	\$_____	_____
2. Total to be subcontracted to all types of businesses:	\$_____	_____
a. Subcontracted to Small Business (including b, c, d, e, and f below):	\$_____	_____
b. Subcontracted to Small Disadvantaged Businesses:	\$_____	_____
c. Subcontracted to Women-Owned Small Businesses:	\$_____	_____
d. Subcontracted to HUBzone concerns	\$_____	_____
e. Subcontracted to Veteran-owned Small Business:	\$_____	_____
f. Subcontracted to Service-disabled Small Business	\$_____	_____

1. Optional Yr_____total:	\$_____	_____
2. Total to be subcontracted to all types of businesses:	\$_____	_____
a. Subcontracted to Small Business (including b, c, d, e, and f below):	\$_____	_____
b. Subcontracted to Small Disadvantaged Businesses:	\$_____	_____
c. Subcontracted to Women-Owned Small Businesses:	\$_____	_____
d. Subcontracted to HUBzone concerns	\$_____	_____
e. Subcontracted to Veteran-owned Small Business:	\$_____	_____
f. Subcontracted to Service-disabled Small Business	\$_____	_____

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## SPECIAL CLAUSES

SC-1. COMMENCEMENT, PROSECUTION, AND COMPLETION OF WORK (APR 1984) (FAR 52.211-10).

The Contractor shall be required to (a) commence work under this Contract within 10 calendar days after the date the Contractor receives the notice to proceed, (b) prosecute the work diligently, and (c) complete the entire work ready for use ~~not later than 360 calendar days after date of receipt by Contractor of notice to proceed~~ as shown below. The time stated for completion shall include final cleanup of the premises.

	<u>Required Completion Date</u>
<u>All work except Optional Item No. 0005</u>	<u>Not later than 15 DEC 2004</u>
<u>Optional Item No. 0005</u>	<u>Not later than 15 JAN 2005</u>

The completion date is based on the assumption that the successful offeror will receive the notice to proceed by 16 FEB 2004. The completion date will be extended by the number of calendar days after the above date that the Contractor receives the notice to proceed, except to the extent that the delay in issuance of the notice to proceed results from the failure of the Contractor to execute the Contract and give the required performance and payment bonds within the time specified in the offer.

## SC-1.1 OPTION FOR INCREASED QUANTITY

a. The Government may increase the quantity of work awarded by exercising Optional Bid Items 0005 and/or 0006 at any time, or not at all, but no later than 60 calendar days after receipt by Contractor of notice to proceed. Notice to proceed on work Item(s) added by exercise of the option(s) will be given upon execution of consent of surety.

b. The parties hereto further agree that any option herein shall be considered to have been exercised at the time the Government deposits written notification to the Contractor in the mails.

c. The time allowed for completion of any optional items awarded under this contract will be the same as that for the base item(s), and will be measured from the date of receipt of the notice to proceed for the base item(s).

## SC-2. LIQUIDATED DAMAGES - CONSTRUCTION (SEP 2000) (FAR 52.211-12)

(a) If the Contractor fails to complete the work within the time specified in the Contract, or any extension, the Contractor shall pay to the Government as liquidated damages, the sum of \$605.00 for each day of delay until the work is completed or accepted.

(b) If the Government terminates the Contractor's right to proceed, the resulting damages will continue to accrue until the work is completed. These liquidated damages are in addition to excess cost of repurchase under the Termination clause of the CONTRACT CLAUSES.

SC-3 AND SC-4 DELETED.

SC-5. INSURANCE - WORK ON A GOVERNMENT INSTALLATION (JAN 1997) (FAR 52.228-5)

(a) The Contractor shall, at its own expense, provide and maintain during the entire performance period of this Contract at least the kinds and minimum amounts of insurance required in the Insurance Liability Schedule or elsewhere in the Contract.

(b) Before commencing work under this Contract, the Contractor shall certify to the Contracting Officer in writing that the required insurance has been obtained. The policies evidencing required insurance shall contain an endorsement to the effect that any cancellation or any material change adversely affecting the Government's interest shall not be effective:

(1) for such period as the laws of the State in which this Contract is to be performed prescribe;

or

(2) until 30 days after the insurer or the Contractor gives written notice to the Contracting Officer, whichever period is longer.

(c) The Contractor shall insert the substance of this clause, including this paragraph (c), in subcontracts under this Contract that require work on a Government installation and shall require subcontractors to provide and maintain the insurance required in the Schedule or elsewhere in the Contract. The Contractor shall maintain a copy of all subcontractors' proofs of required insurance, and shall make copies available to the Contracting Officer upon request.

SC-5.1 REQUIRED INSURANCE IN ACCORDANCE WITH FAR 28.307-2:

(1) Workers' compensation and employer's liability. Contractors are required to comply with applicable Federal and State workers' compensation and occupational disease statutes. If occupational diseases are not compensable under those statutes, they shall be covered under the employer's liability section of the insurance policy, except when Contract operations are so commingled with a Contractor's commercial operation that it would not be practical to require this coverage. Employer's liability coverage of at least \$100,000 shall be required, except in states with exclusive or monopolistic funds that do not permit workers' compensation to be written by private carriers.

(2) General Liability.

(a) The Contracting Officer shall require bodily injury liability insurance coverage written on the comprehensive form of policy of at least \$500,000 per occurrence.

(b) Property damage liability insurance shall be required only in special circumstances as determined by the agency.

(3) Automobile liability. The Contracting Officer shall require automobile liability insurance written on the comprehensive form of policy. The policy shall provide for bodily injury and property damage liability covering the operation of all automobiles used in connection with performing the Contract. Policies covering automobiles operated in the United States shall provide coverage of at least \$200,000 per person and \$500,000 per occurrence for bodily injury and \$20,000 per occurrence for property damage. The amount of liability coverage on other policies shall be commensurate with any legal requirements of the locality and sufficient to meet normal and customary claims.

(4) Aircraft public and passenger liability. When aircraft are used in connection with performing the Contract, the Contracting Officer shall require aircraft public and passenger liability insurance. Coverage shall be at least \$200,000 per person and \$500,000 per occurrence for bodily injury, other than passenger liability, and \$200,000 per occurrence for property damage. Coverage for passenger liability bodily injury shall be at least \$200,000 multiplied by the number of seats or passengers, whichever is greater.

(5) Environmental Liability. If this contract includes the transport, treatment, storage, or disposal of hazardous material waste the following coverage is required.

The Contractor shall ensure the transporter and disposal facility have liability insurance in effect for claims arising out of the death or bodily injury and property damage from hazardous material/waste transport, treatment, storage and disposal, including vehicle liability and legal defense costs in the amount of \$1,000,000.00 as evidenced by a certificate of insurance for General, Automobile, and Environmental Liability Coverage. Proof of this insurance shall be provided to the Contracting Officer.

SC-6 DELETED.

SC-7. PERFORMANCE OF WORK BY THE CONTRACTOR (APR 1984) (FAR 52.236-1): The Contractor shall perform on the site, and with its own organization, work equivalent to at least fifteen percent (15%) of the total amount of work to be performed under the Contract. The percentage may be reduced by a supplemental agreement to this Contract if, during performing the work, the Contractor requests a reduction and the Contracting Officer determines that the reduction would be to the advantage of the Government.

SC-8. PHYSICAL DATA (APR 1984) (FAR 52.236-4): Data and information furnished or referred to below is for the Contractor's information. The Government will not be responsible for any interpretation of or conclusion drawn from the data or information by the Contractor.

(a) Physical Conditions: The indications of physical conditions on the drawings and in the specifications are the result of site investigations by test holes shown on the drawings.

(b) Weather Conditions: Each bidder shall be satisfied before submitting his bid as to the hazards likely to arise from weather conditions. Complete weather records and reports may be obtained from any National Weather Service Office.

(c) Transportation Facilities: Each bidder, before submitting his bid, shall make an investigation of the conditions of existing public and private roads and of clearances, restrictions, bridge load limits, and other limitations affecting transportation and ingress and egress at the jobsite. The unavailability of transportation facilities or limitations thereon shall not become a basis for claims for damages or extension of time for completion of the work.

SC-9 DELETED.

SC-10. LAYOUT OF WORK (APR 1984) (FAR 52.236-17): The Contractor shall lay out its work from Government-established base lines and bench marks indicated on the drawings, and shall be responsible for all measurements in connection with the layout. The Contractor shall furnish, at its own expense, all stakes, templates, platforms, equipment, tools, materials, and labor required to lay out any part of the work. The Contractor shall be responsible for executing the work to the lines and grades that may be established or indicated by the Contracting Officer. The Contractor shall also be responsible for

maintaining and preserving all stakes and other marks established by the Contracting Officer until authorized to remove them. If such marks are destroyed by the Contractor or through its negligence before their removal is authorized, the Contracting Officer may replace them and deduct the expense of the replacement from any amounts due, or to become due, to the Contractor.

SC-11. RESERVED

SC-12. AIRFIELD SAFETY PRECAUTIONS

(a) Definitions: As used in this clause --

(1) "Landing Areas" means:

(i) the primary surfaces which are comprised of the surface of the runways, the runway shoulders, and the lateral safety zones (the length of each primary surface is the same as the runway length; the width of each primary surface is 610 meters (2,000 feet), 305 meters (1,000 feet) on each side of the runway centerline; (see footnote at end of clause)).

(ii) the "clear zone" beyond the ends of each runway, i.e., the extension of the "primary surface" for a distance of 305 meters (1,000 feet) beyond each end of each runway;

(iii) all taxiways plus the lateral clearance zones along each side for the length of the taxiways (the outer edge of each lateral clearance zone is laterally 76 meters (250 feet) from the far or opposite edge of the taxiway, i.e., a 23 meters (75-foot)-wide taxiway would have a combined width of taxiway and lateral clearance zones of 130 meters (425 feet); and

(iv) all aircraft parking aprons plus the area 38 meters (125 feet) in width extending beyond each edge all around the aprons.

(2) "Safety precaution areas" means those portions of approach-departure clearance zones and transitional zones where placement of objects incident to Contract performance might result in vertical projections at or above the approach-departure clearance surface or the transitional surface.

(i) The "approach-departure clearance surface" is an extension of the primary surface and the clear zone at each end of each runway, for a distance of 15,240 meters (50,000 feet), first along an inclined (glide angle) and then along a horizontal plane, both flaring symmetrically about the runway centerline extended.

(a) The inclined plane (glide angle) begins in the clear zone 61 meters (200 feet) past the end of the runway (and primary surface) at the same elevation as the end of the runway, and continues upward at a slope of 50:1 (.3048 meter (one foot) vertically for each 15.24 meters (50 feet) horizontally) to an elevation of 152 meters (500 feet) above the established airfield elevation; at that point the plane becomes horizontal, continuing at that same uniform elevation to a point 15,240 meters (50,000 feet) longitudinally from the beginning of the inclined plane (glide angle) and ending there.

(b) The width of the surface at the beginning of the inclined plane (glide angle) is the same as the width of the clear zone; thence it flares uniformly, reaching the maximum width of 4,877 meters (16,000 feet) at the end.

(ii) The "approach-departure clearance zone" is the ground area under the approach-departure clearance surface.

(iii) The "transitional surface" is a sideways extension of all primary surfaces, clear zones, and approach-departure clearance surfaces along inclined planes.

(a) The inclined plane in each case begins at the edge of the surface.

(b) The slope of the inclined plane is 7:1 (.3048 meter (one foot) vertically for each 2.13 meters (7 feet) horizontally), and it continues to the point of intersection with

(1) Inner horizontal surface (which is the horizontal plane 46 meters (150 feet) above the established airfield elevation) or

(2) Outer horizontal surface (which is the horizontal plane 152 meters (500 feet) above the established airfield elevation), whichever is applicable.

(iv) The "transitional zone" is the ground area under the transitional surface. (It adjoins the primary surface, clear zone and approach-departure clearance zone.)

(b) General

(1) The Contractor shall comply with the requirements of this clause while

(i) Operating all ground equipment (mobile or station art);

(ii) Placing all materials; and

(iii) Performing all work, upon and around all airfields.

(a) The requirements of this clause are in addition to any other safety requirements of this contract.

(c) The Contractor shall--

(1) Report to the Contracting Officer before initiating any work;

(2) Notify the Contracting Officer of proposed changes to locations and operations;

(3) Not permit either its equipment or personnel to use any runway for purposes other than aircraft operation without permission of the Contracting Officer, unless the runway is--

(i) Closed by order of the Contracting Officer, and

(ii) Marked as provided in paragraph (d)(2) of this clause;

(4) Keep all paved surfaces such as runways, taxiways, and hardstands, clean at all times and, specifically, free from small stones which might damage aircraft propellers or jet aircraft;

(5) Operate mobile equipment according to the safety provisions of this clause, while actually performing work on the airfield. At all other times, the Contractor shall remove all mobile equipment to locations--

(i) Approved by the Contracting Officer,

(ii) At a distance of at least 229 meters (750 feet) from the runway centerline, plus any additional distance; and

(iii) Necessary to ensure compliance with the other provisions of this clause; and

(6) Not open a trench unless material is on hand and ready for placing in the trench. As soon as practicable after material has been placed and work approved, the Contractor shall backfill and compact trenches as required by the contract. Meanwhile, all hazardous conditions shall be marked and lighted in accordance with the other provisions of this clause.

(e) Landing Areas

The Contractor shall--

(1) Place nothing upon the landing areas without the authorization of the Contracting Officer.

(2) Outline those landing areas hazardous to aircraft, using (unless otherwise authorized by the Contracting Officer) red flags by day, and electric, battery-operated low-intensity red flasher lights by night;

(3) Obtain, at an airfield where flying is controlled, additional permission from the control tower operator every time before entering any landing area, unless the landing area is marked as hazardous in accordance with paragraph (d)(2) of this clause;

(4) Identify all vehicles it operates in landing areas by means of a flag on a staff attached to, and flying above, the vehicle. The flag shall be .9144 meters (3 feet) square, and consist of a checkered pattern of international orange and white squares of .3048 meter (1 foot) on each side (except that the flag may vary up to 10 percent from each of these dimensions);

(5) Mark all other equipment and materials in the landing areas, using the same marking devices as in paragraph (d)(2) of this clause; and

(6) Perform work so as to leave that portion of the landing area which is available to aircraft free from hazards, holes, piles of material, and projecting shoulders that might damage an airplane tire.

(e) Safety Precaution Areas

The Contractor shall--

(1) Place nothing upon the safety precaution areas without authorization of the Contracting Officer;

(2) Mark all equipment and materials in safety precaution areas, using (unless otherwise authorized by the Contracting Officer) red flags by day, and electric, battery-operated, low-intensity red flasher lights by night; and

(3) Provide all objects placed in safety precaution areas with a red light or red lantern at night, if the objects project above the approach-departure clearance surface or above the transitional surface.

SC-13 DELETED.

SC-14. EQUIPMENT OWNERSHIP AND OPERATING EXPENSE SCHEDULE (MAR 1995)-(EFARS 52.231-5000)

(a) This clause does not apply to terminations. See 52.249-5000, Basis for Settlement of Proposals and FAR Part 49.

(b) Allowable cost for construction and marine plant and equipment in sound workable condition owned or controlled and furnished by a contractor or subcontractor at any tier shall be based on actual cost data for each piece of equipment or groups of similar serial and series for which the Government can determine both ownership and operating costs from the contractor's accounting records. When both ownership and operating costs cannot be determined for any piece of equipment or groups of similar serial or series equipment from the contractor's accounting records, costs for that equipment shall be based upon the applicable provisions of EP 1110-1-8, Construction Equipment Ownership and Operating Expense Schedule, Region VIII. Working conditions shall be considered to be average for determining equipment rates using the schedule unless specified otherwise by the contracting officer. For equipment not included in the schedule, rates for comparable pieces of equipment may be used or a rate may be developed using the formula provided in the schedule. For forward pricing, the schedule in effect at the time of negotiations shall apply. For retroactive pricing, the schedule in effect at the time the work was performed shall apply.

(c) Equipment rental costs are allowable, subject to the provisions of FAR 31.105(d)(ii) and FAR 31.205-36. Rates for equipment rented from an organization under common control, lease-purchase arrangements, and sale-leaseback arrangements, will be determined using the schedule, except that actual rates will be used for equipment leased from an organization under common control that has an established practice of leasing the same or similar equipment to unaffiliated lessees.

(d) When actual equipment costs are proposed and the total amount of the pricing action exceeds the small purchase threshold, the contracting officer shall request the contractor to submit either certified cost or pricing data, or partial/limited data, as appropriate. The data shall be submitted on Standard Form 1411, Contract Pricing Proposal Cover Sheet.

(e) Copies of EP1110-1-8 "Construction Equipment Ownership and Operating Expense Schedule" Volumes 1 through 12 are available in Portable Document Format (PDF) and can be viewed or downloaded at <http://www.usace.army.mil/inet/usace-docs/eng-pamphlets/cecw.htm>. A CD-ROM containing (Volumes 1-12) is available through either the Superintendent of Documents or Government bookstores. For additional information telephone 202-512-2250, or access on the Internet at [http://www.access.gpo.gov/su\\_docs](http://www.access.gpo.gov/su_docs).

SC-15. PAYMENT FOR MATERIALS DELIVERED OFF-SITE (MAR 1995)-(EFARS 52.232-5000)

(a) Pursuant to FAR clause 52.232-5, Payments Under Fixed Priced Construction Contracts, materials delivered to the contractor at locations other than the site of the work may be taken into consideration in making payments if included in payment estimates and if all the conditions of the General Provisions are fulfilled. Payment for items delivered to locations other than the work site will be limited to:

(1) materials required by the technical provisions; or (2) materials that have been fabricated to the point where they are identifiable to an item of work required under this contract.

(b) Such payment will be made only after receipt of paid or receipted invoices or invoices with canceled check showing title to the items in the prime contractor and including the value of material and labor incorporated into the item. In addition to petroleum products, payment for materials delivered off-site is limited to the following items: Any other construction material stored offsite may be considered in determining the amount of a progress payment.

SC-16 AND SC-17 DELETED.

SC-18. CONTRACT DRAWINGS AND SPECIFICATIONS (AUG 2000)(DOD FAR SUPP 252.236-7001)

(a) The Government will provide to the Contractor, without charge, one set of contract drawings and specifications, except publications incorporated into the technical provisions by reference, in electronic or paper media as chosen by the Contracting Officer.

(b) The Contractor shall--

- (1) Check all drawings furnished immediately upon receipt;
- (2) Compare all drawings and verify the figures before laying out the work;
- (3) Promptly notify the Contracting Officer of any discrepancies;
- (4) Be responsible for any errors which might have been avoided by complying with this paragraph (b); and
- (5) Reproduce and print contract drawings and specifications as needed.

(c) In general—

- (1) Large scale drawings shall govern small scale drawings; and
- (2) The Contractor shall follow figures marked on drawings in preference to scale measurements.

(d) Omissions from the drawings or specifications or the misdescription of details of work which are manifestly necessary to carry out the intent of the drawings and specifications, or that are customarily performed, shall not relieve the Contractor from performing such omitted or misdescribed details of the work. The Contractor shall perform such details as if fully and correctly set forth and described in the drawings and specifications.

(e) The work shall conform to the specifications and the contract drawings identified in the index of drawings attached at the end of the Special Clauses.

SC-19 THROUGH SC-21 DELETED.

SC-22. EPA ENERGY STAR: The Government requires that certain equipment be Energy Star compliant. Initially, the sole Energy Star requirement shall be the self certification by the bidder that the specified equipment is Energy Star compliant. Within 3 months of the availability of an EPA sanctioned test for Energy Star compliance, the Contractor shall submit all equipment upgrades and additions for testing and provide proof of compliance to the Government upon completion of testing. Testing shall be at the Contractor's expense.

SC-23. RECOVERED MATERIALS: The Corps of Engineers encourages all bidders to utilize recovered materials to the maximum extent practicable. The attached APPENDIX R contains procurement guidelines for products containing recovered materials.

## APPENDIX R

## PART 247 - COMPREHENSIVE PROCUREMENT GUIDELINE FOR PRODUCTS CONTAINING RECOVERED MATERIALS

40 CFR Ch. 1 (9-1-99 Edition)

Subpart B-Item Designations

§ 247.10 Paper and paper products.

Paper and paper products, excluding building and construction paper grades.

§ 247.11 Vehicular products.

(a) Lubricating oils containing re-refined oil, including engine lubricating oils, hydraulic fluids, and gear oils, excluding marine and aviation oils.

(b) Tires, excluding airplane tire

(e) Reclaimed engine coolants, excluding coolants used in non-vehicular applications.

247.12 Construction products.

(a) Building insulation product including the following items:

(1) Loose-fill insulation, including but not limited to cellulose fiber, mineral fibers (fiberglass and rock vermiculite, and perlite);

(2) Blanket and batt insulation, including but not limited to mineral fibers (fiberglass and rock wool).

(3) Board (sheathing, roof decking wall panel) insulation, including but not limited to structural fiberboard and laminated paperboard products perlite composite board, polyurethane, polyisocyanurate, polystyrene, phenolics, and composites; and

(4) Spray-in-place insulation, including but not limited to foam-in-place polyurethane and polyisocyanurate and spray-on cellulose.

(b) Structural fiberboard and laminated paperboard products for applications other than building insulation, including building board, sheathing shingle backer, sound deadening board, roof insulating board, insulating wallboard, acoustical and non-acoustical ceiling tile, acoustical and nonacoustical lay-in panels, floor underlayments, and roof overlay (cover board).

(c) Cement and concrete, including concrete products such as pipe and block, containing coal fly as ground granulated blast furnace (GGBF) slag.

(d) Carpet made of polyester fiber use in low- and medium-wear applications.

(e) Floor tiles and patio block containing recovered rubber or plastic.

(f) Shower and restroom dividers/partitions containing recovered plastic or steel.

(g) (1) Consolidated latex paint used for covering graffiti; and

(2) Reprocessed latex paint used for interior and exterior architectural applications such as wallboard, ceilings, and trim; gutter boards; and concrete, stucco, masonry, wood and metal surfaces.

§247.13 Transportation products.

(a) Traffic barricades and traffic cones used in controlling or restricting vehicular traffic.

(b) Parking stops made from concrete or containing recovered plastic or rubber.

(c) Channelizers containing recovered plastic or rubber.

(d) Delineators containing recovered plastic, rubber, or steel.

- (e) Flexible delineators containing recovered plastic.

§ 247.14 Park and recreation products

- (a) Playground surfaces and running tracks containing recovered rubber or plastic.
- (b) Plastic fencing containing recovered plastic for use in controlling snow or sand drifting and as a warning/safety barrier in construction or other applications.

247.15 Landscaping products.

- (a) Hydraulic mulch products containing recovered paper or recovered wood used for hydroseeding and as an over-spray for straw mulch in landscaping, erosion control, and soil reclamation.
- (b) Compost made from yard trimmings, leaves, and/or grass clippings for use in landscaping, seeding of grass or other plants on roadsides and embankments, as a nutritious mulch under trees and shrubs, and in erosion control and soil reclamation.
- (c) Garden and soaker hoses containing recovered plastic or rubber.
- (d) Lawn and garden edging containing recovered plastic or rubber.

§ 247.16 Non-paper office product.

- (a) Office recycling containers and office waste receptacles.
- (b) Plastic desktop accessories.
- (c) Toner cartridges.
- (d) Binders.
- (e) Plastic trash bags.
- (f) Printer ribbons.
- (g) Plastic envelopes.

§ 247.17 Miscellaneous products.

Pallets containing recovered wood, plastic, or paperboard.

## INDEX OF DRAWINGS

Fire Crash Rescue Station  
 Portland Air National Guard Base, Portland, OR  
 PN: TQKD 012252  
 Drawing No. 312s/141-11-01

<b>SHEET NUMBER</b>	<b>PLATE NUMBER</b>	<b>TITLE</b>	<b>REVISION NUMBER</b>	<b>DATE</b>
1	G001	Cover Sheet	<u>1</u>	<u>18 DEC 03</u>
2	C001	Demolition Plan		31 OCT 03
3	C002	Dimensional and Horizontal Control Plan		31 OCT 03
4	C003	Utility Plan	<u>1</u>	<u>19 DEC 03</u>
5	C004	Grading and Drainage Plan		31 OCT 03
6	C005	Landscaping Plan		31 OCT 03
7	C006	Civil Notes and Details		31 OCT 03
8	C007	Details	<u>1</u>	<u>19 DEC 03</u>
9	C008	Details		31 OCT 03
10	A001	Site Plan		31 OCT 03
11	A100	First Floor Plan		31 OCT 03
12	A101	Second Floor Plan	<u>1</u>	<u>18 DEC 03</u>
13	A102	Roof Plan	<u>1</u>	<u>18 DEC 03</u>
14	A120	First Floor Reflected Ceiling Plan		31 OCT 03
15	A121	Second Floor Reflected Ceiling Plan		31 OCT 03
16	A130	Enlarged Toilet Plans		31 OCT 03
17	A140	First Floor Finish Plan		31 OCT 03
18	A141	Second Floor Finish Plan	<u>1</u>	<u>18 DEC 03</u>
19	A150	Stair Section & Details		31 OCT 03
20	A200	Door & Room Finish Schedules	<u>1</u>	<u>18 DEC 03</u>
21	A300	Exterior Elevations	<u>1</u>	<u>18 DEC 03</u>

<b>SHEET NUMBER</b>	<b>PLATE NUMBER</b>	<b>TITLE</b>	<b>REVISION NUMBER</b>	<b>DATE</b>
22	A301	Exterior Elevations	<u>1</u>	<u>18 DEC 03</u>
23	A400	Building Sections	<u>1</u>	<u>18 DEC 03</u>
24	A401	Building Sections		
25	A402	Building Sections	<u>1</u>	<u>18 DEC 03</u>
26	A500	Wall Sections		31 OCT 03
27	A501	Wall Sections		31 OCT 03
28	A502	Wall Sections		31 OCT 03
29	A510	Details		31 OCT 03
30	A511	Details		31 OCT 03
31	A512	Details		31 OCT 03
32	A660	Typical Fixture Mounting Heights		31 OCT 03
33	A601	Interior Elevations		31 OCT 03
34	S002	General Notes		31 OCT 03
35	S002	General Notes		31 OCT 03
36	S003	Typical Details		31 OCT 03
37	S100	Slab & Foundation Plan		31 OCT 03
38	S101	Second Floor Framing Plan		31 OCT 03
39	S102	Attic Framing Plan		31 OCT 03
40	S103	Roof Framing Plan		31 OCT 03
41	S200	Slab & Foundation Details		31 OCT 03
42	S201	Foundation Details		31 OCT 03
43	S202	Structural Slab & Beam Details		31 OCT 03
44	S203	Piles & Pile Caps		31 OCT 03
45	S204	CMU Details		31 OCT 03
46	S205	Foundation Details		31 OCT 03

<b>SHEET NUMBER</b>	<b>PLATE NUMBER</b>	<b>TITLE</b>	<b>REVISION NUMBER</b>	<b>DATE</b>
47	S300	Braced Frame Elevations		31 OCT 03
48	S301	Braced Frame Elevations		31 OCT 03
49	S400	Sections and Details		31 OCT 03
50	S401	Sections and Details		31 OCT 03
51	S402	Sections and Details		31 OCT 03
52	S403	Sections and Details		31 OCT 03
53	S040	Sections and Details		31 OCT 03
54	S405	Sections and Details		31 OCT 03
55	M001	Mechanical Legend and Schedules	<u>1</u>	<u>19 DEC 03</u>
56	M002	Mechanical Schedules	<u>1</u>	<u>19 DEC 03</u>
57	M003	Mechanical, Plumbing and Fire Site Plan	<u>1</u>	<u>19 DEC 03</u>
58	M004	HVAC Reflected Ceiling Plan - First Floor		31 OCT 03
59	M005	HVAC Reflected Ceiling Plan - Second Floor	<u>1</u>	<u>19 DEC 03</u>
60	M006	HVAC Plan - First Floor	<u>1</u>	<u>19 DEC 03</u>
61	M007	HVAC Plan - Second Floor	<u>1</u>	<u>19 DEC 03</u>
62	M008	Mechanical HVAC Sections	<u>1</u>	<u>19 DEC 03</u>
63	M009	Mechanical Details	<u>1</u>	<u>19 DEC 03</u>
64	M010	Mechanical Details	<u>1</u>	<u>19 DEC 03</u>
65	M011	Mechanical Details	<u>1</u>	<u>19 DEC 03</u>
66	M012	Hydronic & Refrigerant Piping Plan	<u>1</u>	<u>19 DEC 03</u>
67	M013	DDC First & Second Floor Plan of Control Zones	<u>1</u>	<u>19 DEC 03</u>
68	M014	Mechanical Room Hydronic Diagram & Control Sequences	<u>1</u>	<u>19 DEC 03</u>
69	M015	DDC Control Sequence of Operation	<u>1</u>	<u>19 DEC 03</u>
70	M016	DDC Control Sequence of Operation	<u>1</u>	<u>19 DEC 03</u>

<b>SHEET NUMBER</b>	<b>PLATE NUMBER</b>	<b>TITLE</b>	<b>REVISION NUMBER</b>	<b>DATE</b>
71	M017	DDC Control Sequence of Operation	<u>1</u>	<u>19 DEC 03</u>
72	P001	Plumbing Legend & Schedules		31 OCT 03
73	P002	Plumbing Waste & Foundation Plan	<u>1</u>	<u>19 DEC 03</u>
74	P003	Plumbing Floor Plans	<u>1</u>	<u>19 DEC 03</u>
75	P004	Partial Plumbing Plans		31 OCT 03
76	P005	Plumbing Details	<u>1</u>	<u>19 DEC 03</u>
77	FP001	Fire Protection Schedule and Details		31 OCT 03
78	FP002	Fire Protection Floor Details		31 OCT 03
79	E001	Legend and Fixture Schedule	<u>1</u>	<u>19 DEC 03</u>
80	E002	Lighting Fixture Schedule		31 OCT 03
81	E003	Electrical Site Plans		31 OCT 03
82	E004	Lighting Floor Plan	<u>1</u>	<u>19 DEC 03</u>
83	E005	First Floor Power Plan	<u>1</u>	<u>19 DEC 03</u>
84	E006	Second Floor Power Floor Plan	<u>1</u>	<u>19 DEC 03</u>
85	E007	Systems Floor Plan		31 OCT 03
86	E008	One-Line, Details and Diagrams		31 OCT 03
87	E009	Details and Diagrams		31 OCT 03
88	E010	Panel Schedules	<u>1</u>	<u>19 DEC 03</u>

REFERENCE DRAWINGS

Reference drawings provided show conditions at time of construction. These drawings are furnished for information only and the Government does not warrant that conditions will be exactly as shown. Minor deviations can be anticipated and shall not be the basis for a claim for extra compensation.

REFERENCE DRAWING NUMBER	SHEET NUMBER	PLATE NUMBER	TITLE	REVISION NUMBER	DATE
1		C1	Utilities, Site Plan		14JUN85
2		2	Floor Plan, Reflected Ceiling Plan, and Schedules		14JUN85
3		3	Floor Plan, Details		14JUN85
4		4	Roof Plan, Details	A	16JUN86
5		S1	Roof Framing Plan, Details	A	16JUN86
6		M1	Heating and Ventilating Plan	A	16JUN86
7		A3	Floor Plan	1	16FEB96
8		A4	Reflected Ceiling Plan	1	16FEB96
9		A5	Roof Plan	1	16FEB96
10		A6	Exterior Elevations	1	16FEB96
11		A7	Roof Framing Plan, Details	1	16FEB96
12		A8	Building Sections & Details	1	16FEB96
13		S1	Foundation Plan	1	17FEB96
14		S2	Roof Framing Plan, Details		30MAR92
15		M1	HVAC Plan and Notes		27MAY92

STANDARD DETAILS BOUND IN THE SPECIFICATIONS

<u>DRAWING NUMBER</u>	<u>SHEET NUMBER</u>	<u>TITLE</u>	<u>DATE</u>
<u>SECTION 01501 - CONSTRUCTION FACILITIES AND TEMPORARY CONTROLS</u>			
	1 & 2	U.S. Air Force Project Construction Sign	84JUN20
	1	Hard Hat Sign	10SEP90

END OF SECTION

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## SECTION 15653

## AIR-CONDITIONING SYSTEM (UNITARY TYPE)

## PART 1 GENERAL

The materials of this Section are part of the overall requirements to comply with the specified level certification of the "Leadership in Energy and Environmental Design" or LEED Green Building Rating System, Version 2.1. The materials to be provided are to meet the guidelines for selection, as available and as part of the total package developed, as defined in Section 00823 LEED CERTIFICATION REQUIREMENTS and Section 01050 SUSTAINABLE DESIGN AND CONSTRUCTION PROCEDURES.

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AIR CONDITIONING AND REFRIGERATION INSTITUTE (ARI)

ARI 210/240	(1994) Unitary Air-Conditioning and Air-Source Heat Pump Equipment
ARI 495	(1999) Refrigerant Liquid Receivers
ARI 710	(1995) Liquid-Line Driers
ARI 720	(1997) Refrigerant Access Valves and Hose Connectors
ARI 750	(1994) Thermostatic Refrigerant Expansion Valves
ARI 760	(1994) Solenoid Valves for Use with Volatile Refrigerants

## AMERICAN SOCIETY FOR TESTING AND MATERIALS (ASTM)

ASTM A 307	(2000) Carbon Steel Bolts and Studs, 60,000 PSI Tensile Strength
ASTM B 117	(1997) Operating Salt Spray (Fog) Apparatus
ASTM B 280	(1999e1) Seamless Copper Tube for Air Conditioning and Refrigeration Field Service
ASTM D 520	(2000) Zinc Dust Pigment
ASTM F 104	(1995) Nonmetallic Gasket Materials

## AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

ASHRAE 15 (1994) Safety Code for Mechanical Refrigeration

ASHRAE 34 (2001; Errata 2002) Designation and Safety Classification of Refrigerants

ASME INTERNATIONAL (ASME)

ASME B31.5 (2001) Refrigeration Piping and Heat Transfer Components

ASME BPV VIII Div 1 (1998) Boiler and Pressure Vessel Code; Section VIII, Pressure Vessels Division 1 - Basic Coverage

ASME BPV IX (1998) Boiler and Pressure Vessel Code; Section IX, Welding and Brazing Qualifications

AMERICAN WELDING SOCIETY (AWS)

AWS Brazing Hdbk (1991) Brazing Handbook

AWS A5.8 (1992) Filler Metals for Brazing and Braze Welding

MANUFACTURERS STANDARDIZATION SOCIETY OF THE VALVE AND FITTINGS INDUSTRY (MSS)

MSS SP-58 (1993) Pipe Hangers and Supports - Materials, Design and Manufacture

MSS SP-69 (1996) Pipe Hangers and Supports - Selection and Application

NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA ICS 6 (1993) Industrial Control and Systems, Enclosures

NEMA MG 1 (1998) Motors and Generators

NEMA MG 2 (1989) Safety Standard for Construction and Guide for Selection, Installation, and Use of Electric Motors and Generators

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 70 (2002) National Electrical Code

UNDERWRITERS LABORATORIES (UL)

UL 207 (1993; Rev thru Oct 1997) Refrigerant-Containing Components and Accessories, Nonelectrical

UL 1995 (1995; Rev thru Jul 98) Heating and Cooling Equipment

## 1.2 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

## SD-02 Shop Drawings

Drawings; G, PO

Drawings shall provide adequate detail to demonstrate compliance with contract requirements. Drawings shall consist of:

- (1) Equipment layouts which identify assembly and installation details.
- (2) Plans and elevations which identify clearances required for maintenance and operation.
- (3) Wiring diagrams which identify each component individually and interconnected or interlocked relationships between components.
- (4) Foundation drawings, bolt-setting information, and foundation bolts prior to concrete foundation construction for equipment indicated or required to have concrete foundations.
- (5) Details, if piping and equipment are to be supported other than as indicated, which include loadings and type of frames, brackets, stanchions, or other supports.
- (6) Automatic temperature control diagrams and control sequences.
- (7) Installation details which includes the amount of factory set superheat and corresponding refrigerant pressure/temperature.

## SD-03 Product Data

Air-Conditioning System; G, PO

Manufacturer's standard catalog data, prior to the purchase or installation of a particular component, shall be highlighted to show brand name, model number, size, options, performance charts and curves, etc. in sufficient detail to demonstrate compliance with contract requirements. Data shall be submitted for each specified component. Data shall include manufacturer's recommended installation instructions and procedures. If vibration isolation is specified for a unit, vibration isolator literature shall be included containing catalog cuts and certification that the isolation characteristics of the isolators provided meet the manufacturer's recommendations.

Spare Parts Data; G, PO

Spare parts data for each different item of equipment specified, after approval of detail drawings and not later than 1 months prior to the date of beneficial occupancy. The data shall include

a complete list of parts and supplies, with current unit prices and source of supply, a recommended spare parts list for 1 year of operation, and a list of the parts recommended by the manufacturer to be replaced on a routine basis.

Framed Instructions; G, PO

Framed instructions for posting, at least 2 weeks prior to construction completion.

Verification of Dimensions; G, PO

A letter, at least 2 weeks prior to beginning construction, including the date the site was visited, conformation of existing conditions, and any discrepancies found.

Tests; G, PO

A letter, at least 10 working days in advance of each tests, advising the Contracting Officer of the test. Individual letters shall be submitted for the refrigerant system, and the system performance tests. Each letter shall identify the date, time, and location for each test.

Demonstrations; G, PO

A letter, at least 14 working days prior to the date of the proposed training course, which identifies the date, time, and location for the training.

#### SD-06 Test Reports

Tests; G, PO

Six copies of each test containing the information described below in bound 8-1/2 x 11 inch booklets. Individual reports shall be submitted for the condenser water system, refrigerant system, ductwork leak tests.

- (1) The date the tests were performed.
- (2) A list of equipment used, with calibration certifications.
- (3) Initial test summaries.
- (4) Repairs/adjustments performed.
- (5) Final test results.

System Performance Tests; G, PO

Six copies of the report shall be provided in bound 8-1/2 x 11 inch booklets. The report shall document compliance with the specified performance criteria upon completion and testing of the system. The report shall indicate the number of days covered by the tests and any conclusions as to the adequacy of the system. The report shall also include the following information and shall be taken at least three different times at outside dry-bulb temperatures that are at least 5 degrees F apart:

- (1) Date and outside weather conditions.
- (2) The load on the system based on the following:
  - (a) The refrigerant used in the system.
  - (b) Condensing temperature and pressure.
  - (c) Suction temperature and pressure.
  - (d) Ambient, condensing and coolant temperatures.
  - (e) Running current, voltage and proper phase sequence for each phase of all motors.
- (3) The actual on-site setting of operating and safety controls.
  - (4) Thermostatic expansion valve superheat - value as determined by field test
- (5) Subcooling
- (6) High and low refrigerant temperature switch set-points
- (7) Low oil pressure switch set-point
- (8) Defrost system timer and thermostat set-points
- (9) Moisture content
- (10) Capacity control set-points
- (11) Field data and adjustments which affect unit performance and energy consumption.
- (12) Field adjustments and settings which were not permanently marked as an integral part of a device.

#### SD-07 Certificates

##### Air-Conditioning System

Where the system, components, or equipment are specified to comply with requirements of ARI, ASHRAE, ASME, or UL, proof of such compliance shall be provided. The label or listing of the specified agency shall be acceptable evidence. In lieu of the label or listing, a written certificate from an approved, nationally recognized testing organization equipped to perform such services, stating that the items have been tested and conform to the requirements and testing methods of the specified agency may be submitted. When performance requirements of this project's drawings and specifications vary from standard ARI rating conditions, computer printouts, catalog, or other application data certified by ARI or a nationally recognized laboratory as described above shall be included. If ARI does not have a current certification program that encompasses such application data, the manufacturer may self certify that his application data complies with project performance requirements in accordance with the specified test standards.

##### Service Organizations

A certified list of qualified permanent service organizations for support of the equipment which includes their addresses and qualifications. The service organizations shall be reasonably convenient to the equipment installation and be able to render satisfactory service to the equipment on a regular and emergency basis during the warranty period of the contract.

#### SD-10 Operation and Maintenance Data

##### Operation; G, PO

Six complete copies of an operation manual in bound 8-1/2 x 11 inch booklets listing step-by-step procedures required for system startup, operation, and shutdown. The booklets shall include the manufacturer's name, model number, and parts list. The manuals shall include the manufacturer's name, model number, service manual, and a brief description of all equipment and their basic operating features.

##### Maintenance Manuals; G, PO

Six complete copies of maintenance manual in bound 8-1/2 x 11 inch booklets listing routine maintenance procedures, possible breakdowns and repairs, and a trouble shooting guide. The manuals shall include piping and equipment layouts and simplified wiring and control diagrams of the system as installed.

### 1.3 DELIVERY, STORAGE, AND HANDLING

Stored items shall be protected from the weather and contamination. Proper protection and care of all material before, during, and after installation shall be the Contractor's responsibility. Any materials found to be damaged shall be replaced at the Contractor's expense. During installation, piping and similar openings shall be capped to keep out dirt and other foreign matter.

### 1.4 PROJECT/SITE CONDITIONS

#### 1.4.1 Verification of Dimensions

The Contractor shall become familiar with all details of the work, verify dimensions in the field, and advise the Contracting Officer of any discrepancy before performing any work.

#### 1.4.2 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the plumbing, fire protection, electrical, structural and finish conditions that would affect the work to be performed and arrange such work accordingly, furnishing required offsets, fittings, and accessories to meet such conditions. Equipment, ductwork, and piping arrangements shall fit into space allotted and allow adequate acceptable clearances for installation, replacement, entry, servicing, and maintenance.

## PART 2 PRODUCTS

### 2.1 STANDARD COMMERCIAL PRODUCTS

Materials and equipment shall be high efficiency products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. Indoor VAV-1 and condensing unit shall be same mfg or equal. See schedule on drawings. Equipment to be CFC, HCFC and Halon Free. The standard products shall have been in satisfactory commercial or industrial use for 2 years prior to bid opening.

The 2 year use shall include applications of equipment and materials under similar circumstances and of similar size. The 2 years experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturer's catalogs, or brochures. Products having less than a 2 year field service record shall be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. Products shall be supported by a service organization. System components shall be environmentally suitable for the indicated locations.

## 2.2 NAMEPLATES

Major equipment including compressors, condensers, receivers, heat exchanges, fans, pumps and motors shall have the manufacturer's name, address, type or style, model or serial number, and catalog number on a plate secured to the item of equipment. Plates shall be durable and legible throughout equipment life and made of anodized aluminum or stainless steel. Plates shall be fixed in prominent locations with nonferrous screws or bolts.

## 2.3 ELECTRICAL WORK

Electrical equipment, motors, motor efficiencies, and wiring shall be in accordance with Section 16415 ELECTRICAL WORK, INTERIOR. Electrical motor driven equipment specified shall be provided complete with motors, motor starters, and controls. Electrical characteristics shall be as shown, and unless otherwise indicated, all motors of 1 horsepower and above with open, dripproof, totally enclosed, or explosion proof fan cooled enclosures, shall be high efficiency type. Field wiring shall be in accordance with manufacturer's instructions. Each motor shall conform to NEMA MG 1 and NEMA MG 2 and be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Motors shall be continuous duty with the enclosure specified. Motor starters shall be provided complete with thermal overload protection and other appurtenances necessary for the motor control indicated. Motors shall be furnished with a magnetic across-the-line or reduced voltage type starter as required by the manufacturer. Motor duty requirements shall allow for maximum frequency start-stop operation and minimum encountered interval between start and stop. Motors shall be sized for the applicable loads. Motor torque shall be capable of accelerating the connected load within 20 seconds with 80 percent of the rated voltage maintained at motor terminals during one starting period. Motor bearings shall be fitted with grease supply fittings and grease relief to outside of enclosure. Manual or automatic control and protective or signal devices required for the operation specified and any control wiring required for controls and devices specified, but not shown, shall be provided.

## 2.4 MISCELLANEOUS MATERIALS

### 2.4.1 Gaskets

Gaskets shall conform to ASTM F 104 - classification for compressed sheet with nitrile binder and acrylic fibers for maximum 700 degrees F service.

#### 2.4.2 Bolts and Nuts

Bolts and nuts, except as required for piping applications, shall be in accordance with ASTM A 307. The bolt head shall be marked to identify the manufacturer and the standard with which the bolt complies in accordance with ASTM A 307.

#### 2.4.3 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69.

#### 2.4.4 Escutcheons

Escutcheons shall be chromium-plated iron or chromium-plated brass, either one piece or split pattern, held in place by internal spring tension or set screws.

### 2.5 UNITARY EQUIPMENT, SPLIT SYSTEM

Unit shall be an air-cooled, split system which employs a remote condensing unit, a separate indoor unit, and interconnecting refrigerant piping. Unit shall be the air-conditioning type conforming to applicable Underwriters Laboratories (UL) standards including UL 1995. Unit shall be rated in accordance with ARI 210/240. Unit shall be provided with necessary fans, liquid receiver, and cabinet construction as specified in paragraph "System Components". The remote unit shall be as specified in paragraph REMOTE CONDENSER OR CONDENSING UNIT. Indoor units shall be as specified in Section 15895, AIR SUPPLY, DISTRIBUTION, VENTILATION AND EXHAUST SYSTEM. Condenser or outdoor fans shall be the manufacturer's standard for the unit specified and may be propeller type. Fan and condenser motors shall have drip-proof enclosures.

#### 2.5.1 Air-to-Refrigerant Coil

Coils shall have copper tubes of 3/8 inch minimum diameter with aluminum fins that are mechanically bonded or soldered to the tubes. Coils shall be protected with a minimum 3 mil thick phenolic or vinyl coating. Casing shall be galvanized steel or aluminum. Contact of dissimilar metals shall be avoided. Coils shall be tested in accordance with ASHRAE 15 at the factory and be suitable for the working pressure of the installed system. Each coil shall be dehydrated and sealed after testing and prior to evaluation and charging. Each unit shall be provided with a ~~factory operating charge of refrigerant and oil or a holding charge~~ dry nitrogen. ~~Units shipped with a holding charge~~ shall be field charged. Separate expansion devices shall be provided for each compressor circuit.

#### 2.5.2 Compressor

Compressor shall be ~~direct drive, hermetic reciprocating~~ scroll, type capable of operating at partial load conditions. Compressor shall be capable of continuous operation down to the lowest step of unloading as specified. Each compressor shall be provided with vibration isolators, crankcase heater, thermal overloads, high and low pressure safety cutoffs and protection against short cycling.

#### 2.5.3 Refrigeration Circuit

Refrigerant-containing components shall comply with ASHRAE 15 and be factory tested, cleaned, dehydrated, charged, and sealed. Refrigerant charging valves and connections, and pumpdown valves shall be provided for each circuit. Filter-drier shall be provided in each liquid line and be reversible-flow type. Refrigerant flow control devices shall be an adjustable superheat thermostatic expansion valve with external equalizer matched to coil, capillary or thermostatic control, and a pilot solenoid controlled, leak-tight, four-way refrigerant flow reversing valve.

#### 2.5.4 Unit Controls

Unit shall be 100% compatible with units AH-1 and AH-2. Unit shall be internally prewired with a control circuit powered by an internal transformer. Terminal blocks shall be provided for power wiring and external control wiring. Unit shall have cutoffs for high pressure, low oil pressure for compressors with positive displacement oil pumps, and safety interlocks on all service panels. Head pressure controls shall sustain unit operation with ambient temperature of 20 degrees F. Adjustable-cycle timers shall prevent short-cycling. Unit shall be internally protected by fuses or a circuit breaker in accordance with UL 1995. Low cost cooling shall be made possible by means of a control circuit which will modulate dampers to provide 100 percent outside air while locking out compressors.

#### 2.6 EQUIPMENT EFFICIENCY

Unit shall have an efficiency as indicated on the drawings.

#### 2.7 REMOTE CONDENSING UNIT

Each remote condenser coil shall be fitted with a manual isolation valve and an access valve on the coil side. Saturated refrigerant condensing temperature shall not exceed 120 degrees F at 95 degrees F ambient. Unit shall be provided with low ambient condenser controls to ensure proper operation in an ambient temperature of 20 degrees F. Fan and cabinet construction shall be provided as specified in paragraph "System Components". Fan and condenser motors shall have drip-proof enclosures.

##### 2.7.1 Connections

Interconnecting refrigeration piping, electrical power, and control wiring between the condensing unit and the indoor unit shall be provided as required and as indicated. Electrical and refrigeration piping terminal connections between condensing unit and evaporator units shall be provided.

##### 2.7.2 Head Pressure Control and Liquid Subcooling

Low ambient control for multi-circuited units serving more than one evaporator coil shall provide independent condenser pressure controls for each refrigerant circuit. Controls shall be set to produce a minimum of 95 degrees F saturated refrigerant condensing temperature. Unit shall be provided with a liquid subcooling circuit which shall ensure proper liquid refrigerant flow to the expansion device over the specified application range of the condenser. Unit shall be provide with manufacturer's standard liquid subcooling. Subcooling circuit shall be liquid sealed.

##### 2.7.3 Condensing Coil

Coils shall have copper tubes of 3/8 inch minimum diameter with aluminum fins that are mechanically bonded or soldered to the tubes. Coils shall be protected with a minimum 3 mil thick phenolic or vinyl coating. Casing shall be galvanized steel or aluminum. Contact of dissimilar metals shall be avoided. Coils shall be tested in accordance with ASHRAE 15 at the factory and be suitable for the working pressure of the installed system. Each coil shall be dehydrated and sealed after testing and prior to evaluation and charging. Each unit shall be provided with a factory operating charge of refrigerant and oil or a holding charge. Unit shipped with a holding charge shall be field charged. Separate expansion devices shall be provided for each compressor circuit.

#### 2.7.4 Unit Controls

The control system shall be complete with required accessories for regulating condenser pressure by fan cycling, solid-state variable fan speed, modulating condenser coil or fan dampers, flooding the condenser, or a combination of the above. Unit mounted control panels or enclosures shall be constructed in accordance with applicable requirements of NFPA 70 and housed in NEMA ICS 6, Class 1 or 3A enclosures. Controls shall include control transformer, fan motor starters, time delay start-up, overload protective devices, interface with local and remote components, and intercomponent wiring to terminal block points.

### 2.8 SYSTEM COMPONENTS

#### 2.8.1 Refrigerant and Oil

Refrigerant shall be ~~one of the fluorocarbon gases~~ 407C. Refrigerants shall have number designations and safety classifications in accordance with ASHRAE 34. ~~Refrigerants shall meet the requirements of ARI 700 as a minimum. Refrigerants shall have an Ozone Depletion Potential (ODP) of less than or equal to 0.05.~~ Contractor shall provide and install a complete charge of refrigerant for the installed system as recommended by the manufacturer. Except for factory sealed units, two complete charges of lubricating oil for each compressor crankcase shall be furnished. One charge shall be used during the system performance testing period. Following the satisfactory completion of the performance testing, the oil shall be drained and replaced with a second charge. Lubricating oil shall be of a type and grade recommended by the manufacturer for each compressor. Where color leak indicator dye is incorporated, charge shall be in accordance with manufacturer's recommendation.

#### 2.8.2 Primary/Supplemental Heating

#### 2.8.3 Coil Frost Protection

Each circuit shall be provided with a coil frost protection system which is a manufacturer's standard. The coil frost protection system shall use a temperature sensor in the suction line of the compressor to shut the compressor off when coil frosting occurs. Timers shall be used to prevent the compressor from rapid cycling.

#### 2.8.4 Pressure Vessels

Pressure vessels shall conform to ASME BPV VIII Div 1 or UL 207, as applicable for maximum and minimum pressure or temperature encountered. Where referenced publications do not apply, pressure components shall be tested at 1-1/2 times design working pressure. Refrigerant wetted carbon

steel surfaces shall be pickled or abrasive blasted free of mill scale, cleaned, dried, charged, and sealed.

#### 2.8.4.1 Liquid Receiver

A liquid receiver shall be provided when a system's condenser or compressor does not contain a refrigerant storage capacity of at least 20 percent in excess of a fully charged system. Receiver shall be designed, filled, and rated in accordance with the recommendations of ARI 495, except as modified herein. Receiver shall be fitted to include an inlet connection; an outlet drop pipe with oil seal and oil drain where necessary; two bull's-eye liquid level sight glass in same vertical plane, 90 degrees apart and perpendicular to axis of receiver or external gauge glass with metal guard and automatic stop valves; and purge, charge, equalizing, pressurizing, plugged drain and service valves on the inlet and outlet connections. Receiver shall be provided with a relief valve of capacity and setting in accordance with ASHRAE 15.

#### 2.8.5 Interior Unit Cabinet Construction

See Section 15895 AIR SUPPLY, DISTRIBUTION, VENTILATION AND EXHAUST SYSTEM, AH-1 and AH-2.

#### 2.8.5.1 Outdoor Cabinet

Outdoor cabinets shall be suitable for outdoor service with a weathertight, insulated and corrosion-protected structure. Cabinets constructed exclusively for indoor service which have been modified for outdoor service are not acceptable.

### 2.9 PURGE SYSTEM

Refrigeration systems which operate at pressures below atmospheric pressure shall be provided with a purge system. Purge systems shall automatically remove air, water vapor, and non-condensable gases from the system's refrigerant. Purge systems shall condense, separate, and return all refrigerant back to the system. An oil separator shall be provided with the purge system if required by the manufacturer. Purge system shall not discharge to occupied areas, or create a potential hazard to personnel. Purge system shall include a purge pressure gauge, number of starts counter, and an elapsed time meter. Purge system shall include lights or an alarm which indicate excessive purge or an abnormal air leakage into the system.

#### ~~2.19 REFRIGERANT LEAK DETECTOR~~

~~Detector shall be the continuously operating, halogen specific type. Detector shall be appropriate for the refrigerant in use. Detector shall be specifically designed for area monitoring and shall include a single sampling point installed where indicated. Detector design and construction shall be compatible with the temperature, humidity, barometric pressure and voltage fluctuations of the operating area. Detector shall have an adjustable sensitivity such that it can detect refrigerant at or above 3 parts per million (ppm). Detector shall be supplied factory calibrated for the appropriate refrigerant. Detector shall be provided with an alarm-relay output which energizes when the detector detects a refrigerant level at or above the TLV TWA (or toxicity measurement consistent therewith) for the refrigerant in use. The detector's relay shall be capable of initiating corresponding alarms and ventilation system as indicated on the~~

~~drawings. Detector shall be provided with a failure relay output that energizes when the monitor detects a fault in its operation. Detector shall be compatible with the facility's digital control system (DDC). The DDC shall be capable of generating an electronic log of the refrigerant level in the operating area, monitoring for detector malfunctions, and monitoring for any refrigerant alarm conditions.~~

## 2.10 REFRIGERANT RELIEF VALVE/RUPTURE DISC ASSEMBLY

The assembly shall be a combination pressure relief valve and rupture disc designed for refrigerant usage. The assembly shall be in accordance with ASME BPV IX and ASHRAE 15. The assembly shall be provided with a pressure gauge assembly which will provide local indication if a rupture disc is broken. Rupture disc shall be the non-fragmenting type.

## 2.11 REFRIGERANT SIGNS

refrigerant signs shall be a medium-weight aluminum type with a baked enamel finish. Signs shall be suitable for indoor or outdoor service. Signs shall have a white background with red letters not less than 0.5 inches in height.

### 2.11.1 Installation Identification

Each new refrigeration system shall be provided with a refrigerant sign which indicates the following as a minimum:

- a. Contractor's name
- b. Refrigerant number and amount of refrigerant.
- c. The lubricant identity and amount.
- d. Field test pressure applied.

### 2.11.2 Controls and Piping Identification

Refrigerant systems containing more than 110 lb of refrigerant shall be provided with refrigerant signs which designate the following as a minimum:

- a. Valves or switches for controlling the refrigerant flow and the refrigerant compressor.
- b. Pressure limiting device.

## 2.12 INSULATION

### 2.12.1 Field Installed Insulation

Field installed insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

### 2.12.2 Factory Installed Insulation

Factory applied insulation shall be as specified for the equipment to be insulated except that refrigerant suction lines shall be insulated with unicellular plastic foam. Insulation shall comply with the fire hazard rating specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

## 2.13 TEMPERATURE CONTROLS

Temperature controls shall be in accordance with Section 15951 Direct

Digital Control for HVAC.

## 2.14 DUCTWORK COMPONENTS

See Section 15895, AIR SUPPLY, DISTRIBUTION, VENTILATION AND EXHAUST SYSTEMS.

## 2.15 REFRIGERANT PIPING

Refrigerant piping, valves, fittings, and accessories shall be in accordance with ASHRAE 15 and ASME B31.5, except as specified herein. Refrigerant piping, valves, fittings, and accessories shall be compatible with the fluids used and capable of withstanding the pressures and temperatures of the service. Refrigerant piping, valves, and accessories used for refrigerant service shall be cleaned, dehydrated, and sealed (capped or plugged) prior to shipment from the manufacturer's plant.

### 2.15.1 Copper Tubing

Copper tubing shall conform to ASTM B 280 annealed or hard drawn as required. Copper tubing shall be soft annealed where bending is required and hard drawn where no bending is required. Soft annealed copper tubing shall not be used in sizes larger than 1-3/8 inches. Joints shall be brazed except that joints on lines 7/8 inch and smaller may be flared. Cast copper alloy fittings for flared copper tube shall conform to ASME B16.26 and ASTM B 62. Wrought copper and bronze solder-joint pressure fittings shall conform to ASME B16.22 and ASTM B 75. Joints and fittings for brazed joint shall be wrought-copper or forged-brass sweat fittings. Cast sweat-type joints and fittings shall not be allowed for brazed joints. Brass or bronze adapters for brazed tubing may be used for connecting tubing to flanges and to threaded ends of valves and equipment.

### 2.15.2 Solder

Solder shall conform to ASTM B 32, grade Sb5, tin-antimony alloy for service pressures up to 150 psig. Solder flux shall be liquid or paste form, non-corrosive and conform to ASTM B 813.

### 2.15.3 Brazing Filler Metal

Filler metal shall conform to AWS A5.8, Type BAg-5 with AWS Type 3 flux, except Type BCuP-5 or BCuP-6 may be used for brazing copper-to-copper joints.

### 2.15.4 Joints and Fittings, Copper Tubing

Copper tube joints and fittings shall be flare joint type with short-shank flare, or solder-joint pressure type. Joints and fittings for brazed joint shall be wrought-copper or forged-brass sweat fittings. Cast sweat-type joints and fittings shall not be allowed for brazed joints.

### 2.15.5 Valves

Valves shall be pressure and temperature rated for contained refrigerant service and shall comply with ASME B31.5. Metals of construction shall be ferrous or copper based. Atmosphere exposed valve stems shall be stainless steel or corrosion resistant metal plated carbon steel. Valve body connections shall be brazed or welded socket, flanged or combination thereof. Threaded connections shall not be used, except in pilot pressure

or gauge lines where maintenance disassembly is required and welded flanges cannot be used. Valves shall be suitable for or fitted with extended copper ends for brazing in-place without disassembly. Ferrous body valves shall be fitted with factory fabricated and brazed copper transitions. To minimize system pressure drops, where practicable, globe valves shall be angle body type, and straight line valves shall be full port ball type. Control valve inlets shall be fitted with integral or adapted strainer or filter where recommended or required by manufacturer. Valves shall be cleaned and sealed moisture-tight.

#### 2.15.5.1 Refrigerant-Stop Valves

Valves, in sizes through 5/8 inch, shall be handwheel operated, straight or angle, packless diaphragm globe type with back-seating stem, brazed ends, except where SAE flare or retained seal cap connections are required.

In sizes over 5/8 inch, valves shall be globe or angle type, wrench operated with ground-finish stems, or ball valves, packed especially for refrigerant service, back seated, and provided with seal caps. Refrigerant isolation and shut-off valves shall have retained or captive spindles and facilities for tightening or replacement of the gland packing under line pressure as applicable. Stop valves shall have back-seating plated steel stem, bolted bonnet in sizes 1-1/8 inches OD and larger, integral or flanged transition brazed socket. Valves in sizes through 2-1/2 inches shall be end-entry body assembly, full-port, floating ball type, with equalizing orifice fitted chrome plated ball, seats and seals of tetrafluoroethylene, chrome plated or stainless steel stem, and seal cap. In sizes 4 inch IPS and larger, and in smaller sizes where carbon steel piping is used, valve bodies shall be tongue and groove flanged and complete with mating flange, gaskets and bolting for socket or butt-weld connection. Purge, charge and receiver valves shall be of manufacturer's standard configuration.

#### 2.15.5.2 Check Valves

Valve shall be designed for service application, spring-loaded type where required, with resilient seat and with flanged body in sizes 1/2 inch and larger. Valve shall provide positive shut-off at 2 psi differential pressure.

#### 2.15.5.3 Liquid Solenoid Valves

Valves shall comply with ARI 760 and be suitable for continuous duty with applied voltages 15 percent under and 5 percent over nominal rated voltage at maximum and minimum encountered pressure and temperature service conditions. Valves shall be direct-acting or pilot-operating type, packless, except that packed stem, seal capped, manual lifting provisions shall be furnished. Solenoid coils shall be moisture-proof, UL approved, totally encapsulated or encapsulated and metal jacketed as required. Valves shall have safe working pressure of 400 psi and a maximum operating pressure differential of at least 200 psi at 85 percent rated voltage. Valves shall have an operating pressure differential suitable for the refrigerant used.

#### 2.15.5.4 Expansion Valves

Expansion valves conform to requirements of ARI 750. Valve shall be of the diaphragm and spring type with internal or external equalizers, and bulb and capillary tubing. Valve shall be provided with an external superheat adjustment along with a seal cap. Internal equalizers may be utilized

where flowing refrigerant pressure drop between outlet of the valve and inlet to the evaporator coil is negligible and pressure drop across the evaporator is less than the pressure difference corresponding to 2 degrees F of saturated suction temperature at evaporator conditions. Bulb charge shall be determined by the manufacturer for the application and such that liquid will remain in the bulb at all operating conditions. Gas limited liquid charged valves and other valve devices for limiting evaporator pressure shall not be used without a distributor or discharge tube or effective means to prevent loss of control when bulb becomes warmer than valve body. Pilot-operated valves shall have a characterized plug to provide required modulating control. A de-energized solenoid valve may be used in the pilot line to close the main valve in lieu of a solenoid valve in the main liquid line. An isolatable pressure gauge shall be provided in the pilot line, at the main valve. Automatic pressure reducing or constant pressure regulating expansion valves may be used only where indicated or for constant evaporator loads.

#### 2.15.5.5 Safety Relief Valve

Valve shall be the two-way type. Single type valves shall be used only where indicated. Valve shall bear the ASME code symbol. Valve capacity shall be certified by the National Board of Boiler and Pressure Vessel Inspectors. Valve shall be of an automatically reseating design after activation.

#### 2.15.5.6 Evaporator Pressure Regulators, Direct-Acting

Valve shall include a diaphragm/spring power assembly, external pressure adjustment with seal cap, and pressure gauge port. Valve shall maintain a constant inlet pressure by balancing inlet pressure on diaphragm against an adjustable spring load. Pressure drop at system design load shall not exceed the pressure difference corresponding to a 2 degrees F change in saturated refrigerant temperature at evaporator operating suction temperature. Spring shall be selected for indicated maximum allowable suction pressure range.

#### 2.15.5.7 Refrigerant Access Valves

Refrigerant access valves and hose connections shall be in accordance with ARI 720.

#### 2.15.6 Accessories

##### 2.15.6.1 Filter Driers

Driers shall conform to ARI 710. Sizes 5/8 inch and larger shall be the full flow, replaceable core type. Sizes 1/2 inch and smaller shall be the sealed type. Cores shall be of suitable desiccant that will not plug, cake, dust, channel, or break down, and shall remove water, acid, and foreign material from the refrigerant. Filter driers shall be constructed so that none of the desiccant will pass into the refrigerant lines. Minimum bursting pressure shall be 1,500 psi.

##### 2.15.6.2 Sight Glass and Liquid Level Indicator

- a. Assembly and Components: Assembly shall be pressure- and temperature-rated and constructed of materials suitable for the service. Glass shall be borosilicate type. Ferrous components subject to condensation shall be electro-galvanized.

- b. Gauge Glass: Gauge glass shall include top and bottom isolation valves fitted with automatic checks, and packing followers; red-line or green-line gauge glass; elastomer or polymer packing to suit the service; and gauge glass guard.
- c. Bull's-Eye and Inline Sight Glass Reflex Lens: Bull's-eye and inline sight glass reflex lens shall be provided for dead-end liquid service. For pipe line mounting, two plain lenses in one body suitable for backlighted viewing shall be provided.
- d. Moisture Indicator: Indicator shall be a self-reversible action, moisture reactive, color changing media. Indicator shall be furnished with full-color-printing tag containing color, moisture and temperature criteria. Unless otherwise indicated, the moisture indicator shall be an integral part of each corresponding sight glass.

#### 2.15.6.3 Vibration Dampeners

Dampeners shall be of the all-metallic bellows and woven-wire type.

#### 2.15.6.4 Flexible Pipe Connectors

Connector shall be pressure and temperature rated for the service in accordance with ASHRAE 15 and ASME B31.5. Connector shall be a composite of interior corrugated phosphor bronze or Type 300 Series Stainless steel, as required for fluid service, with exterior reinforcement of bronze, stainless steel or monel wire braid. Assembly shall be constructed with a safety factor of not less than 4 at 300 degrees F. Unless otherwise indicated, the length of a flexible connector shall be as recommended by the manufacturer for the service intended.

#### 2.15.6.5 Strainers

Strainers used in refrigerant service shall have brass or cast iron body, Y-or angle-pattern, cleanable, not less than 60-mesh noncorroding screen of an area to provide net free area not less than ten times the pipe diameter with pressure rating compatible with the refrigerant service. Screens shall be stainless steel or monel and reinforced spring-loaded where necessary for bypass-proof construction.

#### 2.15.6.6 Brazing Materials

Brazing materials for refrigerant piping shall be in accordance with AWS A5.8, Classification BCuP-5.

### 2.16 DRAIN AND MISCELLANEOUS PIPING

Piping, fittings, valves and accessories for drain and miscellaneous services shall be in accordance with Section 15400 PLUMBING, GENERAL PURPOSE.

### 2.17 FACTORY COATINGS

Unless otherwise specified, equipment and component items, when fabricated from ferrous metal, shall be factory finished with the manufacturer's standard finish, except that items located outside of buildings shall have weather resistant finishes that will withstand 125 hours exposure to the

salt spray test specified in ASTM B 117 using a 25 percent sodium chloride solution. Immediately after completion of the test, the specimen shall show no signs of blistering, wrinkling, cracking, or loss of adhesion and no sign of rust creepage beyond 1/8 inch on either side of the scratch mark. Cut edges of galvanized surfaces where hot-dip galvanized sheet steel is used shall be coated with a zinc-rich coating conforming to ASTM D 520, Type I.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Work shall be performed in accordance with the manufacturer's published diagrams, recommendations, and equipment warranty requirements. Where equipment is specified to conform to the requirements of ASME BPV VIII Div 1 and ASME BPV IX, the design, fabrication, and installation of the system shall conform to ASME BPV VIII Div 1 and ASME BPV IX.

##### 3.1.1 Equipment

Refrigeration equipment and the installation thereof shall conform to ASHRAE 15. Necessary supports shall be provided for all equipment, appurtenances, and pipe as required, including frames or supports for compressors, pumps, condensers, and similar items. If mechanical vibration isolators are not provided, vibration absorbing foundations shall be provided. Isolators shall be selected and sized based on load-bearing requirements and the lowest frequency of vibration to be isolated. Concrete for foundations shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE. Equipment shall be properly leveled, aligned, and secured in place in accordance with manufacturer's instructions.

##### 3.1.2 General Piping Installation

###### 3.1.2.1 Brazed Joints

Brazing shall be performed in accordance with AWS Brazing Hdbk, except as modified herein. During brazing, the pipe and fittings shall be filled with a pressure regulated inert gas, such as nitrogen, to prevent the formation of scale. Before brazing copper joints, both the outside of the tube and the inside of the fitting shall be cleaned with a wire fitting brush until the entire joint surface is bright and clean. Brazing flux shall not be used. Surplus brazing material shall be removed at all joints. Steel tubing joints shall be made in accordance with the manufacturer's recommendations. Joints in steel tubing shall be painted with the same material as the baked-on coating within 8 hours after joints are made. Tubing shall be protected against oxidation during brazing by continuous purging of the inside of the piping using nitrogen. Piping shall be supported prior to brazing and not be sprung or forced.

###### 3.1.2.2 Flanged Joints

Flanged joints shall be assembled square end tight with matched flanges, gaskets, and bolts. Gaskets shall be suitable for use with the refrigerants to be handled. When steel refrigerant piping is used, union or flange joints shall be provided in each line immediately preceding the connection to each piece of equipment requiring maintenance, such as compressors, coils, refrigeration equipment, control valves, and other similar items.

### 3.1.2.3 Flared Connections

When flared connections are used, a suitable lubricant shall be used between the back of the flare and the nut in order to avoid tearing the flare while tightening the nut.

### 3.1.3 Refrigeration Piping

Unless otherwise specified, pipe and fittings installation shall conform to requirements of ASME B31.5. Pipe shall be cut accurately to measurement established at the jobsite and worked into place without springing or forcing. Cutting or otherwise weakening of the building structure to facilitate piping installation will not be permitted without written approval. Pipes shall be cut square, shall have burrs removed by reaming, and shall be installed in a manner to permit free expansion and contraction without damage to joints or hangers. Filings, dust, or dirt shall be wiped from interior of pipe before connections are made.

#### 3.1.3.1 Directional Changes

Changes in direction shall be made with fittings, except that bending of pipe 4 inches and smaller will be permitted, provided a pipe bender is used and wide-sweep bends are formed. The centerline radius of bends shall not be less than 6 diameters of the pipe. Bent pipe showing kinks, wrinkles, or other malformations will not be accepted.

#### 3.1.3.2 Functional Requirements

Piping shall be installed 1/2 inch per 10 feet of pipe in the direction of flow to ensure adequate oil drainage. Open ends of refrigerant lines or equipment shall be properly capped or plugged during installation to keep moisture, dirt, or other foreign material out of the system. Piping shall remain capped until installation. Equipment piping shall be in accordance with the equipment manufacturer's recommendations and the contract drawings.

#### 3.1.3.3 Manual Valves

Stop valves shall be installed on each side of each piece of equipment such as compressors, condensers, evaporators, receivers, and other similar items in multiple-unit installation, to provide partial system isolation as required for maintenance or repair. Angle and globe valves shall be installed with stems horizontal unless otherwise indicated. Ball valves shall be installed with stems positioned to facilitate operation and maintenance. Isolating valves for pressure gauges and switches shall be external to thermal insulation. Safety switches shall not be fitted with isolation valves. Thermal wells for insertion thermometers and thermostats shall extend beyond thermal insulation surface not less than 1 inch. Filter dryers having access ports may be considered a point of isolation. Purge valves shall be provided at all points of systems where accumulated noncondensable gases would prevent proper system operation. Valves shall be furnished to match line size, unless otherwise indicated or approved.

#### 3.1.3.4 Expansion Valves

Expansion valves shall be installed with the thermostatic expansion valve bulb located on top of the suction line when the suction line is less than 2-1/8 inches in diameter and at the 4 o'clock or 8 o'clock position on lines larger than 2-1/8 inches. The bulb shall be securely fastened with

two clamps. The bulb shall be insulated. The bulb shall be installed in a horizontal portion of the suction line, if possible, with the pigtail on the bottom. If the bulb must be installed in a vertical line, the bulb tubing shall be facing up.

#### 3.1.3.5 Valve Identification

Each system valve, including those which are part of a factory assembly, shall be tagged. Tags shall be in alphanumeric sequence, progressing in direction of fluid flow. Tags shall be embossed, engraved, or stamped plastic or nonferrous metal of various shapes, sized approximately 1-3/8 inch diameter, or equivalent dimension, substantially attached to a component or immediately adjacent thereto. Tags shall be attached with nonferrous, heavy duty, bead or link chain, 14 gauge annealed wire, nylon cable bands or as approved. Tag numbers shall be referenced in Operation and Maintenance Manuals and system diagrams.

#### 3.1.3.6 Vibration Dampers

Vibration damper shall be provided in the suction and discharge lines on spring mounted compressors. Vibration dampers shall be installed parallel with the shaft of the compressor and be anchored firmly at the upstream end on the suction line and the downstream end in the discharge line.

#### 3.1.3.7 Strainers

Strainers shall be provided immediately ahead of solenoid valves and expansion devices and where indicated. Strainers may be an integral part of the expansion valve.

#### 3.1.3.8 Filter Dryer

A liquid line filter dryer shall be provided on each refrigerant circuit located such that all liquid refrigerant passes through a filter dryer. Dryers shall be sized in accordance with the manufacturers recommendations.

A dryer shall be installed such that it can be isolated from the system, the isolated portion of the system evacuated, and the filter dryer replaced. Dryers shall be installed in the horizontal position except replaceable core filter dryers may be installed in the vertical position with the access flange on the bottom.

#### 3.1.3.9 Sight Glass

A moisture indicating sight glass shall be installed in all refrigerant circuits down stream of filter dryers and where indicated. Sight glass shall be full line size.

#### 3.1.3.10 Flexible Connectors

Flexible metallic connectors shall be installed perpendicular to line of motion being isolated. Piping for equipment with bidirectional motion shall be fitted with two flexible connectors, in perpendicular planes. Reinforced elastomer flexible connectors shall be installed in accordance with manufacturer's instructions. Piping guides and restraints related to flexible connectors shall be provided as required.

#### 3.1.4 Piping Supports

Refrigerant pipe supports shall be in accordance with ASME B31.5. Hangers

used to support piping 2 inches and larger shall be fabricated to permit adequate adjustment after erection while still supporting the load. Pipe guides and anchors shall be installed to keep pipes in accurate alignment, to direct the expansion movement, and to prevent buckling, swaying, and undue strain. Piping subjected to vertical movement, when operating temperatures exceed ambient temperatures, shall be supported by variable spring hangers and supports or by constant support hangers.

#### 3.1.4.1 Seismic Requirements

Piping and attached valves shall be supported and braced to resist seismic loads as specified under Sections 15070 SEISMIC PROTECTION FOR MECHANICAL EQUIPMENT. Structural steel required for reinforcement to properly support piping, headers, and equipment but not shown shall be provided under this section. Material used for support shall be as specified under Section 05210 STRUCTURAL STEEL.

#### 3.1.4.2 Structural Attachments

Attachment to building structure concrete and masonry shall be by cast-in concrete inserts, built-in anchors, or masonry anchor devices. Inserts and anchors shall be applied with a safety factor not less than 5. Supports shall not be attached to metal decking. Masonry anchors for overhead applications shall be constructed of ferrous materials only. Material used for support shall be as specified under Section 05210 STRUCTURAL STEEL.

#### 3.1.5 Pipe Hangers, Inserts, and Supports

Pipe hangers, inserts, and supports shall conform to MSS SP-58 and MSS SP-69, except as modified herein. Pipe hanger types 5, 12, and 26 shall not be used.

##### 3.1.5.1 Hangers

Type 3 shall not be used on insulated piping. Type 24 may be used only on trapeze hanger systems or on fabricated frames.

##### 3.1.5.2 Inserts

Type 18 inserts shall be secured to concrete forms before concrete is placed. Continuous inserts which allow more adjustments may be used if they otherwise meet the requirements for Type 18 inserts.

##### 3.1.5.3 C-Clamps

Type 19 and 23 C-clamps shall be torqued per MSS SP-69 and have both locknuts and retaining devices, furnished by the manufacturer. Field-fabricated C-clamp bodies or retaining devices are not acceptable.

##### 3.1.5.4 Angle Attachments

Type 20 attachments used on angles and channels shall be furnished with an added malleable-iron heel plate or adapter.

##### 3.1.5.5 Saddles and Shields

Type 40 shields shall be used on all piping less than 4 inches. A high density insulation insert of cellular glass shall be used under the Type 40 shield for piping 2 inches and larger.

### 3.1.5.6 Horizontal Pipe Supports

Horizontal pipe supports shall be spaced as specified in MSS SP-69 and a support shall be installed not over 1 foot from the pipe fitting joint at each change in direction of the piping. Pipe supports shall be spaced not over 5 feet apart at valves. Pipe hanger loads suspended from steel joist with hanger loads between panel points in excess of 50 pounds shall have the excess hanger loads suspended from panel points.

### 3.1.5.7 Vertical Pipe Supports

Vertical pipe shall be supported at each floor, except at slab-on-grade, and at intervals of not more than 15 feet, not more than 8 feet from end of risers, and at vent terminations.

### 3.1.5.8 Multiple Pipe Runs

In the support of multiple pipe runs on a common base member, a clip or clamp shall be used where each pipe crosses the base support member. Spacing of the base support members shall not exceed the hanger and support spacing required for an individual pipe in the multiple pipe run.

### 3.1.6 Pipe Color Code Marking

Color code marking of piping shall be as specified in Section 09900 PAINTING, GENERAL.

### 3.1.7 Field Applied Insulation

Field applied insulation shall be as specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS.

### 3.1.8 Factory Applied Insulation

Refrigerant suction lines between an evaporator and compressors shall be insulated with not less than 3/4 inch thick unicellular plastic foam.

### 3.1.9 Framed Instructions

Framed instructions shall be framed under glass or laminated plastic and be posted where directed. Instructions shall include equipment layout, wiring and control diagrams, piping, valves and control sequences, and typed condensed operation instructions. The condensed operation instructions shall include preventative maintenance procedures, methods of checking the system for normal and safe operation, and procedures for safely starting and stopping the system. The instructions shall be posted before acceptance testing of the system.

## 3.2 TESTS

Tests shall be conducted in the presence of the Contracting Officer. Utilities for testing shall be provided as specified in the SPECIAL CONTRACT REQUIREMENTS. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. The services of a qualified technician shall be provided as required to perform all tests and procedures indicated herein. Field tests shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC

## SYSTEMS.

## 3.2.1 Refrigerant Piping Tests

After all components of the refrigerant system have been installed and connected, the entire refrigeration system shall be subjected to pneumatic, evacuation, and startup tests as described herein and in accordance with the approved Operation Manual. Tests shall be conducted in the presence of the Contracting Officer. Water and electricity required for the tests will be furnished by the Government. Any material, equipment, instruments, and personnel required for the test shall be provided by the Contractor. The services of a qualified technician shall be provided as required to perform all tests and procedures indicated herein. Field tests shall be coordinated with Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS.

## 3.2.2 Refrigerant System

After all components of the refrigerant system have been installed and connected, the entire refrigeration system shall be subjected to a pneumatic test as described herein.

## 3.2.2.1 Preliminary Procedures

Prior to pneumatic testing, equipment which has been factory tested and refrigerant charged as well as equipment which could be damaged or cause personnel injury by imposed test pressure, positive or negative, shall be isolated from the test pressure or removed from the system. Safety relief valves and rupture discs, where not part of factory sealed systems, shall be removed and openings capped or plugged.

## 3.2.2.2 Pneumatic Test

Pressure control and excess pressure protection shall be provided at the source of test pressure. Valves shall be wide open, except those leading to the atmosphere. Test gas shall be dry nitrogen, with minus 70 degree F dewpoint and less than 5 ppm oil. Test pressure shall be applied in two stages before any refrigerant pipe is insulated or covered. First stage test shall be at 10 psi with every joint being tested with a thick soap or color indicating solution. Second stage tests shall raise the system to the minimum refrigerant leakage test pressure specified in ASHRAE 15 with a maximum test pressure 25 percent greater. Pressure above 100 psig shall be raised in 10 percent increments with a pressure acclimatizing period between increments. The initial test pressure shall be recorded along with the ambient temperature to which the system is exposed. Final test pressures of the second stage shall be maintained on the system for a minimum of 24 hours. At the end of the 24 hour period, the system pressure will be recorded along with the ambient temperature to which the system is exposed. A correction factor of 0.3 psi will be allowed for each degree F change between test space initial and final ambient temperature, plus for increase and minus for a decrease. If the corrected system pressure is not exactly equal to the initial system test pressure, then the system shall be investigated for leaking joints. To repair leaks, the joint shall be taken apart, thoroughly cleaned, and reconstructed as a new joint. Joints repaired by caulking, remelting, or back-welding/brazing shall not be acceptable. Following repair, the entire system shall be retested using the pneumatic tests described above. The entire system shall be reassembled once the pneumatic tests are satisfactorily completed.

### 3.2.2.3 Evacuation Test

Following satisfactory completion of the pneumatic tests, the pressure shall be relieved and the entire system shall be evacuated to an absolute pressure of 300 micrometers. During evacuation of the system, the ambient temperature shall be higher than 35 degrees F. No more than one system shall be evacuated at one time by one vacuum pump. Once the desired vacuum has been reached, the vacuum line shall be closed and the system shall stand for 1 hour. If the pressure rises over 500 micrometers after the 1 hour period, then the system shall be evacuated again down to 300 micrometers and let set for another 1 hour period. The system shall not be charged until a vacuum of at least 500 micrometers is maintained for a period of 1 hour without the assistance of a vacuum line. If during the testing the pressure continues to rise, check the system for leaks, repair as required, and repeat the evacuation procedure. During evacuation, pressures shall be recorded by a thermocouple-type, electronic-type, or a calibrated-micrometer type gauge.

### 3.2.2.4 System Charging and Startup Test

Following satisfactory completion of the evacuation tests, the system shall be charged with the required amount of refrigerant by raising pressure to normal operating pressure and in accordance with manufacturer's procedures.

Following charging, the system shall operate with high-side and low-side pressures and corresponding refrigerant temperatures, at design or improved values. The entire system shall be tested for leaks. Fluorocarbon systems shall be tested with halide torch or electronic leak detectors.

### 3.2.2.5 Refrigerant Leakage

If a refrigerant leak is discovered after the system has been charged, the leaking portion of the system shall immediately be isolated from the remainder of the system and the refrigerant pumped into the system receiver or other suitable container. Under no circumstances shall the refrigerant be discharged into the atmosphere.

### 3.2.2.6 Contractor's Responsibility

The Contractor shall, at all times during the installation and testing of the refrigeration system, take steps to prevent the release of refrigerants into the atmosphere. The steps shall include, but not be limited to, procedures which will minimize the release of refrigerants to the atmosphere and the use of refrigerant recovery devices to remove refrigerant from the system and store the refrigerant for reuse or reclaim.

At no time shall more than 3 ounces of refrigerant be released to the atmosphere in any one occurrence. Any system leaks within the first year shall be repaired in accordance with the requirements herein at no cost to the Government including material, labor, and refrigerant if the leak is the result of defective equipment, material, or installation.

### 3.2.3 System Performance Tests

After the foregoing tests have been completed and before each refrigeration system is accepted, tests to demonstrate the general operating characteristics of all equipment shall be conducted by an approved manufacturer's start-up representative experienced in system start-up and testing, at such times as directed. Tests shall cover a period of not less than 48 hours for each system and demonstrate that the entire system is functioning in accordance with the drawings and specifications.

Corrections and adjustments shall be made as necessary and tests shall be re-conducted to demonstrate that the entire system is functioning as specified. Prior to acceptance, service valve seal caps and blanks over gauge points shall be installed and tightened. Any refrigerant lost during the system startup shall be replaced. If tests do not demonstrate satisfactory system performance, deficiencies shall be corrected and the system shall be retested.

### 3.3 EQUIPMENT

Equipment shall be wiped clean, with all traces of oil, dust, dirt, or paint spots removed. System shall be maintained in this clean condition until final acceptance. Bearings shall be lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed.

### 3.4 TESTING, ADJUSTING AND BALANCING

Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING AND BALANCING OF HVAC SYSTEMS.

### 3.5 DEMONSTRATIONS

Contractor shall conduct a training course for the operating staff as designated by the Contracting Officer. The training period shall consist of a total 4 hours of normal working time and start after the system is functionally completed but prior to final acceptance tests. The field instructions shall cover all of the items contained in the approved operation and maintenance manuals as well as demonstrations of routine maintenance operations.

-- End of Section --

## SECTION 15895

## AIR SUPPLY, DISTRIBUTION, VENTILATION, AND EXHAUST SYSTEMS

## PART 1 GENERAL

The materials of this Section are part of the overall requirements to comply with the specified level certification of the "Leadership in Energy and Environmental Design" or LEED Green Building Rating System, Version 2.1. The materials to be provided are to meet the guidelines for selection, as available and as part of the total package developed, as defined in Section 00823 LEED CERTIFICATION REQUIREMENTS and Section 01050 SUSTAINABLE DESIGN AND CONSTRUCTION PROCEDURES.

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to within the text by the basic designation only.

## AMERICAN BEARING MANUFACTURERS ASSOCIATION (ABMA)

- ABMA 9 (1990; R 2000) Load Ratings and Fatigue Life for Ball Bearings
- ABMA 11 (1990; R 1999) Load Ratings and Fatigue Life for Roller Bearings

## ASTM INTERNATIONAL (ASTM)

- ASTM A 53/A 53M (2002) Pipe, Steel, Black and Hot-Dipped, Zinc-Coated, Welded and Seamless
- ASTM A 123/A 123M (2001) Zinc (Hot-Dip Galvanized) Coatings on Iron and Steel Products
- ASTM A 924/A 924M (1999) General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
- ASTM B 117 (1997) Operating Salt Spray (Fog) Apparatus
- ASTM C 916 (1985; R 1996e1) Adhesives for Duct Thermal Insulation
- ASTM C 1071 (2000) Fibrous Glass Duct Lining Insulation (Thermal and Sound Absorbing Material)
- ASTM D 520 (2000) Zinc Dust Pigment
- ASTM D 1654 (1992) Evaluation of Painted or Coated Specimens Subjected to Corrosive Environments

- ASTM D 3359 (1997) Measuring Adhesion by Tape Test
- ASTM E 84 (2001) Surface Burning Characteristics of Building Materials
- ASTM E 437 (1992; R 1997) Industrial Wire Cloth and Screens (Square Opening Series)

AMERICAN SOCIETY OF HEATING, REFRIGERATING AND AIR-CONDITIONING ENGINEERS (ASHRAE)

- ASHRAE 52.1 (1992) Gravimetric and Dust-Spot Procedures for Testing Air-Cleaning Devices Used in General Ventilation for Removing Particulate Matter
- ASHRAE 70 (1991) Method of Testing for Rating the Performance of Air Outlets and Inlets

NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

- NFPA 90A (1999) Installation of Air Conditioning and Ventilating Systems

SHEET METAL & AIR CONDITIONING CONTRACTORS' NATIONAL ASSOCIATION (SMACNA)

- SMACNA HVAC Duct Const Stds (1995; Addenda Nov 1997; 6th Printing 2001) HVAC Duct Construction Standards - Metal and Flexible

UNDERWRITERS LABORATORIES (UL)

- UL 181 (1996; Rev thru Dec 1998) Factory-Made Air Ducts and Air Connectors
- UL 214 (1997; Rev thru Aug 2001) Tests for Flame-Propagation of Fabrics and Films
- UL 586 (1996; Rev thru Apr 2000) High-Efficiency, Particulate, Air Filter Units
- UL 723 (1996; Rev thru Sep 2001) Test for Surface Burning Characteristics of Building Materials
- UL 900 (1994; Rev thru Oct 1999) Air Filter Units
- UL Bld Mat Dir (1999) Building Materials Directory

## 1.2 COORDINATION OF TRADES

Ductwork, piping offsets, fittings, and accessories shall be furnished as required to provide a complete installation and to eliminate interference with other construction.

## 1.3 DELIVERY AND STORAGE

Equipment delivered and placed in storage shall be stored with protection

from the weather, humidity and temperature variations, dirt and dust, or other contaminants. Additionally, all pipes shall either be capped or plugged until installed.

#### 1.4 FIELD MEASUREMENTS

After becoming familiar with all details of the work, the Contractor shall verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing the work.

#### 1.5 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only or as otherwise designated. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

##### SD-03 Product Data

###### Components and Equipment;

Manufacturer's catalog data included with the detail drawings for the following items. The data shall be highlighted to show model, size, options, etc., that are intended for consideration. Data shall be adequate to demonstrate compliance with contract requirements for the following:

- a. Ductwork Components
- b. Air Systems Equipment
- c. Air Handling Units
- d. Piping Components
- e. Terminal Units

###### Diagrams; G, PO

Proposed diagrams, at least 2 weeks prior to start of related testing. System diagrams that show the layout of equipment, piping, and ductwork, and typed condensed operation manuals explaining preventative maintenance procedures, methods of checking the system for normal, safe operation, and procedures for safely starting and stopping the system shall be framed under glass or laminated plastic. After approval, these items shall be posted where directed.

## PART 2 PRODUCTS

### 2.1 STANDARD PRODUCTS

Components and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of products that are of a similar material, design and workmanship. The standard products shall have been in satisfactory commercial or industrial use for 2 years before bid opening. The 2-year manufacturer's experience shall include applications of

components and equipment under similar circumstances and of similar size. The 2 years must be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a 2-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization.

## 2.2 ASBESTOS PROHIBITION

Asbestos and asbestos-containing products shall not be used.

## 2.3 ELECTRICAL WORK

Electrical motor-driven equipment specified shall be provided complete with motor, motor starter, and controls. Unless otherwise specified, electric equipment, including wiring and motor efficiencies, shall be according to Section 16415 ELECTRICAL WORK, INTERIOR. Electrical characteristics and enclosure type shall be as shown. Unless otherwise indicated, motors of 1 hp and above shall be high efficiency type. Motor starters shall be provided complete with thermal overload protection and other appurtenances necessary. Each motor shall be according to NEMA MG 1 and shall be of sufficient size to drive the equipment at the specified capacity without exceeding the nameplate rating of the motor. Manual or automatic control and protective or signal devices required for the operation specified, and any control wiring required for controls and devices, but not shown, shall be provided. Where two-speed or variable-speed motors are indicated, solid-state variable-speed controller may be provided to accomplish the same function. Solid-state variable-speed controllers shall be utilized for motors rated 10 hp or less. Adjustable frequency drives shall be used for larger motors.

## 2.4 CONTROLS

Controls shall be provided as specified in Section 15951 DIRECT DIGITAL CONTROL FOR HVAC.

## 2.5 DUCTWORK COMPONENTS

### 2.5.1 Metal Ductwork

All aspects of metal ductwork construction, including all fittings and components, shall comply with SMACNA HVAC Duct Const Stds unless otherwise specified. Elbows shall be radius type with a centerline radius of 1.5 times the width or diameter of the duct where space permits. Otherwise, elbows having a minimum radius equal to the width or diameter of the duct or square elbows with factory fabricated turning vanes may be used. Static pressure 1/2, 1, and 2 inch w.g. ductwork shall meet the requirements of Seal Class C. 3 through 10 inch w. g. shall meet the requirements of Seal Class A. Sealants shall conform to fire hazard classification specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS and shall be suitable for the range of air distribution and ambient temperatures that it will be exposed to. Pressure sensitive tape shall not be used as a sealant. The sealant shall be applied to the exposed male part of the fitting collar so that the sealer will be on the inside of the joint and fully protected by the metal of the duct fitting. One brush coat of the sealant shall be applied over the outside of the joint to at least 2 inch band width covering all screw heads and joint gap. Dents in the male

portion of the slip fitting collar will not be acceptable. Outdoor air intake ducts and plenums shall be fabricated with watertight soldered or brazed joints and seams.

#### 2.5.1.1 Transitions

Diverging air flow transitions shall be made with each side pitched out a maximum of 15 degrees, for an included angle of 30 degrees. Transitions for converging air flow shall be made with each side pitched in a maximum of 30 degrees, for an included angle of 60 degrees, or shall be as indicated. Factory-fabricated reducing fittings for systems using round duct sections when formed to the shape of the ASME short flow nozzle, need not comply with the maximum angles specified.

#### 2.5.1.2 Insulated Nonmetallic Flexible Duct Runouts

Flexible duct runouts shall be used only where indicated. Runout length shall be as shown on the drawings, but shall in no case exceed 10 feet. Runouts shall be preinsulated, factory fabricated, and shall comply with NFPA 90A and UL 181. Either field or factory applied vapor barrier shall be provided. Where coil induction or high velocity units are supplied with vertical air inlets, a streamlined and vaned and mitered elbow transition piece shall be provided for connection to the flexible duct or hose. The last elbow to these units, other than the vertical air inlet type, shall be a die-stamped elbow and not a flexible connector. Insulated flexible connectors may be used as runouts. The insulated material and vapor barrier shall conform to the requirements of Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. The insulation material surface shall not be exposed to the air stream.

#### 2.5.1.3 General Service Duct Connectors

A flexible duct connector approximately 6 inches in width shall be provided where sheet metal connections are made to fans or where ducts of dissimilar metals are connected. For round/oval ducts, the flexible material shall be secured by stainless steel or zinc-coated, iron clinch-type draw bands. For rectangular ducts, the flexible material locked to metal collars shall be installed using normal duct construction methods. The composite connector system shall comply with UL 214 and be classified as "flame-retarded fabrics" in UL Bld Mat Dir.

### 2.5.2 Ductwork Accessories

#### 2.5.2.1 Duct Access Doors

Access doors shall be provided in ductwork and plenums where indicated and at all air flow measuring primaries, automatic dampers, fire dampers, coils, thermostats, and other apparatus requiring service and inspection in the duct system, and unless otherwise shown, shall conform to SMACNA HVAC Duct Const Stds. Access doors shall be provided upstream and downstream of air flow measuring primaries and heating and cooling coils. Doors shall be minimum 15 x 18 inches, unless otherwise shown. Where duct size will not accommodate this size door, the doors shall be made as large as practicable. Doors 24 x 24 inches or larger shall be provided with fasteners operable from both sides. Doors in insulated ducts shall be the insulated type.

#### 2.5.2.2 Splitters and Manual Balancing Dampers

Splitters and manual balancing dampers shall be furnished with accessible operating mechanisms. Where operators occur in finished portions of the building, operators shall be chromium plated with all exposed edges rounded. Splitters shall be operated by quadrant operators or 3/16 inch rod brought through the side of the duct with locking setscrew and bushing.

Two rods are required on splitters over 8 inches. Manual volume control dampers shall be operated by locking-type quadrant operators. Dampers and splitters shall be 2 gauges heavier than the duct in which installed. Unless otherwise indicated, multileaf dampers shall be opposed blade type with maximum blade width of 12 inches. Access doors or panels shall be provided for all concealed damper operators and locking setscrews. Unless otherwise indicated, the locking-type quadrant operators for dampers, when installed on ducts to be thermally insulated, shall be provided with stand-off mounting brackets, bases, or adapters to provide clearance between the duct surface and the operator not less than the thickness of the insulation. Stand-off mounting items shall be integral with the operator or standard accessory of the damper manufacturer. Volume dampers shall be provided where indicated.

#### 2.5.2.3 Air Deflectors and Branch Connections

Air deflectors shall be provided at duct mounted supply outlets, at takeoff or extension collars to supply outlets, at duct branch takeoff connections, and at 90 degree elbows, as well as at locations as indicated on the drawings or otherwise specified. Conical branch connections or 45 degree entry connections may be used in lieu of deflectors or extractors for branch connections. All air deflectors, except those installed in 90 degree elbows, shall be provided with an approved means of adjustment. Adjustment shall be made from easily accessible means inside the duct or from an adjustment with sturdy lock on the face of the duct. When installed on ducts to be thermally insulated, external adjustments shall be provided with stand-off mounting brackets, integral with the adjustment device, to provide clearance between the duct surface and the adjustment device not less than the thickness of the thermal insulation. Air deflectors shall be factory-fabricated units consisting of curved turning vanes or louver blades designed to provide uniform air distribution and change of direction with minimum turbulence or pressure loss. Air deflectors shall be factory or field assembled. Blade air deflectors, also called blade air extractors, shall be approved factory fabricated units consisting of equalizing grid and adjustable blade and lock. Adjustment shall be easily made from the face of the diffuser or by position adjustment and lock external to the duct. Stand-off brackets shall be provided on insulated ducts and are described herein. Fixed air deflectors, also called turning vanes, shall be provided in 90 degree elbows.

#### 2.5.2.4 Fire Dampers

Fire dampers shall be 1.5 hour fire rated unless otherwise indicated. Fire dampers shall conform to the requirements of NFPA 90A and UL 555. The Contractor shall perform the fire damper test as outlined in NFPA 90A. A pressure relief damper shall be provided upstream of the fire damper. If the ductwork connected to the fire damper is to be insulated then this pressure relief damper shall be factory insulated. Fire dampers shall be automatic operating type and shall have a dynamic rating suitable for the maximum air velocity and pressure differential to which it will be subjected. Fire dampers shall be approved for the specific application, and shall be installed according to their listing. Fire dampers shall be equipped with a steel sleeve or adequately sized frame installed in such a

manner that disruption of the attached ductwork, if any, will not impair the operation of the damper. Sleeves or frames shall be equipped with perimeter mounting angles attached on both sides of the wall or floor opening. Ductwork in fire-rated floor-ceiling or roof-ceiling assembly systems with air ducts that pierce the ceiling of the assemblies shall be constructed in conformance with UL Fire Resist Dir. Fire dampers shall be curtain type with damper blades out of the air stream. Dampers shall not reduce the duct or the air transfer opening cross-sectional area. Dampers shall be installed so that the centerline of the damper depth or thickness is located in the centerline of the wall, partition or floor slab depth or thickness. Unless otherwise indicated, the installation details given in SMACNA Install Fire Damp HVAC and in manufacturer's instructions for fire dampers shall be followed. Acceptance testing of fire dampers shall be performed per paragraph Fire Damper Acceptance Test and NFPA 90A.

#### 2.5.2.5 Combination Fire/Smoke Dampers

Furnish and install at location shown on plans combination fire/smoke dampers meeting or exceeding the following specifications:

Use 1 ½ hour dampers for wall or floor construction of 1 hour. Use 3 hour dampers for wall or floor construction of 2 hours or greater.

Frame shall be a minimum of 16 gauge galvanized steel formed into a structural hat channel shape with tabbed corners for reinforcement. The blades shall be single skin 16 gauge minimum galvanized with three longitudinal grooves for reinforcement. Bearing shall be stainless steel sleeve turning in an extruded hole in the frame. Blade edge seals shall be silicone rubber mechanically locked in blade edge (adhesive or clip fastened seals are not acceptable). Jamb seals shall be stainless steel flexible metal compression type.

Each combination fire/smoke damper shall be rated for 1.5 hours under UL Standard 555 and shall further be classified by UL as a leakage rated damper for use in smoke control systems under UL 555S and bear the UL labels for both UL 555 and UL 555S. Damper manufacturer shall have tested a range of damper sizes covering all dampers covered by the specification. Testing and qualifying a single damper size is not acceptable. The leakage rating under UL 555S shall be leakage Class II (10 cfm/sq.ft. at 1" W.G.)

Fire/smoke dampers may be round or square depending on the duct to which it is attached. Contractor must provide square-to-round adapters as required.

As part of the UL Qualification, dampers shall demonstrate a capacity to operate (open and close) under HVAC system operating conditions, with pressure of at least 4" W.G. in the closed position and 2000 fpm air velocity in the open position.

In addition to the leakage rating already specified herein, the dampers and their actuators shall be qualified under UL 555S to a minimum elevated temperature of 250°F. Appropriate 120 volt electric actuators shall be installed by the damper manufacturer at the time of damper fabrication. Damper and actuator shall be installed as a single entity which meets all applicable UL 555 and UL 555S qualifications for both dampers and actuators. Dampers must be open and close within 15 seconds of appropriate signal and dampers must close upon lack of power.

Manufacturer shall provide factory assembled sleeve of 17" minimum length (Contractor to verify requirement). Factory supplied caulked sleeve shall

be minimum 20 gauge for dampers through 84" wide and 18 gauge above 84" wide if breakaway connections are provided, 16 gauge sleeves are required if other connection methods are provided. Damper and actuator assembly shall be factory cycled 10 times before shipment to assure operation.

Fire/smoke dampers in tunnel corridor construction must bear UL 555 and UL 555S labels and meet all of the above criteria and have installation instructions showing UL approval for tunnel corridor construction.

Fire/smoke dampers shall be rated for no higher than Class II leakage and with an elevated temperature rating of not less than 250°F, and shall bear both UL 555 and UL 555S labels.

#### 2.5.2.6 Backdraft Dampers (Counter Balanced)

Dampers to be 0.125" extruded aluminum frame, 0.07" aluminum blades with extruded vinyl edges, synthetic bearings, counterbalance, adjustable zinc plated bar on blades. Backdraft dampers are to be factory set to open at 0.01" w.c. of building pressure and shall have a maximum static pressure drop of 0.05" w.c. at 700 fpm per AMCA Standard 500. Backdraft dampers shall have a leakage rate at no more than 15 CFM/sq. ft. at 0.5" w.c. of static pressure per AMCA Standard 500.

#### 2.5.3 Duct Sleeves, Framed Prepared Openings, Closure Collars

##### 2.5.3.1 Duct Sleeves

Duct sleeves shall be provided for round ducts 15 inches in diameter or less passing through floors, walls, ceilings, or roof, and installed during construction of the floor, wall, ceiling, or roof. Round ducts larger than 15 inches in diameter and square, rectangular, and oval ducts passing through floors, walls, ceilings, or roof shall be installed through framed prepared openings. The Contractor shall be responsible for the proper size and location of sleeves and prepared openings. Sleeves and framed openings are also required where grilles, registers, and diffusers are installed at the openings. Framed prepared openings shall be fabricated from 20 gauge galvanized steel, unless otherwise indicated. Where sleeves are installed in bearing walls or partitions, black steel pipe, ASTM A 53/A 53M, Schedule 20 shall be used. Sleeve shall provide 1 inch clearance between the duct and the sleeve or 1 inch clearance between the insulation and the sleeve for insulated ducts.

##### 2.5.3.2 Framed Prepared Openings

Openings shall have 1 inch clearance between the duct and the opening or 1 inch clearance between the insulation and the opening for insulated ducts.

##### 2.5.3.3 Closure Collars

Collars shall be fabricated of galvanized sheet metal not less than 4 inches wide, unless otherwise indicated, and shall be installed on exposed ducts on each side of walls or floors where sleeves or prepared openings are provided. Collars shall be installed tight against surfaces. Collars shall fit snugly around the duct or insulation. Sharp edges of the collar around insulated duct shall be ground smooth to preclude tearing or puncturing the insulation covering or vapor barrier. Collars for round ducts 15 inches in diameter or less shall be fabricated from 20 gauge galvanized steel. Collars for round ducts larger than 15 inches and square, and rectangular ducts shall be fabricated from 18 gauge galvanized

steel. Collars shall be installed with fasteners on maximum 6 inch centers, except that not less than 4 fasteners shall be used.

#### 2.5.4 Sound Attenuation Equipment

##### 2.5.4.1 Acoustical Duct Liner Insulation

Acoustical duct lining shall be fibrous glass designed exclusively for lining ductwork and shall conform to the requirements of ASTM C 1071, Type I and II. Liner composition may be uniform density, graduated density, or dual density, as standard with the manufacturer. Lining shall be coated, not less than 1 inch thick. Duct liner insulation applied to the ductwork shall be not less than R-3.3 for supply and return air within conditioned spaces and R-7 in cold attic, cold ceiling spaces and walls. Transfer and relief air ducts to have minimum 1/2" duct liner. Duct liner is to be installed full length of duct. Duct sizes shown shall be increased to compensate for the thickness of the lining used. Net insertion loss value, static pressure drop, and air flow velocity capacity data shall be certified by a nationally recognized independent acoustical laboratory.

##### 2.5.5 Diffusers, Registers, and Grilles

Units shall be factory-fabricated of steel and aluminum in bathrooms, locker rooms and shower rooms, and shall distribute the specified quantity of air evenly over space intended without causing noticeable drafts, air movement faster than 50 fpm in occupied zone, or dead spots anywhere in the conditioned area. Outlets for diffusion, spread, throw, and noise level shall be as required for specified performance. Performance shall be certified according to ASHRAE 70. Inlets and outlets shall be sound rated and certified according to ASHRAE 70. Sound power level shall be as indicated. Diffusers and registers shall be provided with volume damper with accessible operator, unless otherwise indicated; or if standard with the manufacturer, an automatically controlled device will be acceptable. Volume dampers shall be opposed blade type for all diffusers and registers, except linear slot diffusers. Linear slot diffusers shall be provided with round or elliptical balancing dampers. Where the inlet and outlet openings are located less than 7 feet above the floor, they shall be protected by a grille or screen according to NFPA 90A. All diffusers, registers and grilles to have baked on finish by factory.

##### 2.5.6 Louvers

Provide 4" flanged for frame wall and recessed with sill for masonry wall. Furnish with prime coat finish and coordinate with G.C. to have painted to match exterior surfaces. Louvers shall have a maximum S.P. drop of 0.10" at 800 ft./min. and carry less than .01 ounces of water/sq. ft. of free area during a 15 minutes period at 850 FPM. The blades shall be extended aluminum welded or screwed into frames. Frames shall have mitered corners and 1/2 inch mesh 16 gauge aluminum bird screen. Verify with Architectural drawings for angled frames to match roof peaks. Provide insect screens at intake louvers and bird screens at exhaust louvers.

Louver with integral backdraft damper shall meet the above criteria, except HVAC 45 deg. standard blade with a maximum S.P. drop of 0.10" at 700 ft.min.

##### 2.5.7 Bird Screens and Frames

Bird screens shall conform to ASTM E 437, No. 2 mesh, aluminum or stainless steel. Aluminum screens shall be rated "medium-light". Stainless steel

screens shall be rated "light". Frames shall be removable type, or stainless steel or extruded aluminum.

#### 2.5.8 Air Vents, Penthouses, and Goosenecks

Air vents, penthouses, and goosenecks shall be fabricated from galvanized steel or aluminum sheets with galvanized or aluminum structural shapes. Sheet metal thickness, reinforcement, and fabrication shall conform to SMACNA HVAC Duct Const Stds. Louver blades shall be accurately fitted and secured to frames. Edges of louver blades shall be folded or beaded for rigidity and baffled to exclude driving rain. Air vents, penthouses, and goosenecks shall be provided with bird screen.

### 2.6 AIR SYSTEMS EQUIPMENT

#### 2.6.1 Centrifugal Fans

Centrifugal fans shall be fully enclosed, single-width single-inlet, or double-width double-inlet, AMCA Pressure Class I, II, or III as required or indicated for the design system pressure. Impeller wheels shall be rigidly constructed, accurately balanced both statically and dynamically. Fan blades may be forward curved airfoil design in wheel sizes up to 30 inches.

Fan blades for wheels over 30 inches in diameter shall be backward-inclined airfoil design. Booster fans for exhaust dryer systems shall be the open-wheel radial type. These fans shall be suitable for conveying lint and the temperatures encountered. The fan shaft shall be provided with a heat slinger to dissipate heat buildup along the shaft. An access service door to facilitate maintenance shall be supplied with these fans. Fan wheels over 36 inches in diameter shall have overhung pulleys and a bearing on each side of the wheel. Fan wheels 36 inches or less in diameter may have one or more extra long bearings between the fan wheel and the drive. Bearings shall be sleeve type, self-aligning and self-oiling with oil reservoirs, or precision self-aligning roller or ball-type with accessible grease fittings or permanently lubricated type. Grease fittings shall be connected to tubing and serviceable from a single accessible point. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Fan shafts shall be steel, accurately finished, and shall be provided with key seats and keys for impeller hubs and fan pulleys. Each fan outlet shall be of ample proportions and shall be designed for the attachment of angles and bolts for attaching flexible connections. Motors, unless otherwise indicated, shall not exceed 1800 rpm and shall have dripproof totally enclosed enclosures. Motor starters shall be magnetic type with general-purpose or watertight enclosure for outdoor applications. Remote manual switch with pilot indicating light shall be provided where indicated.

##### 2.6.1.1 In-Line Centrifugal Fans

In-line fans shall have centrifugal backward inclined blades, stationary discharge conversion vanes, internal and external belt guards, and adjustable motor mounts. Fans shall be mounted in a welded tubular casing.

Air shall enter and leave the fan axially. Inlets shall be streamlined with conversion vanes to eliminate turbulence and provide smooth discharge air flow. Fan bearings and drive shafts shall be enclosed and isolated from the air stream. Fan bearings shall be sealed against dust and dirt and shall be permanently lubricated, and shall be precision self aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Motors shall have dripproof totally enclosed enclosure. Motor starters shall be magnetic

general-purpose or weather-resistant for outdoor applications enclosures.

#### 2.6.1.2 Axial Flow Fans

Axial flow fans shall be complete with drive components and belt guard, and shall have a steel housing, cast fan wheel, cast or welded steel diffusers, fan shaft, bearings, and mounting frame as a factory-assembled unit. Fan wheels shall have radially projecting blades of airfoil cross section and shall be dynamically balanced and keyed to the fan shaft. Fan bearings and drive shafts shall be enclosed and isolated from the air stream. Fan bearings shall be sealed against dust and dirt, shall be permanently lubricated or with accessible grease fittings, and shall be precision self-aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours of operation as defined by ABMA 9 and ABMA 11. Fan inlets shall be provided with an aerodynamically shaped bell and an inlet cone. Diffuser or straightening vanes shall be provided at the fan discharge to minimize turbulence and provide smooth discharge air flow. Fan unit shall be provided with inlet and outlet flanges, inlet screen, and manual operation adjustable inlet vanes. Unless otherwise indicated, motors shall not exceed 1800 rpm and shall have open dripproof enclosure. Motor starters shall be manual or magnetic with general-purpose enclosure.

#### 2.6.1.3 Panel Type Power Wall Ventilators

Fans shall be propeller type, assembled on a reinforced metal panel with venturi opening spun into panel. Fans with wheels less than 24 inches in diameter shall be direct or V-belt driven and fans with wheels 24 inches diameter and larger shall be V-belt drive type. Fans shall be furnished with wall mounting collar. Lubricated bearings shall be provided. Fans shall be fitted with wheel and motor side metal or wire guards which have a corrosion-resistant finish. Motor enclosure shall be dripproof totally enclosed fan cooled type. Gravity backdraft dampers shall be provided.

#### 2.6.1.4 Ceiling Exhaust Fans

Suspended cabinet-type ceiling exhaust fans shall be centrifugal type, direct-driven. Fans shall have acoustically insulated housing. Integral backdraft damper shall be chatter-proof. The integral face grille shall be of egg-crate design or louver design. Fan motors shall be mounted on vibration isolators. Unit shall be provided with mounting flange for hanging unit from above. Fans shall be U.L. listed.

#### 2.6.2 Air Filters

Air filters shall be listed according to requirements of UL 900, except high efficiency particulate air filters of 99.97 percent efficiency by the DOP Test method shall be as listed under the Label Service and shall meet the requirements of UL 586 See 2.8.1.2 for air handler.

##### 2.6.2.1 Extended Surface Pleated Panel Filters

Filters shall be 2 inch depth, sectional, disposable type of the size indicated and shall have an average efficiency of 25 to 30 percent when tested according to ASHRAE 52.1. Initial resistance at 500 feet per minute shall not exceed 0.36 inches water gauge. Filters shall be UL Class 2. Media shall be nonwoven cotton and synthetic fiber mat. A wire support grid bonded to the media shall be attached to a moisture resistant fiberboard frame. All four edges of the filter media shall be bonded to the inside of the frame to prevent air bypass and increase rigidity.

### 2.6.2.2 Holding Frames

Frames shall be fabricated from not lighter than 16 gauge sheet steel with rust-inhibitor coating. Each holding frame shall be equipped with suitable filter holding devices. Holding frame seats shall be gasketed. All joints shall be airtight.

### 2.6.3 Coils

Coils shall be fin-and-tube type constructed of seamless copper tubes and aluminum fins mechanically bonded or soldered to the tubes. Casing and tube support sheets shall be not lighter than 16 gauge galvanized steel, formed to provide structural strength. When required, multiple tube supports shall be provided to prevent tube sag. Each coil shall be tested at the factory under water at not less than 400 psi air pressure and shall be suitable for 200 psi working pressure. Coils shall be mounted for counterflow service. Coils shall be rated and certified according to ARI 410.

#### 2.6.3.1 Direct-Expansion Coils

Direct-expansion coils shall be suitable for the refrigerant involved. Suction headers shall be seamless copper tubing or seamless or resistance welded steel tube with copper connections. Supply headers shall consist of a distributor which shall distribute the refrigerant through seamless copper tubing equally to all circuits in the coil. Tubes shall be circuited to ensure minimum pressure drop and maximum heat transfer. Circuiting shall permit refrigerant flow from inlet to suction outlet without causing oil slugging or restricting refrigerant flow in coil. Each coil to be field installed shall be completely dehydrated and sealed at the factory upon completion of pressure tests.

#### 2.6.3.2 Water Coils

Water coils shall be installed with a pitch of not less than 1/8 inch per foot of the tube length toward the drain end. Headers shall be constructed of cast iron, welded steel or copper. Each coil shall be provided with a plugged vent and drain connection extending through the unit casing.

## 2.7 FACTORY PAINTING

Units which are not of galvanized construction according to ASTM A 123/A 123M or ASTM A 924/A 924M shall be factory painted with a corrosion resisting paint finish. Internal and external ferrous metal surfaces shall be cleaned, phosphatized and coated with a paint finish which has been tested according to ASTM B 117, ASTM D 1654, and ASTM D 3359. Evidence of satisfactory paint performance for a minimum of 125 hours for units to be installed indoors and 500 hours for units to be installed outdoors shall be submitted. Rating of failure at the scribe mark shall be not less than 6, average creepage not greater than 1/8 inch. Rating of the inscribed area shall not be less than 10, no failure. On units constructed of galvanized steel which have been welded, exterior surfaces of welds or welds that have burned through from the interior shall receive a final shop docket of zinc-rich protective paint according to ASTM D 520 Type I.

## 2.8 AIR HANDLING UNITS

### 2.8.1 Factory-Fabricated Air Handling Units

Units shall be ~~single zone draw-through~~ type as indicated. Units shall include both supply and ~~exhaust plug type~~ return fans, coils, airtight insulated casing, prefilters, and secondary filter sections, adjustable V-belt drives, access sections where indicated, ~~combination sectional filter~~ mixing box, pan vibration-isolators, and appurtenances required for specified operation. Vibration isolators shall be as indicated. Each air handling unit shall have physical dimensions suitable to fit space allotted to the unit and shall have the capacity indicated. Air handling unit shall have published ratings based on tests performed according to ARI 430.

#### 2.8.1.1 Casings

Casing sections shall be 2 inch double wall type, constructed of a minimum 18 gauge galvanized steel outer casing ~~protected with a corrosion resistant paint finish according to paragraph FACTORY PAINTING~~. Inner casing to be double-wall minimum 20 gauge solid galvanized steel. Casing shall be designed and constructed with an integral insulated structural steel frame such that exterior panels are non-load bearing. Exterior panels shall be individually removable. Removal shall not affect the structural integrity of the unit. Casings shall be provided with inspection doors, access sections, and access doors as indicated. Inspection and access doors shall be insulated, fully gasketed, double-wall type, of a minimum 18 gauge outer and 20 gauge inner panels. Doors shall be rigid and provided with heavy duty hinges and latches. Inspection doors shall be a minimum 12 inches wide by 12 inches high. Access doors shall be ~~minimum 24 inches wide and shall be the full height of the unit casing or a minimum of 6 feet, whichever is less. A minimum 8 by 8 inches.~~ SA sealed glass window suitable for the intended application shall be installed in all access doors. Access Sections shall be according to paragraph AIR HANDLING UNITS. Drain pan shall be double-wall insulated type constructed of 16 gauge galvanized steel, pitched to the drain connection. Drain pans shall be constructed water tight, treated to prevent corrosion, and designed for positive condensate drainage. ~~When 2 or more cooling coils are used, with one stacked above the other, condensate from the upper coils shall not flow across the face of lower coils. Intermediate drain pans or condensate collection channels and downspouts shall be provided, as required to carry condensate to the unit drain pan out of the air stream and without moisture carryover.~~ Drain pan shall be constructed so that the pan may be visually inspected easily including underneath the coil without removal of the coil and so that the pan may be physically cleaned completely and easily underneath the coil without removal of the coil. Casing insulation shall conform to NFPA 90A shall be insulated with not less than 1 inch thick. Double-wall casing sections handling conditioned air shall be insulated with not less than 2 inches of 1-1/2 pound density coated fibrous glass material having a thermal conductivity not greater than 0.23 Btu/hr-sf-F. Foil-faced insulation shall not be an acceptable substitute for use with double wall casing. Double wall insulation must be completely sealed by inner and outer panels. Factory applied fibrous glass insulation shall conform to ASTM C 1071, except that the minimum thickness and density requirements do not apply, and shall meet the requirements of NFPA 90A. Air handling unit casing insulation shall be uniform over the entire casing. Foil-faced insulation shall not be an acceptable substitute for use on double-wall access doors and inspections doors and casing sections. Duct liner material, coating, and adhesive shall conform to fire-hazard requirements specified in Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. A latched and hinged inspection door, shall be provided in the fan and coil sections. Additional inspection doors, access doors and access sections shall be provided ~~in~~ for the filter and turning sections.

~~mixing box.~~

#### 2.8.1.2 Air Filters VAV-1

Primary air filters shall be as specified in paragraph AIR SYSTEMS EQUIPMENT for types and thickness indicated. Unit pre-filter to be a 30% pre-filter of larbo-pleat and 90-95% duo-pleat filters with activated carbon media with trible layered pleated filter media packs mounted into plastic v-shaped panels.

#### 2.8.1.3 Fans

~~F~~Supply fans shall be ~~double inlet, centrifugal airfoil type with each fan in a separate scroll.~~ Supply fan shall be forward curved type. Fans and shafts shall be dynamically balanced prior to installation into air handling unit, then the entire fan assembly shall be statically and dynamically balanced at the factory after it has been installed in the air handling unit. Fans shall be mounted on steel shafts accurately ground and finished. Fan bearings shall be sealed against dust and dirt and shall be precision self-aligning ball or roller type. Bearing life shall be L50 rated at not less than 200,000 hours as defined by ABMA 9 and ABMA 11. Bearings shall be permanently lubricated or lubricated type with lubrication fittings readily accessible at the drive side of the unit. Bearings shall be supported by structural shapes, or die formed sheet structural members, or support plates securely attached to the unit casing. Bearings may not be fastened directly to the unit sheet metal casing. Fans and scrolls shall be furnished with coating indicated. Fans shall be driven by a unit-mounted ~~or a floor mounted~~ motor connected to fans by V-belt drive. Belt drives shall be designed for not less than a 1.3 service factor based on motor nameplate rating. Motor sheaves shall be variable pitch for 25 hp and below and fixed pitch above 25 hp as defined by ARI Guideline D. Where fixed sheaves are required, variable pitch sheaves may be used during air balance, but shall be replaced with an appropriate fixed sheave after air balance is completed. Variable pitch sheaves shall be selected to drive the fan at a speed that will produce the specified capacity when set at the approximate midpoint of the sheave adjustment. Motors for V-belt drives shall be provided with adjustable bases. Fan motors shall have totally enclosed enclosures. Motor starters shall be magnetic type with general-purpose enclosure. Unit fan or fans shall be selected to produce the required capacity at the fan static pressure. Sound power level shall be as indicated. The sound power level values shall be obtained according to AMCA 300, ASHRAE 68, or ARI 260.

#### 2.8.1.4 Access Sections and Filter/Mixing Boxes

Access sections shall be provided where indicated and shall be furnished with access doors as shown. Access sections and filter/mixing boxes shall be constructed in a manner identical to the remainder of the unit casing and shall be equipped with access doors. Mixing boxes shall be designed to minimize air stratification and to promote thorough mixing of the air streams.

#### 2.8.1.5 Dampers

Dampers shall be as specified in paragraph CONTROLS.

### 2.9 TERMINAL UNITS

#### 2.9.1 ~~Variable Air Volume (VAV)~~ Fan Powered (FTU) and Non-Fan Powered (TU)

VAV and ~~dual duct~~ TU terminal units shall be the type, size, and capacity shown and shall be mounted in the ceiling cavity and shall be suitable for single ~~or dual~~ duct system applications. Actuators and controls shall be as specified in paragraph CONTROLS. Unit enclosures shall be constructed of galvanized steel not lighter than 22 gauge or aluminum sheet not lighter than 18 gauge. Single or multiple discharge outlets shall be provided as required. Units with flow limiters are not acceptable. Unit air volume shall be factory preset and readily field adjustable without special tools. Reheat coils shall be provided as indicated. A flow chart shall be attached to each unit. Acoustic performance of the terminal units shall be based upon units tested according to ARI 880. Sound power level shall be as indicated. Discharge sound power shall be shown for minimum and 1-1/2 inches water gauge inlet static pressure. Acoustical lining shall be according to NFPA 90A.

#### 2.9.1.1 Variable Volume, Single Duct, Fan Powered

~~Variable volume, single duct, fan powered~~ Terminal units shall be provided with a calibrated air volume sensing device, air valve, actuator, fan and motor, and accessory relays. Units shall control primary air volume to within plus or minus 5 percent of each air set point as determined by the thermostat with variations in inlet pressure from 3/4 to 6 inch water gauge. Unit fan shall be centrifugal, direct-driven, double-inlet type with forward curved blades. Fan motor shall be ~~either single speed with speed controller or three speed~~, permanently lubricated, permanent split-capacitor ECM type. Fan/motor assembly shall be isolated from the casing to minimize vibration transmission. Fan control shall be factory furnished and wired into the unit control system. A factory-mounted pressure switch shall be furnished to operate the unit fan whenever pressure exists at the unit primary air inlet or when the control system fan operates.

#### 2.9.1.2 Variable Volume, Single Duct, Non-Fan Powered

Terminal units shall be same as fan powered, without fan.

### 2.10 UNIT HEATER

#### 2.10.1 Hydronic Unit Heaters

The heat exchanger shall be made of two rows of copper coils with aluminum fins. The copper tubing used is to be 0.03". The copper tube diameter is to be 0.867" O.D.. The unit shall be capable of working pressure with hot water up to 150 psi. The fan/motor assembly shall be made up of the fan, the motor and the fan guard. The motor is to be a 2-speed motor, hermetically sealed. The unit cabinet is to be manufactured from .032" galvanized pre-painted steel finished in dove gray. The cabinet is to be manufactured using shake-proof screws and molded corner sections with adjustable louvers.

#### 2.10.2 Electric Unit Heaters

The unit heaters are to be electric constructed for washing or hosing of equipment for cleaning. The unit is to be totally enclosed water tight construction made with corrosion-resistant material and with all built-in controls and safety temperature controls wired in a non-metallic Nema 4x control panel with single-point power connections. Unit to have heavy duty 304 stainless steel shroud with a Nema 4x non-metallic control panel, 24

volt transformer and control circuit. 3-position switch (off - heat - fan) with capillary thermostat with stainless steel sensor and an automatic reset thermal cutout. Unit to be totally enclosed U.L. listed motor. Pilot light (power on indicator). Chrome-plated finned tubular element, control panel on bottom of unit and a disconnect switch with enclosure interlock. Unit shall have single-point power connection and meet all U.L., NEC, and OSHA requirements.

### PART 3 EXECUTION

#### 3.1 INSTALLATION

Work shall be installed as shown and according to the manufacturer's diagrams and recommendations.

##### 3.1.1 Equipment and Installation

Frames and supports shall be provided for tanks, compressors, pumps, valves, air handling units, fans, coils, dampers, and other similar items requiring supports. Air handling units shall be floor mounted or ceiling hung, as indicated. The method of anchoring and fastening shall be as detailed. Floor-mounted equipment, unless otherwise indicated, shall be set on not less than 6 inch concrete pads or curbs doweled in place. Concrete foundations for circulating pumps shall be heavy enough to minimize the intensity of the vibrations transmitted to the piping and the surrounding structure, as recommended in writing by the pump manufacturer. In lieu of a concrete pad foundation, a concrete pedestal block with isolators placed between the pedestal block and the floor may be provided. The concrete foundation or concrete pedestal block shall be of a mass not less than three times the weight of the components to be supported. Lines connected to the pump mounted on pedestal blocks shall be provided with flexible connectors. Foundation drawings, bolt-setting information, and foundation bolts shall be furnished prior to concrete foundation construction for all equipment indicated or required to have concrete foundations. Concrete for foundations shall be as specified in Section 03300 CAST-IN-PLACE STRUCTURAL CONCRETE.

##### 3.1.2 Access Panels

Access panels shall be provided for concealed valves, vents, controls, dampers, and items requiring inspection or maintenance. Access panels shall be of sufficient size and located so that the concealed items may be serviced and maintained or completely removed and replaced. Access panels shall be as specified in Section 05500 MISCELLANEOUS METALS.

##### 3.1.3 Flexible Connectors

Pre-insulated flexible connectors and flexible duct shall be attached to other components in accordance with the latest printed instructions of the manufacturer to ensure a vapor tight joint. Hangers, when required to suspend the connectors, shall be of the type recommended by the connector or duct manufacturer and shall be provided at the intervals recommended.

##### 3.1.4 Sleeved and Framed Openings

Space between the sleeved or framed opening and the duct or the duct insulation shall be packed as specified in Section 07900 JOINT SEALING.

##### 3.1.5 Metal Ductwork

Installation shall be according to SMACNA HVAC Duct Const Stds unless otherwise indicated. Duct supports for sheet metal ductwork shall be according to SMACNA HVAC Duct Const Stds, unless otherwise specified. Friction beam clamps indicated in SMACNA HVAC Duct Const Stds shall not be used. Risers on high velocity ducts shall be anchored in the center of the vertical run to allow ends of riser to move due to thermal expansion. Supports on the risers shall allow free vertical movement of the duct. Supports shall be attached only to structural framing members and concrete slabs. Supports shall not be anchored to metal decking unless a means is provided and approved for preventing the anchor from puncturing the metal decking. Where supports are required between structural framing members, suitable intermediate metal framing shall be provided. Where C-clamps are used, retainer clips shall be provided.

#### 3.1.6 Acoustical Duct Lining

Lining shall be applied in cut-to-size pieces attached to the interior of the duct with nonflammable fire resistant adhesive conforming to ASTM C 916, Type I, NFPA 90A, UL 723, and ASTM E 84. Top and bottom pieces shall lap the side pieces and shall be secured with welded pins, adhered clips of metal, nylon, or high impact plastic, and speed washers or welding cup-head pins installed according to SMACNA HVAC Duct Const Stds. Welded pins, cup-head pins, or adhered clips shall not distort the duct, burn through, nor mar the finish or the surface of the duct. Pins and washers shall be flush with the surfaces of the duct liner and all breaks and punctures of the duct liner coating shall be sealed with the nonflammable, fire resistant adhesive. Exposed edges of the liner at the duct ends and at other joints where the lining will be subject to erosion shall be coated with a heavy brush coat of the nonflammable, fire resistant adhesive, to prevent delamination of glass fibers. Duct liner may be applied to flat sheet metal prior to forming duct through the sheet metal brake. Lining at the top and bottom surfaces of the duct shall be additionally secured by welded pins or adhered clips as specified for cut-to-size pieces. Other methods indicated in SMACNA HVAC Duct Const Stds to obtain proper installation of duct liners in sheet metal ducts, including adhesives and fasteners, will be acceptable.

#### 3.1.7 Dust Control

To prevent the accumulation of dust, debris and foreign material during construction, temporary dust control protection shall be provided. The distribution system (supply and return) shall be protected with temporary seal-offs at all inlets and outlets at the end of each day's work. Temporary protection shall remain in place until system is ready for startup.

#### 3.1.8 Insulation

Thickness and application of insulation materials for ductwork, piping, and equipment shall be according to Section 15080 THERMAL INSULATION FOR MECHANICAL SYSTEMS. Outdoor air intake ducts and plenums shall be externally insulated up to the point where the outdoor air reaches the conditioning unit or up to the point where the outdoor air mixes with the outside air stream.

#### 3.1.9 Duct Test Holes

Holes with closures or threaded holes with plugs shall be provided in ducts

and plenums as indicated or where necessary for the use of pitot tube in balancing the air system. Extensions, complete with cap or plug, shall be provided where the ducts are insulated.

#### 3.1.10 Power Transmission Components Adjustment

V-belts and sheaves shall be tested for proper alignment and tension prior to operation and after 72 hours of operation at final speed. Belts on drive side shall be uniformly loaded, not bouncing. Alignment of direct driven couplings shall be to within 50 percent of manufacturer's maximum allowable range of misalignment.

### 3.2 FIELD PAINTING AND IDENTIFICATION SYSTEMS

#### 3.2.1 Identification Tags

Identification tags made of brass, engraved laminated plastic, or engraved anodized aluminum, indicating service and item number shall be installed on all valves and dampers. Tags shall be 1-3/8 inch minimum diameter and marking shall be stamped or engraved. Indentations shall be black for reading clarity. Tags shall be attached to valves with No. 12 AWG, copper wire, chrome-plated beaded chain or plastic straps designed for that purpose.

#### 3.2.2 Finish Painting and Pipe Color Code Marking

Finish painting of items only primed at the factory, surfaces not specifically noted otherwise, shall be as specified in Section 09900 PAINTS AND COATINGS.

### 3.3 TESTING, ADJUSTING, AND BALANCING

Testing, adjusting, and balancing shall be as specified in Section 15990 TESTING, ADJUSTING, AND BALANCING OF HVAC SYSTEMS. Testing, adjusting, and balancing shall begin only when the air supply and distribution, including controls, has been completed, with the exception of performance tests.

### 3.4 PERFORMANCE TESTS

After testing, adjusting, and balancing has been completed as specified, each system shall be tested as a whole to see that all items perform as integral parts of the system and temperatures and conditions are evenly controlled throughout the building. Corrections and adjustments shall be made as necessary to produce the conditions indicated or specified. Capacity tests and general operating tests shall be conducted by an experienced engineer. Tests shall cover a period of not less than 16 days for each system and shall demonstrate that the entire system is functioning according to the specifications. Coincidental chart recordings shall be made at points indicated on the drawings for the duration of the time period and shall record the temperature at space thermostats or space sensors, the humidity at space humidistats or space sensors and the ambient temperature and humidity in a shaded and weather protected area.

### 3.5 DUCTWORK LEAKAGE TESTING

Install ductwork shall be tested prior to installation of access doors, take-offs, etc. All leak testing shall be witnessed by the Project Officer. The contractor shall give 72 hours notice prior to testing. Any testing not witnessed shall be considered invalid and will be redone. The testing shall be performed as follows:

1. Perform testing in accordance with HVAC Air Duct Leakage Test Manual.
2. Use a certified orifice tube for measuring the leakage.
3. Define section of system to be tested and blank off.
4. Determine the percentage of the system being tested.
5. Using that percentage, determine the allowable leakage (cfm) for that section being tested.
6. Pressurize to operating pressure and repair any significant or audible leaks.
7. Repressurize and measure leakage.
8. Repeat steps 6. and 7. until the leakage measured is less than the allowable defined in step 5.

### 3.6 CLEANING AND ADJUSTING

Inside of ducts, plenums, and casing shall be thoroughly cleaned of debris and blown free of small particles of rubbish and dust and then shall be vacuum cleaned before installing outlet faces. Equipment shall be wiped clean, with traces of oil, dust, dirt, or paint spots removed. Temporary filters shall be provided prior to startup of all fans that are operated during construction, and new filters shall be installed after all construction dirt has been removed from the building, and the ducts, plenums, casings, and other items specified have been vacuum cleaned. System shall be maintained in this clean condition until final acceptance. Bearings shall be properly lubricated with oil or grease as recommended by the manufacturer. Belts shall be tightened to proper tension. Control valves and other miscellaneous equipment requiring adjustment shall be adjusted to setting indicated or directed. Fans shall be adjusted to the speed indicated by the manufacturer to meet specified conditions.

#### 3.6.1 HVAC System Cleaning

The Contractor shall be responsible for the removal of visible surface contaminants and deposits from within the HVAC system. The HVAC system includes any interior surface of the facility's air distribution system for conditioned spaces and/or occupied zones. This includes the entire heating and ventilation system from the points where the air enters the system to the points where the air is discharged from the system. The return air ducts to the air handling unit (AHU), the interior surfaces of the AHU, mixing box, coil compartment, heating coils, supply air ducts, fans, fan housing, fan blades, turning vanes, filter housings, and reheat coils are all considered part of the HVAC system. Coordinate with the HVAC contractor to verify project scope. Filter replacement and cleaning of the supply diffusers and return grilles are not the responsibility of the HVAC system cleaning contractor. The HVAC system cleaning will also include cleaning of the existing ductwork. Coordinate the phasing of the HVAC system cleaning work with mechanical contractor.

All debris removed during cleaning shall be collected and precautions must be taken to ensure that debris is not otherwise dispersed outside the HVAC system during the cleaning process. Where the Particulate Collection Equipment is exhausting inside the building, HEPA filtration with 99.97% collection efficiency for 0.3-micron size (or greater) particles shall be used. When the Particulate Collection Equipment is exhausting outside the building, Mechanical Cleaning operations shall be undertaken only with Particulate Collection Equipment in place, including adequate filtration to contain Debris removed from the HVAC system. When the Particulate Collection Equipment is exhausting outside the building, precautions shall

be taken to locate the equipment down wind and away from all air intakes and other points of entry into the building being cleaned, or any other adjacent buildings. In addition, measures shall be employed to control odors and/or mist vapors during the cleaning process.

Cleaning methods shall be employed such that all HVAC system components must be Visibly Clean as defined in applicable standards (see NADCA Standards). Upon completion, all components must be returned to those settings recorded just prior to cleaning operations. Dampers and any air-directional mechanical devices inside the HVAC system must have their position marked prior to cleaning and, upon completion, must be restored to their marked position.

The contractor shall utilize service openings, as required for proper cleaning, at various points of the HVAC system for physical and mechanical entry, and inspection. The contractor shall utilize the existing service openings already installed in the HVAC system where possible. Other openings shall be created where needed and they must be created so they can be sealed in accordance with industry codes and standards. Where new openings are created, opening closures must not significantly hinder, restrict, or alter the airflow within the system. In addition, closures must be properly insulated to prevent heat loss/gain or condensation on surfaces within the system. Openings must not compromise the structural integrity of the system. Construction techniques used in the creation of openings should conform to requirements of applicable building and fire codes, and applicable NFPA, SMACNA and NADCA Standards. Cutting service openings into flexible duct is not permitted. Flexible duct shall be disconnected at the ends as needed for proper cleaning and inspection. All service openings capable of being re-opened for future inspection or remediation shall be clearly marked and shall have their location recorded in the project as-built drawings.

The contractor shall clean all air distribution devices described in the scope of work.

Source Removal Cleaning Methods: The HVAC system shall be cleaned using Source Removal mechanical cleaning methods designed to extract contaminants from within the HVAC system and safely remove contaminants from the facility. It is the contractor's responsibility to select Source Removal methods that will render the HVAC system Visibly Clean and capable of passing cleaning verification methods (See applicable NADCA Standards) and other specified tests, in accordance with all general requirements. No cleaning method, or combination of methods, shall be used which could potentially damage components of the HVAC system or negatively alter the integrity of the system. All methods used shall incorporate the use of vacuum collection devices that are operated continuously during cleaning. A vacuum device shall be connected to the downstream end of the section being cleaned through a predetermined opening. The vacuum collection device must be of sufficient power to render all areas being cleaned under negative pressure, such that containment of debris and the protection of the indoor environment are assured.

All methods require mechanical agitation devices to dislodge debris adhered to interior HVAC system surfaces, such that debris may be safely conveyed to vacuum collection devices. Acceptable methods will include those, which will not potentially damage the integrity of the ductwork, nor damage porous surface materials such as liners inside the ductwork or system components.

Coil Cleaning: Any cleaning method may be used which will render the Coil Visibly Clean and capable of passing Coil Cleaning Verification (see applicable NADCA Standards). Coil drain pans shall be subject to Non-Porous Surfaces Cleaning Verification. Cleaning methods shall not cause any appreciable damage to, displacement of, inhibit heat transfer, or erosion of the coil surface or fins, and shall conform to coil manufacturer recommendations when available. Coils shall be thoroughly vacuumed to remove any latent residues.

Biocidal agents shall only be applied if active fungal growth is reasonably suspected, or where unacceptable levels of fungal contamination have been verified through testing. If biocides are to be used, the Project Officer must be notified immediately. MSDS sheets for the agents to be used must be provided.

Verification of HVAC System cleanliness will be determined after mechanical cleaning and before the application of any treatment or introduction of any treatment-related substance to the HVAC system, including biocidal agents and coatings.

The HVAC system shall be inspected visually to ensure that no visible contaminants are present. If no contaminants are evident through visual inspection, the HVAC system shall be considered clean. The Project Officer reserves the right to further verify system cleanliness through Surface Comparison Testing or the NADCA vacuum test specified in the NADCA standards. If visible contaminants are evident through visual inspection, those portions of the system where contaminants are visible shall be re-cleaned and subjected to re-inspection for cleanliness.

### 3.7 FIELD TRAINING

The Contractor shall conduct a training course for operating and maintenance personnel as designated by the Contracting Officer. Training shall be provided for a period of 16 hours of normal working time and shall start after the system is functionally complete but prior to the performance tests. The field instruction shall cover all of the items contained in the approved Operating and Maintenance Instructions.

-- End of Section --

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## SECTION 15951

## DIRECT DIGITAL CONTROL FOR HVAC

## PART 1 GENERAL

The materials of this Section are part of the overall requirements to comply with the specified level certification of the "Leadership in Energy and Environmental Design" or LEED Green Building Rating System, Version 2.1. The materials to be provided are to meet the guidelines for selection, as available and as part of the total package developed, as defined in Section 00823 LEED CERTIFICATION REQUIREMENTS and Section 01050 SUSTAINABLE DESIGN AND CONSTRUCTION PROCEDURES.

## 1.1 REFERENCES

The publications listed below form a part of this specification to the extent referenced. The publications are referred to in the text by basic designation only.

## AIR MOVEMENT AND CONTROL ASSOCIATION (AMCA)

AMCA 500 (11989; Rev994) Test Methods for Louvers, Dampers and Shutters

## AMERICAN NATIONAL STANDARDS INSTITUTE (ANSI)

ANSI C12.1 (1995) Code for Electricity Metering

## ELECTRONIC INDUSTRIES ALLIANCE (EIA)

EIA ANSI/EIA/TIA-232-F (1997) Interface Between Data Technical Equipment and Data Circuit-Terminating Equipment Employing Serial Binary Data Interchange

## INSTITUTE OF ELECTRICAL AND ELECTRONICS ENGINEERS (IEEE)

IEEE C62.41 (1991; R 1995) Surge Voltages in Low-Voltage AC Power Circuits

IEEE Std 142 (1991) IEEE Recommended Practice for Grounding of Industrial and Commercial Power Systems

## NATIONAL ELECTRICAL MANUFACTURERS ASSOCIATION (NEMA)

NEMA 250 (1997) Enclosures for Electrical Equipment (1000 Volts Maximum)

NEMA ICS 1 (1993) Industrial Controls and Systems

NEMA ST 1 (1988) Specialty Transformers (Except General-Purpose Type)

## NATIONAL FIRE PROTECTION ASSOCIATION (NFPA)

NFPA 90A (1999) Installation of Air Conditioning and Ventilating Systems

## UNDERWRITERS LABORATORIES (UL)

UL 508 (1999) Industrial Control Equipment

UL 555S (1996) Leakage Rated Dampers for Use in Smoke Control Systems

## 1.2 GENERAL REQUIREMENTS

The direct digital control (DDC) shall be a complete system suitable for the heating, ventilating and air-conditioning (HVAC) system. The system shall be an extension of the existing base wide EMCS by Andover Controls Corporation. All installation, wiring and equipment shall be consistent with current site EMCS practices. Service on site response time during the warranty period shall be the site EMCS service standard which is 2 hours. DDC controls provider shall have at time of bid all current business licenses for site location.

## 1.2.1 Nameplates, Lens Caps, and Tags

Nameplates and lens caps bearing legends as shown and tags bearing device-unique identifiers as shown shall have engraved or stamped characters. A plastic or metal tag shall be mechanically attached directly to each device or attached by a metal chain or wire.

## 1.2.2 Verification of Dimensions

After becoming familiar with all details of the work, the Contractor shall verify all dimensions in the field, and shall advise the Contracting Officer of any discrepancy before performing any work.

## 1.2.3 Drawings

Because of the small scale of the drawings, it is not possible to indicate all offsets, fittings, and accessories that may be required. The Contractor shall carefully investigate the mechanical, electrical, and finish conditions that could affect the work to be performed, shall arrange such work accordingly, and shall furnish all work necessary to meet such conditions.

## 1.2.4 Power-Line Surge Protection

Equipment connected to ac circuits shall be protected from power-line surges. Equipment protection shall meet the requirements of IEEE C62.41. Fuses shall not be used for surge protection.

## 1.2.5 Surge Protection for Transmitter and Control Wiring

DDC system control-panel equipment shall be protected against surges induced on control and transmitter wiring installed outside and as shown. The equipment protection shall be tested in the normal mode and in the common mode, using the following two waveforms:

a. A 10-microsecond by 1,000-microsecond waveform with a peak voltage of 1,500 volts and a peak current of 60 amperes.

b. An eight microsecond by 20-microsecond waveform with a peak voltage of 1,000 volts and a peak current of 500 amperes.

#### 1.2.6 System Overall Reliability Requirement

The system shall be configured and installed to yield a mean time between failure (MTBF) of at least 40,000 hours. Each DDC controller shall be designed, configured, installed and programmed to provide for stand alone operation with minimal performance degradation on failure of other system components to which it is connected or with which it communicates.

#### 1.2.7 DDC System Network Accessibility

Where the systems to be controlled by the DDC system are located in multiple mechanical rooms, each mechanical room shall have at least one communication port for the portable workstation/tester. DDC controllers shall be located in the same room as the equipment being controlled or in an adjacent space which has direct access to the equipment room.

#### 1.2.8 System Accuracy and Display

The system shall maintain an end-to-end accuracy for one year from sensor to operator's console display for the applications specified and shall display the value as specified. Each temperature shall be displayed and printed to nearest 0.1 degree F.

##### 1.2.8.1 Space Temperature

Space temperature with a range of 50 to 85 degrees F plus or minus 0.75 degree F for conditioned space; 30 to 130 degrees F plus or minus 1 degree F for unconditioned space.

##### 1.2.8.2 Duct Temperature

Duct temperature with a range of 40 to 140 degrees F plus or minus 2 degrees F.

##### 1.2.8.3 Outside Air Temperature

Outside air (OA) temperature with a range of minus 30 to plus 130 degrees F plus or minus 2 degrees F; with a subrange of 30 to 100 degrees F plus or minus 1 degree F.

##### 1.2.8.4 Relative Humidity

Relative humidity, within a range of 20 to 80 percent, plus or minus 6.0 percent of range (display and print to nearest 1.0 percent).

##### 1.2.8.5 Pressure

Pressure with a range for the specific application plus or minus 2.0 percent of range.

##### 1.2.8.6 KWh and kW Demand

KWh and kW demand with a range for the specific application plus or minus

1.0 percent of reading (display and print to nearest kWh or kW).

#### 1.2.8.7 Analog Value Input

An analog value input to the system's equipment via an AI with a maximum error of 0.50 percent of range, not including the sensor or transmitter error. This accuracy shall be maintained over the specified environmental conditions.

#### 1.3 SUBMITTALS

Government approval is required for submittals with a "G" designation; submittals not having a "G" designation are for information only. When used, a designation following the "G" designation identifies the office that will review the submittal for the Government. The following shall be submitted in accordance with Section 01330 SUBMITTAL PROCEDURES:

##### SD-01 Shop Drawings

##### HVAC Control System; G, PO

Drawings shall be on 34 by 22 inch sheets in the form and arrangement shown. The drawings shall use the same abbreviations, symbols, nomenclature and identifiers shown. Each control system element on a drawing shall have a unique identifier as shown. The HVAC Control System Drawings shall be delivered together as a complete submittal. Deviations must be approved by the Contracting Officer. Drawings shall be submitted along with Submittal SD-01, Data.

a. HVAC Control System Drawings shall include the following:

- Sheet One: Drawing Index, HVAC Control System Legend.
- Sheet Two: Valve Schedule, Damper Schedule.
- Sheet Three: Control System Schematic and Equipment Schedule.
- Sheet Four: Sequence of Operation and Data Terminal Strip Layout.
- Sheet Five: Control Loop Wiring Diagrams.
- Sheet Six: Motor Starter and Relay Wiring Diagram.
- Sheet Seven: Communication Network and Block Diagram.
- Sheet Eight: DDC Panel Installation and Block Diagram.

(Repeat Sheets Four through Seven for each AHU System.)

b. The HVAC Control System Drawing Index shall show the name and number of the building, military site, State or other similar designation, and Country. The Drawing Index shall list HVAC Control System Drawings, including the drawing number, sheet number, drawing title, and computer filename when used. The HVAC Control System Legend shall show generic symbols and the name of devices shown on the HVAC Control System Drawings.

c. The damper schedule shall contain each damper's and each actuator's identifier, nominal and actual sizes, orientation of axis and frame, direction of blade rotation, spring ranges, operation rate, positive positioner ranges, locations of actuators and damper end switches, arrangement of sections in multi-section dampers, and methods of connecting dampers, actuators, and linkages. The Damper Schedule shall include the maximum leakage rate at the operating static-pressure differential. The Damper Schedule shall contain actuator selection data supported by calculations of the torque required to move and seal the dampers, access and clearance requirements. Damper schedules may be submitted in advance but shall be included in the complete submittal.

d. The HVAC control system schematics shall be in the form shown, and shall show all control and mechanical devices associated with the HVAC system. A system schematic drawing shall be submitted for each HVAC system.

e. The HVAC control system equipment Schedule shall be included. All devices shown on the drawings shall have unique identifiers and shall be referenced in the equipment schedule. Information to be included in the equipment schedule shall be the control loop, device unique identifier, device function, setpoint, input range, and additional important parameters (i.e., output range). An equipment schedule shall be submitted for each HVAC system.

f. The HVAC control system sequence of operation shall reflect the language and format of this specification, and shall refer to the devices by their unique identifiers. No operational deviations from specified sequences will be permitted without prior written approval of the Contracting Officer. Sequences of operation shall be submitted for each HVAC control system including each type of terminal unit control system.

g. The HVAC control system wiring diagrams shall be functional wiring diagrams which show the interconnection of conductors and cables to HVAC control panel terminal blocks and to the identified terminals of devices, starters and package equipment. The wiring diagrams shall show necessary jumpers and ground connections. The wiring diagrams shall show the labels of all conductors. Sources of power required for HVAC control systems and for packaged equipment control systems shall be identified back to the panel board circuit breaker number, HVAC system control panel, magnetic starter, or packaged equipment control circuit. Each power supply and transformer not integral to a controller, starter, or packaged equipment shall be shown. The connected volt-ampere load and the power supply volt-ampere rating shall be shown. Wiring diagrams shall be submitted for each HVAC control system.

#### SD-02 Product Data

Service Organizations; G, PO

Six copies of a list of service organizations qualified to service the HVAC control system. The list shall include the service organization name, address, technical point of contact and telephone number, and contractual point of contact and telephone

number.

Equipment Compliance Booklet; G, PO

The HVAC Control System Equipment Compliance Booklet (ECB) shall be in booklet form and indexed, with numbered tabs separating the information on each device. It shall consist of, but not be limited to, data sheets and catalog cuts which document compliance of all devices and components with the specifications. The ECB shall be indexed in alphabetical order by the unique identifiers. Devices and components which do not have unique identifiers shall follow the devices and components with unique identifiers and shall be indexed in alphabetical order according to their functional name. The ECB shall include a Bill of Materials for each HVAC Control System. The Bill of Materials shall function as the Table of Contents for the ECB and shall include the device's unique identifier, device function, manufacturer, model/part/catalog number used for ordering, and tab number where the device information is located in the ECB. The ECB shall be submitted along with Submittal SD-01, Drawings.

Commissioning Procedures; G, PO

Six copies of the HVAC control system commissioning procedures, in booklet form and indexed, 60 days prior to the scheduled start of commissioning. Commissioning procedures shall be provided for each HVAC control system, and for each type of terminal unit control system. The Commissioning procedures shall reflect the format and language of this specification, and refer to devices by their unique identifiers as shown. The Commissioning procedures shall be specific for each HVAC system, and shall give detailed step-by-step procedures for commissioning of the system.

a. The Commissioning procedures shall include detailed, product specific set-up procedures, configuration procedures, adjustment procedures, and calibration procedures for each device. Where the detailed product specific commissioning procedures are included in manufacturer supplied manuals, reference may be made in the HVAC control system commissioning procedures to the manuals.

b. An HVAC control system commissioning procedures equipment list shall be included that lists the equipment to be used to accomplish commissioning. The list shall include manufacturer name, model number, equipment function, the date of the latest calibration, and the results of the latest calibration.

Performance Verification Test Procedures; G, PO

Six copies of the HVAC Control System Performance Verification Test Procedures, in booklet form and indexed, 60 days before the Contractor's scheduled test dates. The performance verification test procedures shall refer to the devices by their unique identifiers as shown, shall explain, step-by-step, the actions and expected results that will demonstrate that the HVAC control system performs in accordance with the sequences of operation, and other contract documents. An HVAC control system performance verification test equipment list shall be included that lists the equipment to be used during performance verification testing. The list shall include manufacturer name, model number, equipment

function, the date of the latest calibration, and the results of the latest calibration.

Training; G

An outline for the HVAC control system training course with a proposed time schedule. Approval of the planned training schedule shall be obtained from the Government at least 60 days prior to the start of the training. Six copies of HVAC control system training course material 30 days prior to the scheduled start of the training course. The training course material shall include the operation manual, maintenance and repair manual, and paper copies of overheads used in the course.

SD-03 Test Reports

Commissioning Report; G, PO

Six copies of the HVAC Control System Commissioning Report, in booklet form and indexed, within 30 days after completion of the system commissioning. The commissioning report shall include data collected during the HVAC control system commissioning procedures and shall follow the format of the commissioning procedures. The commissioning report shall include all configuration checksheets with final values listed for all parameters, setpoints, P, I, D setting constants, calibration data for all devices, results of adjustments, and results of testing.

Performance Verification Test; G, PO

Six copies of the HVAC Control System Performance Verification Test Report, in booklet form and indexed, within 30 days after completion of the test. The HVAC control system performance verification test report shall include data collected during the HVAC control system performance verification test. The original copies of all data gathered during the performance verification test shall be turned over to the Government after Government approval of the test results.

SD-04 Operation and Maintenance Data

Operation Manual; G

Maintenance and Repair Manual; G, PO

Six copies of the HVAC Control System Operation Manual and HVAC Control System Maintenance and Repair Manual, for each HVAC control system, 30 days before the date scheduled for the training course.

1.4 DELIVERY AND STORAGE

Products shall be stored with protection from the weather, humidity and temperature variations, dirt and dust, and other contaminants, within the storage condition limits published by the equipment manufacturer. Dampers shall be stored so that seal integrity, blade alignment and frame alignment are maintained.

1.5 OPERATION MANUAL

An HVAC control system operation manual in indexed booklet form shall be provided for each HVAC control system. The operation manual shall include the HVAC control system sequence of operation, and procedures for the HVAC system start-up, operation and shut-down. The operation manual shall include as-built HVAC control system detail drawings. The operation manual shall include the as-built configuration checksheets, the procedures for changing HVAC control system setpoints, and the procedures for placing HVAC system controllers in the manual control mode.

a. The procedures for changing HVAC control system setpoints shall describe the step-by-step procedures required to change the process variable setpoints, the alarm setpoints, the bias settings, and setpoint reset schedules.

b. The procedures for placing HVAC system controllers in the manual control mode shall describe step-by-step procedures required to obtain manual control of each controlled device and to manually adjust their positions.

#### 1.6 MAINTENANCE AND REPAIR MANUAL

An HVAC control system maintenance and repair manual in indexed booklet form in hardback binders shall be provided for each HVAC control system. The maintenance and repair manual shall include the routine maintenance checklist, a recommended repair methods list, a list of recommended maintenance and repair tools, the qualified service organization list, the as-built commissioning procedures and report, the as-built performance verification test procedures and report, and the as-built equipment data booklet.

a. The routine maintenance checklist shall be arranged in a columnar format. The first column shall list all devices listed in the equipment compliance booklet, the second column shall state the maintenance activity or state no maintenance required, the third column shall state the frequency of the maintenance activity, and the fourth column for additional comments or reference.

b. The recommended repair methods list shall be arranged in a columnar format and shall list all devices in the equipment data compliance booklet and state the guidance on recommended repair methods, either field repair, factory repair, or whole-item replacement.

c. The as-built equipment data booklet shall include the equipment compliance booklet and manufacturer supplied user manuals and information.

d. If the operation manual and the maintenance and repair manual are provided in a common volume, they shall be clearly differentiated and separately indexed.

#### 1.7 MAINTENANCE AND SERVICE

Services, materials and equipment shall be provided as necessary to maintain the entire system in an operational state as specified for a period of one year after successful completion and acceptance of the Performance Verification Test. Impacts on facility operations shall be minimized.

##### 1.7.1 Description of Work

The adjustment and repair of the system shall include the manufacturer's required adjustments of computer equipment, software updates, transmission equipment and instrumentation and control devices.

#### 1.7.2 Personnel

Service personnel shall be qualified to accomplish work promptly and satisfactorily. The Government shall be advised in writing of the name of the designated service representative, and of any changes in personnel.

#### 1.7.3 Scheduled Inspections

Two inspections shall be performed at six-month intervals and all work required shall be performed. Inspections shall be scheduled in June and December. These inspections shall include:

- a. Visual checks and operational tests of equipment.
- b. Fan checks and filter changes for control system equipment.
- c. Clean control system equipment including interior and exterior surfaces.
- d. Check and calibrate each field device. Check and calibrate 50 percent of the total analog points during the first inspection. Check and calibrate the remaining 50 percent of the analog points during the second major inspection. Certify analog test instrumentation accuracy to be twice that of the device being calibrated. Randomly check at least 25 percent of all digital points for proper operation during the first inspection. Randomly check at least 25 percent of the remaining digital points during the second inspection.
- e. Run system software diagnostics and correct diagnosed problems.
- f. Resolve any previous outstanding problems.

#### 1.7.4 Scheduled Work

This work shall be performed during regular working hours, Monday through Friday, excluding legal holidays.

#### 1.7.5 Emergency Service

The Government will initiate service calls when the system is not functioning properly. Qualified personnel shall be available to provide service to the system. A telephone number where the service supervisor can be reached at all times shall be provided. Service personnel shall be at the site within 24 hours after receiving a request for service. The control system shall be restored to proper operating condition within three calendar days after receiving a request for service.

#### 1.7.6 Operation

Scheduled adjustments and repairs shall include verification of the control system operation as demonstrated by the applicable tests of the performance verification test.

#### 1.7.7 Records and Logs

Dated records and logs shall be kept of each task, with cumulative records for each major component, and for the complete system chronologically. A continuous log shall be maintained for all devices. The log shall contain initial analog span and zero calibration values and digital points. Complete logs shall be kept and shall be available for inspection onsite, demonstrating that planned and systematic adjustments and repairs have been accomplished for the control system.

#### 1.7.8 Work Requests

Each service call request shall be recorded as received and shall include the serial number identifying the component involved, its location, date and time the call was received, nature of trouble, names of the service personnel assigned to the task, instructions describing what has to be done, the amount and nature of the materials to be used, the time and date work started, and the time and date of completion. A record of the work performed shall be submitted within 5 days after work is accomplished.

#### 1.7.9 System Modifications

Recommendations for system modification shall be submitted in writing. No system modifications, including operating parameters and control settings, shall be made without prior approval of the Government. Any modifications made to the system shall be incorporated into the operations and maintenance manuals, and other documentation affected.

#### 1.7.10 Software

Updates to the software shall be provided for system, operating and application software, and operation in the system shall be verified. Updates shall be incorporated into operations and maintenance manuals, and software documentation. There shall be at least one scheduled update near the end of the first year's warranty period, at which time the latest released version of the Contractor's software shall be installed and validated.

### 1.8 FACTORY TESTING

The Contractor shall assemble the factory test DDC system as specified and shall perform test to demonstrate that the performance of the system satisfies the requirements of this specification. Model numbers of equipment tested shall be identical to those to be delivered to the site. Original copies of data produced, including results of each test procedure during factory testing shall be delivered to the Government at the conclusion of testing, prior to Government approval of the test. The test results documentation shall be arranged so that commands, responses, and data acquired are correlated in a manner which will allow for logical interpretation of the data.

#### 1.8.1 Factory Test Setup

The factory test setup shall include the following:

- a. Central workstation/tester.
- b. Printer.
- c. DDC test set.

- d. Portable workstation/tester.
- e. Communication links of each type and speed including MODEMs.
- f. Dial-up MODEM.
- g. Software.

## PART 2 PRODUCTS

### 2.1 GENERAL EQUIPMENT REQUIREMENTS

Units of the same type of equipment shall be products of a single manufacturer. Each major component of equipment shall have the manufacturer's name and address, and the model and serial number in a conspicuous place. Materials and equipment shall be standard products of a manufacturer regularly engaged in the manufacturing of such products, which are of a similar material, design and workmanship. The standard products shall have been in a satisfactory commercial or industrial use for two years prior to use on this project. The two years' use shall include applications of equipment and materials under similar circumstances and of similar size. The two years' experience shall be satisfactorily completed by a product which has been sold or is offered for sale on the commercial market through advertisements, manufacturers' catalogs, or brochures. Products having less than a two-year field service record will be acceptable if a certified record of satisfactory field operation, for not less than 6,000 hours exclusive of the manufacturer's factory tests, can be shown. The equipment items shall be supported by a service organization. Items of the same type and purpose shall be identical, including equipment, assemblies, parts and components. Automatic temperature controls shall be direct digital controls that will provide the required sequence of operation.

#### 2.1.1 Electrical and Electronic Devices

Electrical, electronic, and electropneumatic devices not located within a DDC panel shall have a NEMA ICS 1 enclosure in accordance with NEMA 250 unless otherwise shown.

#### 2.1.2 Standard Signals

~~Except for air distribution terminal unit control equipment, the output of all analog transmitters and the analog input and output of all DDC controllers shall be 4 to 20 mA dc signals. The signal shall originate from current sourcing devices and shall be received by current sinking devices. Analog signal shall be 4-20 MA or 0-10 VDC as required.~~

#### 2.1.3 Ambient Temperature Limits

DDC panels shall have ambient condition ratings of 35 to 120 degrees F and 10 to 95 percent relative humidity, noncondensing. Devices installed outdoors shall operate within limit ratings of minus 35 to plus 150 degrees F. Instrumentation and control elements shall be rated for continuous operation under the ambient environmental temperature, pressure, humidity, and vibration conditions specified or normally encountered for the installed location.

#### ~~2.1.4 Year 2000 Compliance~~

~~All equipment and software shall be Year 2000 compliant and shall be able to accurately process date/time data (including, but not limited to, calculating, comparing, and sequencing) from, into, and between the twentieth and twenty first centuries, including leap year calculations, when used in accordance with the product documentation provided by the contractor, provided that all products (e.g. hardware, software, firmware) used in combination with other information technology, shall accurately process date/time data if other information technology properly exchanges date/time data with it.~~

## 2.2 WIRING

### 2.2.1 Terminal Blocks

Terminal blocks shall be insulated, modular, feed-through, clamp style with recessed captive screw-type clamping mechanism, shall be suitable for rail mounting, and shall have end plates and partition plates for separation or shall have enclosed sides.

### 2.2.2 Control Wiring for 24-Volt Circuits

Control wiring for 24-volt circuits shall be 18 AWG minimum, stranded copper and shall be rated for 300-volt service.

### 2.2.3 Wiring for 120-Volt Circuits

Wiring for 120-volt circuits shall be 18 AWG minimum, stranded copper and shall be rated for 600-volt service.

### 2.2.4 Instrumentation Cable

Instrumentation cable shall be 18-22 AWG, stranded copper, single- or multiple-twisted, minimum 2 inch lay of twist, 100 percent shielded pairs, and shall have a 300-volt insulation. ~~Each wire pair~~ shall have a 20 AWG tinned-copper drain wire as required and individual overall pair insulation. Cables shall have an overall aluminum-polyester or tinned-copper cable-shield tape, overall 20 AWG tinned-copper cable drain wire as required, and overall cable insulation.

### 2.2.5 Transformers

Step down transformers shall be utilized where control equipment operates at lower than line circuit voltage. Transformers, other than transformers in bridge circuits, shall have primaries wound for the voltage available and secondaries wound for the correct control circuit voltage. Transformer shall be sized so that the connected load is 80 percent of the rated capacity or less. Transformers shall conform to UL 508 and NEMA ST 1.

## 2.3 ACTUATORS

Actuators shall be electronic and shall be provided with mounting and connecting hardware. Actuators shall fail to their spring-return positions as required on signal or power failure. The actuator stroke shall be limited in the direction of power stroke by an adjustable stop. Actuators shall have a visible position indicator. Actuators shall smoothly open or close the devices to which they are applied and shall have a full stroke response time of 90 seconds or less. Electronic actuators used in sequencing applications shall have an adjustable operating range and start point. 3 point floating actuators are acceptable when OSA or fail safe

situations are not involved.

## 2.4 DAMPERS

### 2.4.1 Damper Assembly

A single damper section shall have blades no longer than 48 inches and shall be no higher than 72 inches. Maximum damper blade width shall be 8 inches. Larger sizes shall be made from a combination of sections. Dampers shall be steel, or other materials where shown. Flat blades shall be made rigid by folding the edges. Blade-operating linkages shall be within the frame so that blade-connecting devices within the same damper section shall not be located directly in the air stream. Damper axles shall be 0.5 inch minimum, plated steel rods supported in the damper frame by stainless steel or bronze bearings. Blades mounted vertically shall be supported by thrust bearings. Pressure drop through dampers shall not exceed 0.04 inch water gauge at 1,000 feet per minute in the wide-open position. Frames shall not be less than 2 inches in width. Dampers shall be tested in accordance with AMCA 500.

### 2.4.2 Operating Links

Operating links external to dampers, such as crankarms, connecting rods, and line shafting for transmitting motion from damper actuators to dampers, shall withstand a load equal to at least twice the maximum required damper-operating force. Rod lengths shall be adjustable. Links shall be brass, bronze, zinc-coated steel, or stainless steel. Working parts of joints and clevises shall be brass, bronze, or stainless steel. Adjustments of crankarms shall control the open and closed positions of dampers. Use line shafts for direct actuator installation and avoid linkages.

### 2.4.3 Damper Types

Dampers shall be parallel-blade type ~~where the airflow discharges into a free space.~~ Use opposed blades when other system components, such as coils, are downstream.

#### 2.4.3.1 Outside Air, Return Air, and Relief Air Dampers

Outside air, return air and relief air dampers shall be provided where shown. Blades shall have interlocking edges and shall be provided with compressible seals at points of contact. The channel frames of the dampers shall be provided with jamb seals to minimize air leakage. Dampers shall not leak in excess of 20 cfm per square foot at 4 inches water gauge static pressure when closed. Seals shall be suitable for an operating temperature range of minus 40 to plus 200 degrees F. Dampers shall be rated at not less than 2,000 feet per minute air velocity. Dampers shall be opposed blade.

#### 2.4.3.2 Smoke Dampers

Smoke-damper and actuator assembly required per NFPA 90A shall meet the Class II leakage requirements of UL 555S. Dampers shall be rated at not less than 2000 fpm air velocity.

#### 2.4.4 Damper End Switches

Each end switch shall be a hermetically sealed switch with a trip lever and

over-travel mechanism. The switch enclosure shall be suitable for mounting on the duct exterior and shall permit setting the position of the trip lever that actuates the switch. The trip lever shall be aligned with the damper blade.

## 2.5 INSTRUMENTATION

### 2.5.1 Measurements

Transmitters shall be calibrated to provide the following measurements, over the indicated ranges, for an output of 4 to 20 mAdc or 0-10 VDC as required:

- a. Conditioned space temperature, from 50 to 85 degrees F.
- b. Duct temperature, from 40 to 140 degrees F.
- c. High-temperature hot-water temperature, from 200 to 500 degrees F.
- d. Outside-air temperature, from minus 30 to 130 degrees F.
- e. Relative humidity, 0 to 100 percent for space and duct high-limit applications.
- f. Pitot-tube air-flow measurement station and transmitter, from 0 to 0.1 inch water gauge for flow velocities of 700 to 1200 fpm, 0 to 0.25 inch water gauge for velocities of 700 to 1800 fpm, or 0 to 0.5 inch water gauge for velocities of 700 to 2500 fpm.
- g. Electronic air-flow measurement station and transmitter, from 125 to 2500 fpm.

### 2.5.2 Temperature Instruments

#### 2.5.2.1 ~~Resistance Temperature Detectors (RTD)~~ Temperature Sensors

~~Temperature sensors shall be 10,000 ohms @ 70 degrees F thermistors with 0.1% accuracy. 3 or 4 wire RTD. Can be duct, wall or well mounted. Each RTD shall be platinum with a tolerance of 0.54 degrees F at 32 degrees F with a temperature coefficient of resistance (TCR) of .00214 ohms/ohm/deg F and shall be encapsulated in epoxy, series 300 stainless steel, anodized aluminum, or copper. Each RTD shall be furnished with an RTD transmitter as specified, integrally mounted unless otherwise shown.~~

#### 2.8.2.3 ~~RTD Transmitter~~

~~The RTD transmitter shall match the resistance range of the RTD. The transmitter shall be a two wire, loop powered device. The transmitter shall produce a linear 4 to 20 mAdc output corresponding to the required temperature measurement. The output error shall not exceed 0.1 percent of the calibrated measurement.~~

### 2.5.3 Relative Humidity Instruments

A relative-humidity instrument for indoor application shall have a measurement range from 0 to 100 percent relative-humidity and be rated for operation at ambient air temperatures within the range of 25 to 130 degrees F. It shall be capable of being exposed to a condensing air stream

(100 percent RH) with no adverse effect to the sensor's calibration or other harm to the instrument. The instrument shall be of the wall-mounted or duct-mounted type, as required by the application, and shall be provided with any required accessories. The instrument (sensing element and transmitter) shall be a two-wire, loop-powered device and shall have an accuracy of plus or minus three percent of full scale within the range of 20 to 80 percent relative humidity. The instrument shall have a typical long-term stability of 1 percent or less drift per year. The transmitter shall convert the sensing element's output to a linear 4-20 mAdc output signal in proportion to the measured relative-humidity value. The transmitter shall include offset and span adjustments.

#### 2.5.4 Differential Pressure Instruments

The instrument shall be a pressure transmitter with an integral sensing element. The instrument over pressure rating shall be 300 percent of the operating pressure. The sensor/transmitter assembly accuracy shall be plus or minus two percent of full scale. The transmitter shall be a two-wire, loop-powered device. The transmitter shall produce a linear 4-to-20 mAdc output corresponding to the required pressure measurement.

#### 2.5.5 Sunshields

Sunshields for outside air temperature sensing elements shall prevent the sun from directly striking the temperature sensing elements. The sunshields shall be provided with adequate ventilation so that the sensing element responds to the ambient temperature of the surroundings. The top of each sunshield shall have a galvanized metal rainshield projecting over the face of the sunshield. The sunshields shall be painted white.

### 2.6 THERMOSTATS

Thermostat ranges shall be selected so that the setpoint is adjustable without tools between plus or minus 10 degrees F of the setpoint shown. Thermostats shall be electronic.

#### 2.6.1 Modulating Room Thermostats

Modulating room thermostats shall have either one output signal, two output signals operating in unison, or two output signals operating in sequence, as required for the application. Each thermostat shall have an adjustable throttling range of 4 to 8 degrees F for each output. Room thermostats shall be enclosed with separate locking covers (guards) where indicated on the plans.

### 2.7 CONTROL DEVICES AND ACCESSORIES

#### 2.7.1 Relays

Control relay contacts shall have utilization category and ratings selected for the application, with a minimum of two sets of contacts (two normally open, two normally closed) enclosed in a dustproof enclosure. Relays shall be rated for a minimum life of one million operations. Operating time shall be 20 milliseconds or less. Relays shall be equipped with coil transient suppression devices to limit transients to 150 percent of rated coil voltage. Time delay relays shall be 2PDT with eight-pin connectors, dust cover, and a matching rail-mounted socket. Adjustable timing range shall be 0 to 5 minutes. Power consumption shall not be greater than three watts.

### 2.7.2 Joule or Watthour Meters with Demand Register

Meters shall be in accordance with ANSI C12.1 and shall have pulse initiators for remote monitoring of Watthour consumption and instantaneous demand. Pulse initiators shall consist of form C contacts with a current rating not to exceed two amperes and voltage not to exceed 500 V, with combinations of VA not to exceed 100 VA, and a life rating of one billion operations. Meter sockets shall be in accordance with ANSI C12.1

### 2.7.3 Joule or Watthour Transducers

Watthour transducers shall have an accuracy of plus or minus 0.25 percent for kW and kWh outputs from full lag to full lead power factor. Input ranges for kW and kWh transducers shall be selectable without requiring the changing of current or potential transformers. The output shall be 4 to 20 mA dc.

### 2.7.4 Current Sensing Relays

Current sensing relays shall provide a normally-open contact rated at a minimum of 50 volts peak and 1/2 ampere or 25 VA, noninductive. There shall be a single hole for passage of current carrying conductors. The devices shall be sized for operation at 50 percent rated current based on the connected load. Voltage isolation shall be a minimum of 600 volts.

### 2.7.5 Power-Line Conditioners (PLC)

Power line conditioners shall be furnished for each DDC panel. The PLCs shall provide both voltage regulation and noise rejection. The PLCs shall be of the ferro-resonant design, with no moving parts and no tap switching, while electrically isolating the secondary from the power-line side. The PLCs shall be sized for 125 percent of the actual connected kVA load. Characteristics of the PLC shall be as follows:

a. At 85 percent load, the output voltage shall not deviate by more than plus or minus one percent of nominal when the input voltage fluctuates between minus 20 percent to plus 10 percent of nominal.

b. During load changes of zero to full load, the output voltage shall not deviate by more than plus or minus three percent of nominal voltage. Full correction of load switching disturbances shall be accomplished within five cycles, and 95 percent correction shall be accomplished within two cycles of the onset of the disturbance.

c. Total harmonic distortion shall not exceed 3-1/2 percent at full load.

### 2.7.6 Gas Consumption Meter

Furnish gas consumption meters where shown on the plans. Meters shall be UL listed for the application and location (indoor/outdoor) of the device. Meter shall measure instantaneous gas volume being consumed and accumulated gas consumption by month. Accuracy of devices shall be 2% and sized to accommodate the predicted gas flow and pressure.

## 2.8 DIRECT DIGITAL CONTROL (DDC) HARDWARE

All functions, constraints, data base parameters, operator developed

programs and any other data shall be downloadable from a portable workstation/tester or the central workstation/tester to network control panels, RIU's, universal programmable controllers, and unitary controllers.

Download shall be accomplished through both the primary network and the local DDC portable workstation/tester port.

### 2.8.1 Network Control Panel

Network control panels shall be microcomputer-based with sufficient memory provided to perform all specified and shown network control panel functions and operations, including spare capacity for all spares and its I/O functions specified. Each network control panel and remote I/O units (RIU) shall have a minimum of 10% of its I/O functions as spare capacity but not less than 2 of each type used in each. The type of spares shall be in the same proportion as the implemented I/O functions on the panel, but in no case shall there be less than two spare points of each type. The panel I/O functions shall be furnished complete, with no changes or additions necessary to support implementation of spare functions. Output relays associated with digital signals shall be considered part of the I/O function, whether physically mounted in the enclosure or separately mounted. Implementation of spare points shall necessitate only providing the additional field sensor or control device, field wiring including connection to the system, and point definition assignment by the operator using the central workstation/tester or portable workstation/tester. The panel shall contain all necessary I/O functions to connect to field sensors and control panels. I/O function operation shall be fully supervised to detect I/O function failures. Network control panels shall operate in an independent stand-alone mode, which is defined as all network control panel operations performed by the network control panel without any continuing input from other Direct digital controls or portable workstation/tester. The network control panel shall be capable of controlling a mix of at least 32 RIUs, unitary controllers, and universal programmable controllers.

#### 2.8.1.1 Integral Features

The network control panel shall include:

- a. Main power switch.
- b. Power on indicator.
- c. Portable workstation/tester port, connector, and if necessary power supply.
- d. Manufacturers control network port.
- e. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the field panel, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the panel for further processing.
- f. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.
- g. An intrusion detection device, connected as an alarm.

### 2.8.1.2 Communication Interfaces

The following communication capabilities shall function simultaneously.

a. Manufacturers Control Network. Manufacturers control network communications interfaces for each data transmission systems (DTS) circuit between network control panels and RIUs, unitary controllers, and universal programmable controllers, shall be provided. Communication interfaces shall be provided between each network control panel and associated I/O functions. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the network control panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. Network control panel workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel.

c. Primary Network Port. The network control panel shall either have a built in primary network Port or be capable of accepting a primary network port expansion card for future networking to a base wide utility monitoring and control system (UMCS). The primary network port expansion card shall be either Ethernet (IEEE802.3) or ARCNET.

### 2.8.1.3 Memory and Real Time Clock (RTC) Backup

The network control panel memory and real time clock functions shall continue to operate for a minimum of 72 hours in the event of a power failure. If rechargeable batteries are provided, automatic charging of batteries shall be provided. Whenever a either a permanent workstation/tester or portable workstation/tester is monitoring the network control panel, a low battery alarm message shall be sent to it.

### 2.8.1.4 Duplex Outlet

A single phase, 120 Vac electrical service outlet for use with test equipment shall be furnished either inside or within 6 feet of the network control panel enclosure.

### 2.8.1.5 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each network control panel.

### 2.8.1.6 Failure Mode

Upon failure of the network control panel, either due to failure of the network control panel hardware or of the manufacturers control network, the network control panel shall revert to the failure mode as shown.

a. Manufacturers Control Network Failure: Upon failure of the manufacturers control network, the network control panel shall operate in an independent stand-alone mode.

b. Network Control Panel Hardware Failure: Upon failure of the network control panel hardware, the network control panel shall cease operation and stop communications with other network control panels, RIUs, unitary controllers and universal programmable controllers connected to the

affected network control panel. The affected network control panel shall respond to this failure as specified and shown.

### 2.8.2 RIU

The RIU shall be functionally a part of the network control panel as specified, but may be remotely located from the network control panel and communicate over a dedicated communication circuit. When remotely located, the I/O functions shall be subject to the same requirements as for the network control panel hardware. RIUs shall be used to connect remote inputs and outputs to a network control panel and shall contain all necessary I/O functions to connect to field sensors and control devices. RIU operation shall be fully supervised by the network control panel to detect failures. Each RIU shall have a minimum of 10 % of its I/O functions as spare capacity. The type of spares shall be in the same proportion as the implemented I/O functions on the RIU, but in no case shall there be less than two spare points of each type. The RIU shall be furnished complete, with no changes or additions necessary to support implementation of spare functions. Output relays associated with digital signals shall be considered part of the I/O function, whether physically mounted in the enclosure or separately mounted. Implementation of spare points by others shall require only providing the additional field sensor or control device, field wiring including connection to the system, and point definition assignment by the operator. The RIU shall either report the status of all connected points on each scan, or report the status of all points which have changed state or value since the previous scan.

#### 2.8.2.1 Integral Features

The RIU shall include:

- a. Main power switch.
- b. Power on indicator.
- c. Portable workstation/tester port, connector, and if necessary power supply.
- d. Manufacturers control network port.
- e. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the RIU, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the RIU for further processing.
- f. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.
- g. An intrusion detection device, connected as an alarm.

#### 2.8.2.2 Duplex Outlet

A single phase, 120 Vac electrical service outlet for use with test equipment shall be furnished either inside or within 6 feet of the RIU.

#### 2.8.2.3 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each RIU.

#### 2.8.2.4 Failure Mode

Upon failure of the RIU, either due to failure of the RIU hardware or of the DTS, the RIU shall revert to the failure mode shown.

#### 2.8.3 Universal Programmable Controller (UPC)

The universal programmable controller shall be a microprocessor based controller designed and programmed to control and monitor systems as shown.

Resident programs shall be contained in reprogrammable nonvolatile memory. Each universal programmable controller shall contain necessary power supplies, transformers, memory, I/O functions and communications interfaces necessary to perform its required functions and to provide control and monitoring of connected equipment and devices. It shall contain all necessary I/O functions to connect to field sensors and controls. I/O operation shall be fully supervised to detect I/O function failures. It shall provide for operation as a device connected to the system via the manufacturers control network.

##### 2.8.3.1 Integral Features

The universal programmable controller shall include as a minimum:

- a. Main power switch.
- b. Power on indicator.
- c. Portable workstation/tester port, connector, and if necessary power supply.
- d. Manufacturers control network port.
- e. I/O functions
  - (1) 8 DI
  - (2) 4 DO
  - (3) 8 AI
  - (4) 4 AO
  - (5) 1 PA
- f. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the universal programmable controller, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the panel for further processing.
- g. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.

### 2.8.3.2 Communication Interfaces

The UPC shall have the following communication capabilities which shall function simultaneously.

a. Manufacturers Control Network. The manufacturers control network communications interface for a data transmission systems (DTS) circuit between the UPC and a network control panels shall be provided. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the UPC Panel enclosure.

b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. A UPC workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel.

### 2.8.3.3 Memory and RTC Backup

The UPC memory and real time clock functions shall continue to operate for a minimum of 72 hours in the event of a power failure. If rechargeable batteries are provided, automatic charging of batteries shall be provided. Whenever either a permanent workstation/tester or portable workstation/tester is monitoring the network control panel, a low battery alarm message shall be sent to it.

### 2.8.3.4 Specific Requirements

Each universal programmable controller shall be accessible for purposes of application selection, control parameters, set point adjustment, and monitoring from any DDC controller connected to the same manufacturers control network as the universal programmable controller. This shall be done using a portable workstation/tester connected to a portable workstation/tester port either directly or via modem.

### 2.8.3.5 Locking Enclosures

Locking type mounting cabinets with common keying shall be furnished for each enclosure.

### 2.8.3.6 Failure Mode

Upon failure of the universal programmable controller, it shall revert to the failure mode of operation as shown.

### 2.8.4 Unitary Controller

The unitary controller shall be a microprocessor based, stand-alone, dedicated purpose controller, communicating with the network control panel, designed and programmed to control air distribution system mixing boxes, terminal units, heat pumps, fan coil units, self-contained DX units or VAV boxes as shown. Each unitary controller shall contain resident programs in nonvolatile memory for each specific application implemented. Each unitary controller shall contain necessary power supplies, transformers, memory, I/O functions and communications interfaces necessary to perform its required functions and to provide control and monitoring of connected equipment and devices. It shall contain all necessary I/O functions to connect to field sensors and controls. I/O operation shall be fully

supervised to detect I/O function failures and shall provide for operation as a device connected to the network control panel via the manufacturers control network.

#### 2.8.4.1 Integral Features

The unitary controller shall include:

- a. Main power switch.
- b. Power on indicator.
- c. Portable workstation/tester port, connector, and power supply.
- d. Manufacturers control network port.
- e. All I/O functions required to implement the requirements as shown.
- f. On-Off-Auto switches for each DO which controls a device. These switches shall be mounted in the field panel, with the exception of motors, for which the switch shall be mounted at the motor control center. On-Off-Auto switches are not required for DO associated with a status or alarm such as pilot lights. The status of these switches shall be available to the panel for further processing.
- g. Minimum-Maximum-Auto switches, or Auto-Manual switches with manual output override, for each AO. The status of these shall be available to the panel for further processing.

#### 2.8.4.2 Communication Interfaces

The unitary controller shall have the following communication capabilities which shall function simultaneously.

- a. Manufacturers Control Network. The manufacturers control network communications interface for a data transmission systems (DTS) circuit between the unitary controller and a network control panel shall be provided. The DTS will provide for transmission speeds necessary to comply with performance requirements specified. DTS equipment shall be installed in the unitary control panel enclosure.
- b. Portable Workstation/Tester Port. A communications port for interfacing to a portable workstation/tester shall be provided. A unitary controller workstation/tester port other than RS-232, shall be converted to RS-232, including cabling and power supply, and shall be permanently installed in the panel. For unitary controller applications where the controller is not mounted in an enclosure, such as for fan-coil units or VAV terminal units, a portable conversion device for an RS-232 connection to the portable workstation/tester may be provided.

#### 2.8.4.3 Specific Requirements

New and existing air distribution units shall be controlled by field installed unitary controllers.

- a. Accessibility and Interfaces: Each unitary controller shall be accessible for purposes of application selection, control parameters, set point adjustment, and monitoring using a portable workstation/tester connected to the manufacturers control network. They shall also be

accessible with a portable workstation/tester connected to the unitary controller portable workstation/tester port.

b. Air Distribution Unit Controls: A room temperature sensor, damper actuators, and an adjustable microprocessor-based controller. The controller shall operate the dampers for cooling and heating and provide control outputs for duct heating coil if applicable. This controller capability shall allow the sequencing of the dampers and the heating section, and cooling section to maintain conditions in the space.

#### 2.8.4.4 Failure Mode

Upon failure of the unitary controller, it shall revert to the failure mode of operation as shown.

#### 2.8.5 I/O Functions

##### 2.8.5.1 DDC Hardware I/O Functions

I/O Functions shall be provided as part of the DDC system and shall be in accordance with the following:

a. The analog input (AI) function shall monitor each analog input, perform A-to-D conversion, and hold the digital value in a buffer for interrogation. The A-to-D conversion shall have a minimum resolution of 10 bits plus sign. Signal conditioning shall be provided for each analog input. Analog inputs shall be individually calibrated for zero and span, in hardware or in software. The AI shall incorporate common mode noise rejection of 50 dB from 0 to 100 Hz for differential inputs, and normal mode noise rejection of 20 dB at 60 Hz from a source impedance of 10,000 ohms. Input ranges shall be within the range of 4-to-20 mAdc or 0-10 VDC.

b. The analog output (AO) function shall accept digital data, perform D-to-A conversion, and output a signal within the range of 4-to-20 mAdc or 0-10 VDC. D-to-A conversion shall have a minimum resolution of eight bits plus sign. Analog outputs shall be individually calibrated for zero and span. Short circuit protection on voltage outputs and open circuit protection on current outputs shall be provided.

c. The digital input (DI) function shall accept on-off, open-close, or other change of state (two state data) indications. Isolation and protection against an applied steady-state voltage up to 180 Vac peak shall be provided.

d. The digital output (DO) function shall provide contact closures for momentary and maintained operation of output devices. Closures shall have a minimum duration of 0.1 second. DO relays shall have an initial breakdown voltage between contacts and coil of at least 500 V peak. Electromagnetic interference suppression shall be furnished on all output lines to limit transients to nondamaging levels. Protection against an applied steady-state voltage up to 180 Vac peak shall be provided. Minimum contact rating shall be one ampere at 24 Vac. Key locked HOA switches shall be provided for manual override of each digital output. Feedback shall be provided to the system as to the status of the output (manual control or automatic). Switches shall be common keyed.

e. The pulse accumulator function shall have the same characteristics as the DI. In addition, a buffer shall be provided to totalize pulses and allow for interrogation by the DDC system. The pulse accumulator shall

accept rates up to 20 pulses per second. The totalized value shall be reset to zero upon operator's command.

f. Signal conditioning for sensors shall be provided as specified.

g. The binary coded decimal (BCD) function: The BCD function shall have the same characteristics as the DI, except that, in addition, a buffer shall be provided to totalize inputs and allow for interrogation by the network control panel. The BCD function shall have 16-channel optically isolated buffered inputs to read four digit numbers. The BCD function shall accumulate inputs at rates up to 10 inputs per second.

#### 2.8.5.2 Failure Mode

Upon failure of the I/O function, including data transmission failure, logic power supply failure, DDC processor malfunction, software failure, interposing relay power failure, or any other failure which prevents stand alone operation of any DDC normally capable of stand alone operation, connected outputs shall be forced to the failure mode shown.

#### 2.8.6 Central Workstation/Tester

A central workstation/tester shall be provided and shall be able to communicate any network control panel via the primary network. The central workstation/tester shall be functionally equivalent to the portable workstation/tester but is intended to be a stationary unit. The central workstation/tester shall consist of a central computer with a nominal ~~1417~~ inch VGA color display, capable of displaying up to 256 colors at a minimum resolution of 640 X 480 pixels, ~~3264~~ bit microprocessor operating at a minimum of ~~400~~ MHZ. The central workstation/tester shall have, as a minimum, a ~~21005~~ MBGB hard drive, ~~3264~~ megabytes of memory, integral pointing device, serial and parallel ports, color VGA video port for an external color monitor, 3.5 inch floppy disk drive, modem, PCMCIA type three slot, CD ROM drive, rechargeable battery, battery charger, 120 Vac power supply and network adapter (Ethernet IEEE802.3 or ARCNET). The central workstation/tester shall:

- a. Run DDC diagnostics.
- b. Load all DDC memory resident programs and information, including parameters and constraints.
- c. Display any AI, DI, AO, DO, or PA point in engineering units for analog points or status for digital points.
- d. Control any AO or DO.
- e. Provide an operator interface, contingent on password level, allowing the operator to use full English language words and acronyms, or an object oriented graphical user interface.
- f. Display database parameters.
- g. Modify database parameters.
- h. Accept DDC software and information for subsequent loading into a specific DDC. Provide all necessary software and hardware required to support this function, including an EIA ANSI/EIA/TIA-232-F port.

- i. Disable/enable each DDC.
- j. Perform all workstation functions as specified.

#### 2.8.7 Data Terminal Cabinet (DTC)

The DTC shall be an independent metallic enclosure not physically part of the network control panel/RIU as shown. The DTC shall be sized to accommodate the number of I/O functions required for each network control panel/RIU, including installed spares, plus 10% expansion for each type of I/O function provided. The DTC shall be divided into analog input and output groups and digital input and output groups. The DTC shall be provided with double sided screw type terminal strips. One side of the terminal strip shall be used for termination of field wiring from instrumentation-mentation and controls. The other side shall be used to connect the DTC to the network control panel/RIU. Terminal strips shall have individual terminal identification numbers. The DTC shall be a locking type mounting enclosure, with common keying and door switch wired to an input for intrusion alarm annunciation at the central station. DTC keying shall be identical to network control panel/RIU keying.

#### 2.9 DDC SOFTWARE

All DDC software described in this specification shall be furnished as part of the complete DDC System.

##### 2.9.1 Operating System

Each DDC shall contain an operating system that controls and schedules that DDC's activities in real time. The DDC shall maintain a point database in its memory that includes all parameters, constraints, and the latest value or status of all points connected to that DDC. The execution of DDC application programs shall utilize the data in memory resident files. The operating system shall include a real time clock function that maintains the seconds, minutes, hours, date and month, including day of the week. Each DDC real time clock shall be automatically synchronized with the network control panel real time clock at least once per day to plus or minus 10 seconds. When the network control panel is connected to a central workstation/tester, the network control panel RTC shall be updated by the central workstation/tester RTC. The time synchronization shall be accomplished without operator intervention and without requiring system shutdown. The operating system shall allow loading of software, data files data entry, and diagnostics from the central workstation/tester both locally through the central workstation/tester port and remotely through a network control panel and the manufacturers control network.

##### 2.9.1.1 Startup

The DDC shall have startup software that causes automatic commencement of operation without human intervention, including startup of all connected I/O functions. A DDC restart program based on detection of power failure at the DDC shall be included in the DDC software. Upon restoration of power to the DDC, the program shall restart equipment and restore loads to the state at time of power failure, or to the state as commanded by time programs or other overriding programs. The restart program shall include start time delays between successive commands to prevent demand surges or overload trips. The startup software shall initiate operation of self-test diagnostic routines. Upon failure of the DDC, if the database and application software are no longer resident or if the clock cannot be read,

the DDC shall not restart and systems shall remain in the failure mode indicated until the necessary repairs are made. If the database and application programs are resident, the DDC shall resume operation after an adjustable time delay of from 0 to 600 seconds. The startup sequence for each DDC shall include a unique time delay setting for each control output when system operation is initiated.

#### 2.9.1.2 Operating Mode

Each DDC shall control and monitor functions as specified, independent of communications with other DDC. This software shall perform all DDC functions and DDC resident application programs as specified using data obtained from I/O functions and based upon the DDC real time clock function. When communications circuits between the DDC are operable, the DDC shall obtain real time clock updates and any required global data values transmitted from other network control panels. The DDC software shall execute commands after performing constraints checks in the DDC. Status and analog values, including alarms and other data shall be transmitted from other network control panels when communications circuits are operable. If communications are not available, each DDC shall function in stand-alone mode and operational data, including the latest status and value of each point and results of calculations, normally transmitted from other network control panels shall be stored for later transmission to the network control panel. Storage for the latest 256 values shall be provided at each network control panel. Each DDC shall accept software downloaded from the network control panel. Constraints shall reside at the DDC.

#### 2.9.1.3 Failure Mode

Upon failure for any reason, each DDC shall perform an orderly shutdown and force all DDC outputs to a predetermined (failure mode) state, consistent with the failure modes shown and the associated control device.

#### 2.9.2 Functions

The Contractor shall provide software necessary to accomplish the following functions, as appropriate, fully implemented and operational, within each network control panel, RIU, unitary controller and universal programmable controller.

- a. Scanning of inputs.
- b. Control of outputs.
- c. Reporting of analog changes outside a selectable differential.
- d. Reporting of unauthorized digital status.
- e. Reporting of alarms automatically to network control panel.
- f. Reporting of I/O status to network control panel upon request.
- g. Maintenance of real time, updated by the network control panel at least once a day.
- h. Communication with the network control panel.
- i. Execution of DDC resident application programs.

- j. Averaging or filtering of AIs.
- k. Constraints checks (prior to command issuance).
- l. Diagnostics.
- m. Portable workstation/tester operation as specified.
- n. Reset of PA by operator based on time and value.

#### 2.9.2.1 Analog Monitoring

The system shall measure and transmit analog values including calculated analog points. An analog change in value is defined as a change exceeding a preset differential value as specified. The record transmitted for each analog value shall include a readily identifiable flag which indicates the abnormal status of the value when it deviates from operator selectable upper and lower analog limits. Analog values shall be expressed in proper engineering units with sign. Engineering units conversions shall be provided for each measurement. Each engineering units conversion set shall include range, span, and conversion equation. A vocabulary of engineering unit descriptors shall be provided, using at least three alphanumeric characters to identify information in the system. The system shall support 255 different engineering units.

#### 2.9.2.2 Logic (Virtual) Points

Logic (virtual) points shall be software points entered in the point database which are not directly associated with a physical I/O function. Logic (virtual) points shall be analog or digital points created by calculation from any combination of digital and analog points, or other data having the properties of real points, including alarms, without the associated hardware. Logic (virtual) points shall be defined or calculated and entered into the database by the Contractor. The calculated analog point shall have point identification in the same format as any other analog point. The calculated point shall be used in any program where the real value is not obtainable directly. Constants used in calculations shall be changeable on-line by the operator. Calculated point values shall be current for use by the system within 10 seconds of the time of any input changes.

#### 2.9.2.3 State Variables

If an analog point represents more than two (up to eight) specific states, each state shall be nameable. For example, a level sensor shall be displayed at its measured engineering units plus a state variable with named states usable in programs or for display such as low alarm/low/normal/high/high alarm.

#### 2.9.2.4 Analog Totalization

Any analog point shall be operator assignable to the totalization program. Up to eight analog values shall be totalized within a selectable time period. At the end of the period, the totals shall be stored. Totalization shall then restart from zero for the next time period. The program shall keep track of the peak and total value measured during the current period and for the previous period. The operator shall be able to set or reset each totalized value individually. The time period shall be able to be operator defined, modified or deleted on-line.

#### 2.9.2.5 Energy Totalization

The system shall calculate the heat energy in Btus, for each energy source consumed by the mechanical systems specified, totalize the calculated Btus, the instantaneous rate in Btus per hour, and store totals in thousands of Btus (MBtu). The Btus calculated shall be totalized for an adjustable time period. The time period shall be defined uniquely for each Btu totalization.

#### 2.9.2.6 Trending

Any analog or calculated point shall be operator assignable to the trend program. Up to eight points shall be sampled at individually assigned intervals, selectable between one minute and two hours. A minimum of the most recent 128 samples of each trended point shall be stored. The sample intervals shall be able to be defined, modified, or deleted on-line.

#### 2.9.3 I/O Point Database/Parameter Definition

Each I/O point shall be defined in a database residing in the DDC. The definition shall include all physical parameters associated with each point. Each point shall be defined and entered into the database by the Contractor, including as applicable:

- a. Name.
- b. Device or sensor type (i.e., sensor, control relay, motors).
- c. Point identification number.
- d. Unit.
- e. Building number.
- f. Area.
- g. Island.
- h. DDC number and channel address.
- i. KW (running).
- j. KW (starting).
- k. Sensor range.
- l. Controller range.
- m. Sensor span.
- n. Controller span.
- o. Engineering units conversion (scale factor).
- p. Setpoint (analog).
- q. High reasonableness value (analog).

- r. Low reasonableness value (analog).
- s. High alarm limit differential (return to normal).
- t. Low alarm limit differential (return to normal).
- u. High alarm limit (analog).
- v. Low alarm limit (analog).
- w. Alarm disable time period upon startup or change of setpoint.
- x. Analog change differential (for reporting).
- y. Alarm class and associated primary message text.
- z. High accumulator limit (pulse).
- aa. Status description.
- bb. Run time target.
- cc. Failure mode as specified and shown.
- dd. Constraints as specified.

#### 2.9.4 Alarm Processing

Each DDC shall have alarm processing software for AI, DI, and PA alarms for all real and virtual points connected to that DDC.

##### 2.9.4.1 Digital Alarms Definition

Digital alarms are those abnormal conditions indicated by DIs as specified and shown.

##### 2.9.4.2 Analog Alarms Definition

Analog alarms are those conditions higher or lower than a defined value, as measured by an AI. Analog readings shall be compared to predefined high and low limits, and alarmed each time a value enters or returns from a limit condition. Unique high and low limits shall be assigned to each analog point in the system. Analog alarm limits shall be stored in the DDC database. Each analog alarm limit shall have an associated unique limit differential specifying the amount by which a variable must return into the proper operating range before being annunciated as a return-to-normal-state. All limits and differentials shall be entered on-line by the operator in limits of the measured variable, without interruption or loss of monitoring of the point concerned. The program shall automatically change the high or low limits or both, of any analog point, based on time scheduled operations as specified, allowing for a time interval before the alarm limit becomes effective. In CPA applications, key the limit to a finite deviation traveling with the setpoint. The system shall automatically suppress analog alarm reporting associated with a digital point when that digital point is turned off.

##### 2.9.4.3 Pulse Accumulator Alarms Definition

Pulse accumulator alarms are those conditions calculated from totalized

values of accumulator inputs or PA input rates that are outside defined limits as specified and shown. PA totalized values shall be compared to predefined limits and alarmed each time a value enters a limit condition. Unique limits shall be assigned to each PA point in the system. Limits shall be stored in the DDC database.

## 2.9.5 Constraints

### 2.9.5.1 Equipment Constraints Definitions

Each control point in the database shall have DDC resident constraints defined and entered by the Contractor, including as applicable:

- a. Maximum starts (cycles) per hour.
- b. Minimum off time.
- c. Minimum on time.
- d. High limit (value in engineering units).
- e. Low limit (value in engineering units).

### 2.9.5.2 Constraints Checks

Control devices connected to the system shall have the DDC memory resident constraints checked before each command is issued to insure that no equipment damage will result from improper operation. Each command shall be executed by the DDC only after all constraints checks have been passed. Each command point shall have unique constraints assigned. High and low "reasonableness" values or one differential "rate-of-change" value shall be assigned to each AI. Values outside the reasonableness limits shall be rejected and an alarm message sent to the network control panel or portable workstation/tester. Status changes and analog point values shall be reported to the workstation upon operator request, such as for reports, alphanumeric displays, graphic displays, and application programs. Each individual point shall be capable of being selectively disabled by the operator from a workstation/tester. Disabling a point shall prohibit monitoring and automatic control of that point.

## 2.9.6 Diagnostics

Each DDC shall have self-test diagnostic routines implemented in firmware. The tests shall include routines that exercise memory. Diagnostic software shall be usable in conjunction with the central workstation/tester and portable workstation/tester. The software shall display messages in English to inform the tester's operator of diagnosed problems.

## 2.9.7 Summer-Winter Operation Monitoring

The system shall provide software to automatically change the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system from summer to winter and vice-versa. The software shall provide automatic commands to applications programs to coordinate proper summer or winter operation. Change over setpoints shall be operator selectable and settable.

## 2.9.8 Control Sequences and Control Loops

Sufficient memory shall be provided to implement the requirements specified and shown for each DDC. Specific functions to be implemented are defined in individual system control sequences and database tables shown in the drawings, and shall include, as applicable, the following:

a. PI Control: This function shall provide proportional control and proportional plus integral control.

b. Two Position Control: This function shall provide control for a two state device by comparing a set point against a process variable and an established deadband.

c. Floating Point Control: This function shall exercise control when an error signal exceeds a selected deadband, and shall maintain control until the error is within the deadband limits.

d. Signal Selection: This function shall allow the selection of the highest or lowest analog value from a group of analog values as the basis of control. The function shall include the ability to cascade analog values so that large numbers of inputs can be reduced to one or two outputs.

e. Signal Averaging: This function shall allow the mathematical calculation of the average analog value from a group of analog values as the basis of control. The function shall include the ability to "weight" the individual analog values so that the function output can be biased as necessary to achieve proper control.

f. Reset Function: This function shall develop an AO based on up to two AIs and one operator specified reset schedule.

g. Cooling/Heating Operation Program: Software shall be provided to change, either automatically or on operator command, the operating parameters, monitoring of alarm limits, and start-stop schedules for each mechanical system where such a change from cooling to heating and vice versa is meaningful. The software shall provide commands to application programs to coordinate cooling or heating mode operation. Software shall automatically switch facilities from cooling to heating, and vice versa, based on schedules or temperatures. All HVAC equipment and systems shall be assigned to the program.

#### 2.9.9 Command Priorities

A scheme of priority levels shall be provided to prevent interaction of a command of low priority with a command of higher priority. The system shall require the latest highest priority command addressed to a single point to be stored for a period of time longer than the longest time constraint in the on and off states, insuring that the correct command shall be issued when the time constraint is no longer in effect or report the rejected command. Override commands entered by the operator shall have higher priority than those emanating from applications programs.

#### 2.9.10 Resident Application Software

The Contractor shall provide resident applications programs to achieve the sequences of operation, parameters, constraints, and interlocks necessary to provide control of the systems connected to the DDC system. Application programs shall be resident and shall execute in the DDC, and shall coordinate with each other, to insure that no conflicts or contentions remain unresolved. The Contractor shall coordinate the application

programs specified with the equipment and controls operation, and other specified requirements. A scheme of priority levels shall be provided to prevent interaction of a command of low priority with a command of higher priority. The system shall require the latest highest priority command addressed to a single point to be stored for a period of time longer than the longest time constraint in the ON and OFF states, insuring that the correct command shall be issued when the time constraint is no longer in effect or the rejected command shall be reported. Override commands entered by the operator shall have higher priority than those emanating from application programs.

#### 2.9.10.1 Program Inputs and Outputs

The Contractor shall select the appropriate program inputs listed for each application program to calculate the required program outputs. Where the specific program inputs are not available, a "default" value or virtual point appropriate for the equipment being controlled and the proposed sequence of operation shall be provided to replace the missing input, thus allowing the application program to operate. AIs to application programs shall have an operator adjustable deadband to preclude short cycling or hunting. Program outputs shall be real analog or digital outputs or logic (virtual) points as required to provide the specified functions. The Contractor shall select the appropriate input and output signals to satisfy the requirements for control of systems as shown.

#### 2.9.10.2 DDC General Conditions

The Contractor shall provide software required to achieve the sequences of operation, parameters, constraints, and interlocks shown. Application software shall be resident in the DDC in addition to any other required software. In the event of a DDC failure, the controlled equipment shall continue to function in the failure mode shown.

#### 2.9.10.3 Optimum Start/Stop Program

This program shall start and stop equipment as specified for the scheduled start/stop program, but shall include a sliding schedule based on indoor and outdoor air conditions. The program shall take into account the thermal characteristics of the structure, and indoor and outdoor air conditions, using prediction software to determine the minimum time of HVAC system operation needed to satisfy space environmental requirements at the start of the occupied cycle, and determine the earliest time for stopping equipment at the day's end without exceeding space environmental requirements. An adaptive control algorithm shall be utilized to automatically adjust the constants used in the program.

##### a. Program Inputs:

- (1) Day of week/holiday.
- (2) Time of day.
- (3) Cooling or heating mode of operation.
- (4) Equipment status.
- (5) Cooling and heating building occupancy schedules.
- (6) Space temperature.

- (7) Building heating constant (operator adjustable and automatically optimized).
  - (8) Building cooling constant (operator adjustable and automatically optimized).
  - (9) OA temperature.
  - (10) Required space temperature at occupancy (heating).
  - (11) Required space temperature at occupancy (cooling).
  - (12) Equipment constraints.
  - (13) Cooling and heating high-low alarm limits.
- b. Program Outputs: Start/stop signal.

#### 2.9.10.4 Day-Night Setback Program

The software shall limit the rise or drop of space temperature during unoccupied hours. Whenever the space temperature is above or below the operator assigned temperature limit, the system shall be turned on until the temperature is within the assigned temperature limit.

- a. Program Inputs:
- (1) Day of week.
  - (2) Time of day.
  - (3) Cooling or heating mode of operation.
  - (4) Cooling and heating occupancy schedules.
  - (5) Equipment status.
  - (6) Space temperature.
  - (7) Minimum space temperature during unoccupied periods.
  - (8) Maximum space temperature during unoccupied periods.
  - (9) Equipment constraints.
- b. Program Outputs: Start/stop signal.

#### 2.9.10.5 Economizer Program I

The software shall reduce the HVAC system cooling requirements when the OA dry bulb temperature is less than the return air temperature. When the OA dry bulb temperature is above the return air temperature or changeover setpoint, the OA dampers, return air dampers, and relief air dampers shall be positioned to provide minimum required OA. When the OA dry bulb temperature is below a changeover setpoint temperature, the OA dampers, return air dampers, and exhaust air dampers shall be positioned to maintain the required mixed supply air temperature. A mixed air temperature low limit shall override economizer control and close the economizer.

- a. Program Input:
  - (1) Changeover conditions.
  - (2) OA dry bulb temperature.
  - (3) RA dry bulb temperature.
  - (4) Mixed air dry bulb temperature.
  - (5) Equipment constraints.
- b. Program Output: Damper actuator/cooling control signal.

#### 2.9.10.6 Ventilation/Recirculation and Flush Programs

The software shall reduce the HVAC system thermal load for two modes of operation and provide for flushing of the building as follows:

a. Ventilation mode: In this mode, the system shall precool the space prior to building occupancy. When the outside air temperature is lower than the space temperature, the outside air damper and exhaust air damper shall open to their maximum positions and the return air damper shall close to its minimum position.

b. Recirculation mode: In this mode, the system shall preheat the space prior to building occupancy. When the outside air temperature is lower than the space temperature, the outside air damper and the exhaust air damper shall close to their minimum positions and the return air damper shall open to its maximum position.

c. Flush mode: The software shall use the HVAC supply system to provide 100% outside air for ventilation purpose and flush building spaces. The network control panel shall modulate the control valves to maintain the air supply temperature setpoints while the flush program is in effect. The flush mode shall be manually initiated and have the highest priority (it shall override all other programs). The outside air damper and the exhaust air damper shall be closed at other times during unoccupied periods, except for economizer operation during day/night setback periods. For systems without mechanical cooling, this program shall, in addition to the above requirements, act as an economizer. The outside, return, and exhaust air dampers shall be modulated to maintain the required mixed air temperature setpoint. When this program is released, the outside and exhaust air dampers shall return to their minimum positions, and the return air damper shall return to its maximum position.

- d. Program Inputs:
  - (1) Day of week.
  - (2) Time of day.
  - (3) Cooling or heating mode of operation.
  - (4) Equipment status.
  - (5) Cooling and heating occupancy schedules.

- (6) OA dry bulb temperature.
- (7) Space temperature.
- (8) Equipment constraints.

e. Program Output: Damper actuator control signal.

#### 2.9.10.7 Heating/Cooling Temperature Reset Program

The software shall use space, mixed air, and return air to calculate the heating/cooling temperature setpoints in multizone HVAC systems.

a. Program Inputs:

- (1) Space temperature setpoint.
- (2) Space humidity limit (where shown).
- (3) Mixing box damper position or proportional signal from primary element.
- (4) CO<sup>2</sup> parts per million.
- (5) Heating temperature.
- (6) Cooling temperature.
- (7) Zone temperatures (where shown).
- (8) Space RH (where shown).
- (9) Minimum space temperature during occupied periods.
- (10) Maximum space temperature during occupied periods.
- (11) Equipment constraints.

b. Program Outputs:

- (1) Heating modulation control signal.
- (2) Cooling staging control signal.
- (3) Zone damper or mixing box actuator control output signal.

#### 2.9.10.8 Air Distribution Unitary Controller Software

Software shall be provided for the management and control of the air distribution units.

a. Functions:

- (1) Occupied and unoccupied operation with associated temperature and volume limits.
- (2) Temperature setpoint override.

b. Program Inputs

- (1) Space temperature.
- (2) Space temperature setpoint.
- (3) Space temperature setpoint limits.

c. Program Outputs

- (1) Auxiliary fan start/stop signal.
- (2) Heat control signal.
- (3) Cooling control signal.
- (4) Damper control signal.

2.9.10.9 Domestic Hot Water Circulation

The software shall control the domestic hot water temperature by adjusting the hot water circulation pump by time of day to be "on" during occupied time and "off" during unoccupied time.

2.9.10.10 Lighting Control Program

The software shall turn lights on and off based on the time of day and the day of week, including holidays. The program shall generate additional commands at operator adjustable intervals to assure that lights are off (relay operated zoned lighting only).

a. Program Inputs

- (1) Day of week-holiday.
- (2) Time of day.
- (3) Cooling and heating start-stop schedules.
- (4) Equipment status.
- (5) Times of day for additional off commands (where applicable).

b. Program Output: On/off signal.

PART 3 EXECUTION

3.1 GENERAL INSTALLATION CRITERIA

3.1.1 HVAC Control System

The HVAC control system shall be completely installed and ready for operation. Dielectric isolation shall be provided where dissimilar metals are used for connection and support. Penetrations through and mounting holes in the building exterior shall be made watertight. The HVAC control system installation shall provide clearance for control system maintenance by maintaining access space between coils, access space to mixed-air plenums, and other access space required to calibrate, remove, repair, or replace control system devices. The control system installation shall not interfere with the clearance requirements for mechanical and electrical system maintenance.

3.1.2 Software Installation

Software shall be loaded for an operational system, including databases for all points, operational parameters, and system, command, and application

software. The Contractor shall provide original and backup copies of source, excluding the general purpose operating systems and utility programs furnished by computer manufacturers and the non-job-specific proprietary code furnished by the system manufacturer, and object modules for software on each type of media utilized, within 30 days of formal Government acceptance. In addition, a copy of individual floppy disks of software for each DDC panel shall be provided.

### 3.1.3 Device Mounting Criteria

Devices mounted in or on piping or ductwork, on building surfaces, in mechanical/electrical spaces, or in occupied space ceilings shall be installed in accordance with manufacturer's recommendations and as shown. Control devices to be installed in piping and ductwork shall be provided with required gaskets, flanges, thermal compounds, insulation, piping, fittings, and manual valves for shutoff, equalization, purging, and calibration. Strap-on temperature sensing elements shall not be used except as specified.

### 3.1.4 Wiring Criteria

Wiring external to control panels, including low-voltage wiring, shall be installed in metallic raceways/conduit. Wiring shall be installed without splices between control devices and DDC panels. Instrumentation grounding shall be installed as necessary to prevent ground loops, noise, and surges from adversely affecting operation of the system. Ground rods installed by the contractor shall be tested as specified in IEEE Std 142. Cables and conductor wires shall be tagged at both ends, with the identifier shown on the shop drawings. Electrical work shall be as specified in Section 16415 ELECTRICAL WORK, INTERIOR and as shown.

### 3.1.5 Utility Monitoring and Reporting

Provide natural gas, power and domestic water usage monitoring and totalization for each independent building.

#### 3.1.5.1 Natural Gas

Provide pulse meter and transmitter to monitor natural gas usage at the gas main as it enters the building. Provide, at the workstation, monthly totalization and comparative trends capable of storing and comparing 10 years of monthly data.

#### 3.1.5.2 Domestic Water

Provide pulse meter and transmitter to monitor natural gas usage at the gas main as it enters the building. Provide, at the workstation, monthly totalization and comparative trends capable of storing and comparing 10 years of monthly data.

#### 3.1.5.3 Power

Provide power consumption metering (KWhr) and demand (KW) on the main service to the building. At the workstation provide monthly totalization of consumption and the demand for the highest 15-minute period in that month. Provide comparative trends capable of storing and comparing 10 years of monthly data.

#### 3.1.5.4 Lighting, General Receptacle, HVAC Panels

Provide power consumptions metering (KWhr) and demand (KW) on each of the individual system panels as identified on the electrical plans. At the workstation provide monthly totalization of consumption and the demand for each panel for the highest 15-minute period in that month. Provide comparative trends capable of storing and comparing 10 years of monthly data

### 3.2 CONTROL SYSTEM INSTALLATION

#### 3.2.1 Damper Actuators

Actuators shall not be mounted in the air stream. Multiple actuators operating a common damper shall be connected to a common drive shaft. Actuators shall be installed so that their action shall seal the damper to the extent required to maintain leakage at or below the specified rate and shall move the blades smoothly.

#### 3.2.2 Room Instrument Mounting

Room instruments , such as wall mounted thermostats, shall be mounted 60 inches above the floor unless otherwise shown. Temperature setpoint devices shall be recess mounted.

### 3.3 CONTROL SEQUENCES OF OPERATION

#### 3.3.1 General Requirements - HVAC Systems

These requirements shall apply to all primary HVAC systems unless modified herein. The sequences describe the actions of the control system for one direction of change in the HVAC process analog variable, such as temperature, humidity or pressure. The reverse sequence shall occur when the direction of change is reversed.

##### 3.3.1.1 Supply Fan Operating

HVAC system outside air, return air, and relief air dampers shall function as described for specific modes of operation. Interlocked exhaust fans shall be stopped in the unoccupied and ventilation delay modes and their dampers shall be closed unless specifically indicated to operate with supply fans. Interlocked exhaust fans shall run in the occupied mode, and their dampers shall open. Heating and cooling sections shall be under control.

##### 3.3.1.2 Supply Fan Not Operating

When an HVAC system is stopped, all interlocked fans shall stop, the outside air and relief air dampers shall close, the return air damper shall open, all stages of direct-expansion cooling shall stop and heating sections shall be disabled.

##### 3.3.1.3 Filters

The DDC panel shall monitor the differential pressure switch across the filter and shall provide an alarm when the pressure drop exceeds the setpoint.

#### 3.3.2 Specific Equipment Control Sequences

All specific control sequences are designated on the plans.

### 3.4 COMMISSIONING PROCEDURES

#### 3.4.1 Evaluations

The Contractor shall make the observations, adjustments, calibrations, measurements, and tests of the control systems, set the time schedule, and make any necessary control system corrections to ensure that the systems function as described in the sequence of operation.

##### 3.4.1.1 Item Check

Signal levels shall be recorded for the extreme positions of each controlled device. An item-by-item check of the sequence of operation requirements shall be performed using Steps 1 through 4 in the specified control system commissioning procedures. Steps 1, 2, and 3 shall be performed with the HVAC system shut down; Step 4 shall be performed after the HVAC systems have been started. External input signals to the DDC system (such as starter auxiliary contacts, and external systems) may be simulated in steps 1, 2, and 3. With each operational mode signal change, DDC system output relay contacts shall be observed to ensure that they function.

##### 3.4.1.2 Weather Dependent Test Procedures

Weather dependent test procedures that cannot be performed by simulation shall be performed in the appropriate climatic season. When simulation is used, the actual results shall be verified in the appropriate season.

##### 3.4.1.3 Two-Point Accuracy Check

A two-point accuracy check of the calibration of each HVAC control system sensing element and transmitter shall be performed by comparing the DDC system readout to the actual value of the variable measured at the sensing element and transmitter or airflow measurement station location. Digital indicating test instruments shall be used, such as digital thermometers, motor-driven psychrometers, and tachometers. The test instruments shall be at least twice as accurate as the specified sensing element-to-DDC system readout accuracy. The calibration of the test instruments shall be traceable to National Institute Of Standards And Technology standards. The first check point shall be with the HVAC system in the shutdown condition, and the second check point shall be with the HVAC system in an operational condition. Calibration checks shall verify that the sensing element-to-DDC system readout accuracies at two points are within the specified product accuracy tolerances. If not, the device shall be recalibrated or replaced and the calibration check repeated.

#### 3.4.2 Heating Ventilating and Cooling Units

Steps for installation are as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. The system shall be checked to see that power and main air are available where required, the outside air damper and relief air damper are closed, and the return air damper is open.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each temperature shall be read at the DDC

controller, and the thermometer and DDC system readings logged. The calibration accuracy of the sensing element-to-DDC system readout for space temperature shall be checked.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuator through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all dampers and valves shall be verified. The signal shall be varied from live zero to full range, and that the actuators travel from zero stroke to full stroke within the signal range shall be verified. It shall be verified that all sequenced and parallel-operated actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) With the fan ready to start, the system shall be placed in the ventilation delay mode and in the occupied mode through operator entered values. It shall be verified that supply fan starts. It shall be verified that the outside air and relief air dampers are closed, the return air damper is open, and the heating coil valve is under control, by artificially changing the space temperature through operator entered values. The system shall be placed out of the ventilation delay mode, and it shall be verified that the outside air, return air, and relief air dampers come under control by simulating a change in space temperature.

(2) The control system shall be placed in the minimum outside air mode. It shall be verified that the outside air damper opens to minimum position.

(3) The calibration accuracy check of sensing element-to-DDC system readout for the space temperature shall be performed. The space temperature setpoint shall be set as shown.

(4) The control system shall be placed in the unoccupied mode, and it shall be verified that the HVAC system shuts down, and the control system assumes the specified shutdown conditions. The space temperature shall be artificially changed to below the night setback setpoint, and it shall be verified that the HVAC system starts; the space temperature shall be artificially changed to above the night setback setpoint, and it shall be verified that the HVAC system stops. The night setback temperature setpoint shall be set as shown.

(5) With the HVAC system running, a filter differential pressure switch input signal shall be simulated, at the device. It shall be verified that the filter alarm is initiated. The differential pressure switch shall be set at the setpoint as shown.

(6) With the HVAC system running, a smoke detector trip input signal shall be simulated at each detector, and verification of control device actions and interlock functions as described in the Sequence of Operation shall be made. Simulation shall be performed without false-alarming any Life Safety systems. It shall be verified that the HVAC system shuts down and that the smoke detector alarm is initiated. The detectors shall be reset. The HVAC system shall be restarted by manual reset, and it shall be verified that the alarm signal is changed to a return-to-normal

signal.

### 3.4.3 Main Air Handler Unit with Return Fan

Steps for installation shall be as follows:

a. Step 1 - System Inspection: The HVAC system shall be observed in its shutdown condition. The system shall be checked to see that power and main air are available where required, the outside air damper, relief air damper, and heating coil valve are closed, and the return air damper is open.

b. Step 2 - Calibration Accuracy Check with HVAC System Shutdown: Readings shall be taken with a digital thermometer at each temperature sensing element location. Each DDC controller display shall be read, and the thermometer and DDC system display readings logged. The calibration accuracy of the sensing element-to-DDC system readout for outside air, return air, mixed air, cold-air temperatures shall be checked.

c. Step 3 - Actuator Range Adjustments: A signal shall be applied to the actuator through an operator entered value to the DDC system. The proper operation of the actuators and positioners for all dampers and valves shall be visually verified. The signal shall be varied from live zero to full range, and it shall be verified that the actuators travel from zero stroke to full stroke within the signal range. It shall be verified that all sequenced and parallel-operated actuators move from zero stroke to full stroke in the proper direction, and move the connected device in the proper direction from one extreme position to the other.

d. Step 4 - Control System Commissioning:

(1) With the fans ready to start, the control system shall be placed in the ventilation delay mode and in the occupied mode, and it shall be verified that supply fan and return fan start. It shall be verified that the outside air and relief air dampers are closed, the return air damper is open, and the heating coil valves are under control, by simulating a change in the temperature of the cooling discharge air and the space temperature through operator entered values. The control system shall be placed out of the ventilation delay mode, and it shall be verified that the outside air, return air, and relief air dampers come under control, by simulating a change in the mixed air temperature through operator entered values.

(2) The control system shall be placed in the minimum outside air mode. It shall be verified that the outside air damper opens to minimum position.

(3) The economizer mode shall be simulated by a change in the outside air temperature and the return air temperature through operator entered values and it shall be verified that the system goes into the economizer mode. The mixed air temperature shall be artificially changed through operator entered values to slightly open the outside air damper and the second point of the two-point calibration accuracy check of sensing element-to-DDC system readout for outside air, return air, and mixed air temperatures shall be performed. The temperature setpoint shall be set as shown.

(4) The two-point calibration accuracy check of sensing element-to-DDC system readout for the cold-deck temperature shall be performed. The cold-deck temperature setpoint shall be set as shown. A change shall be simulated in the coil discharge air temperature through an operator entered value and it shall be verified that the control valve is modulated.

(5) The control system shall be placed in the unoccupied mode and it shall be verified that the HVAC system shuts down, and the control system assumes the specified shutdown conditions. The space temperature shall be artificially changed to below the night setback temperature setpoint, and it shall be verified that the HVAC system starts; the space temperature shall be artificially changed to above the night setback setpoint, and it shall be verified that the HVAC system stops. The night setback temperature setpoint shall be set at the setpoint as shown.

(6) With the HVAC system running, a filter differential pressure switch input signal shall be simulated at the device. It shall be verified that the filter alarm is initiated. The differential pressure switch shall be set at the setpoint.

(7) With the HVAC system running, a smoke detector trip input signal shall be simulated at each detector, and control device actions and interlock functions as described in the Sequence of Operation shall be verified. Simulation shall be performed without false-alarms any Life Safety systems. It shall be verified that the HVAC system shuts down and that the smoke detector alarm is initiated. The detectors shall be reset. The HVAC system shall be restarted by manual reset, and it shall be verified that the alarm signal is changed to a return-to-normal signal.

(8) The setpoint of each room thermostat shall be changed and correct operation of the zone damper and the heating coil valve shall be verified for each zone. Each room thermostat shall be calibrated and set at its setpoint.

### 3.5 BALANCING, COMMISSIONING, AND TESTING

#### 3.5.1 Coordination with HVAC System Balancing

Commissioning of the control system, except for tuning of controllers, shall be performed prior to or simultaneous with HVAC system balancing. The contractor shall tune the HVAC control system after all air system and hydronic system balancing has been completed, minimum damper positions set and a report has been issued.

#### 3.5.2 Control System Calibration, Adjustments, and Commissioning

Control system commissioning shall be performed for each HVAC system, using test plans and procedures previously approved by the Government. The Contractor shall provide all personnel, equipment, instrumentation, and supplies necessary to perform commissioning and testing of the HVAC control system. All instrumentation and controls shall be calibrated and the specified accuracy shall be verified using test equipment with calibration traceable to NIST standards. Wiring shall be tested for continuity and for ground, open, and short circuits. Tubing systems shall be tested for leaks. Mechanical control devices shall be adjusted to operate as

specified. HVAC control panels shall be pretested off-site as a functioning assembly ready for field connections, calibration, adjustment, and commissioning of the operational HVAC control system. Control parameters and logic (virtual) points including control loop setpoints, gain constants, and integral constraints, shall be adjusted before the system is placed on line. Communications requirements shall be as indicated. Written notification of any planned commissioning or testing of the HVAC Control systems shall be given to the Government at least 14 calendar days in advance.

### 3.5.3 Performance Verification Test

The Contractor shall demonstrate compliance of the HVAC control system with the contract documents. Using test plans and procedures previously approved by the Government, the Contractor shall demonstrate all physical and functional requirements of the project. The performance verification test shall show, step-by-step, the actions and results demonstrating that the control systems perform in accordance with the sequences of operation. The performance verification test shall not be started until after receipt by the Contractor of written permission by the Government, based on Government approval of the Commissioning Report and completion of balancing. The tests shall not be conducted during scheduled seasonal off periods of base heating and cooling systems.

### 3.5.4 Endurance Test

The endurance test shall be used to demonstrate the specified overall system reliability requirement of the completed system. The endurance test shall not be started until the Government notifies the Contractor in writing that the performance verification test is satisfactorily completed.

The Government may terminate the testing at any time when the system fails to perform as specified. Upon termination of testing by the Government or by the Contractor, the Contractor shall commence an assessment period as described for Phase II. Upon successful completion of the endurance test, the Contractor shall deliver test reports and other documentation as specified to the Government prior to acceptance of the system.

a. Phase I (Testing). The test shall be conducted 24 hours per day, 7 days per week, for 15 consecutive calendar days, including holidays, and the system shall operate as specified. The Contractor shall make no repairs during this phase of testing unless authorized by the Government in writing.

b. Phase II (Assessment). After the conclusion of Phase I, the Contractor shall identify failures, determine causes of failures, repair failures, and deliver a written report to the Government. The report shall explain in detail the nature of each failure, corrective action taken, results of tests performed, and shall recommend the point at which testing should be resumed. After delivering the written report, the Contractor shall convene a test review meeting at the jobsite to present the results and recommendations to the Government. As a part of this test review meeting, the Contractor shall demonstrate that all failures have been corrected by performing appropriate portions of the performance verification test. Based on the Contractor's report and test review meeting, the Government may require that the Phase I test be totally or partially rerun. After the conclusion of any retesting which the Government may require, the Phase II assessment shall be repeated as if Phase I had just been completed.

### 3.5.5 Posted and Panel Instructions

Posted and Panel Instructions, showing the final installed conditions, shall be provided for each system. The posted instructions shall consist of laminated half-size drawings and shall include the control system schematic, equipment schedule, sequence of operation, wiring diagram, communication network diagram, and valve and damper schedules. The posted instructions shall be permanently affixed, by mechanical means, to a wall near the control panel. Panel instructions shall consist of laminated letter-size sheets and shall include a Routine Maintenance Checklist and as-built configuration check sheets. Panel instructions and one copy of the Operation and Maintenance Manuals, previously described herein, shall be placed inside each control panel or permanently affixed, by mechanical means, to a wall near the panel.

## 3.6 TRAINING

### 3.6.1 Training Course Requirements

A training course shall be conducted for 2 operating staff members designated by the Contracting Officer in the maintenance and operation of the system, including specified hardware and software. The training period, for a total of 8 hours of normal working time, shall be conducted within 30 days after successful completion of the performance verification test. The training course shall be conducted at the project site. Audiovisual equipment and 2 sets of all other training materials and supplies shall be provided. A training day is defined as 8 hours of classroom instruction, including two 15 minute breaks and excluding lunchtime, Monday through Friday, during the daytime shift in effect at the training facility.

### 3.6.2 Training Course Content

For guidance in planning the required instruction, the Contractor shall assume that attendees will have previously received training on the overall system, and are familiar with HVAC systems. The training course shall cover all of the material contained in the Operating and Maintenance Instructions, the layout and location of each HVAC control panel, the layout of one of each type of unitary equipment and the locations of each, the location of each control device external to the panels, preventive maintenance, troubleshooting, diagnostics, calibration, adjustment, commissioning, tuning, and repair procedures. Typical systems and similar systems may be treated as a group, with instruction on the physical layout of one such system. The results of the performance verification test and the calibration, adjustment and commissioning report shall be presented as benchmarks of HVAC control system performance by which to measure operation and maintenance effectiveness.

-- End of Section --